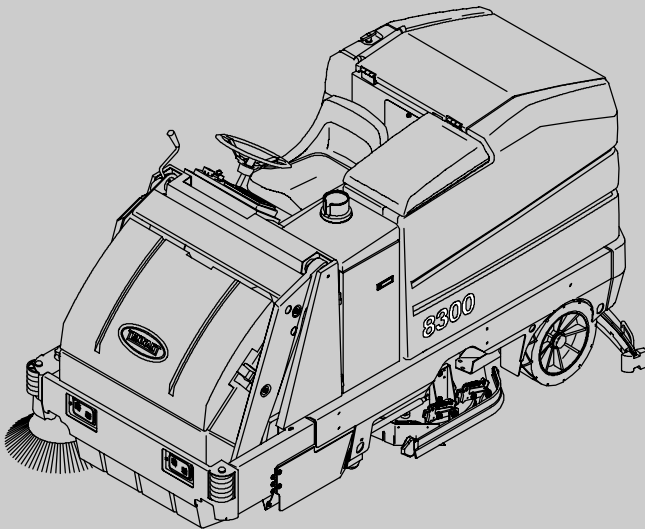




# 8300

## Sweeper Scrubber Operator Manual



***FAST***  
*Foam Scrubbing Technology*

***The Safe Scrubbing Alternative®***

***ES® Extended Scrub System***

**North America / International**

[www.tennantco.com](http://www.tennantco.com)

**330630**  
**Rev. 09 (09-2007)**



This manual is furnished with each new model. It provides necessary operation and maintenance instructions.

**Read this manual completely and understand the machine before operating or servicing it.**

This machine will provide excellent service. However, the best results will be obtained at minimum costs if:

- The machine is operated with reasonable care.
- The machine is maintained regularly - per the machine maintenance instructions provided.
- The machine is maintained with manufacturer supplied or equivalent parts.



#### **PROTECT THE ENVIRONMENT**

Please dispose of packaging materials, old machine components such as batteries, hazardous fluids such as antifreeze and oil, in an environmentally safe way according to local waste disposal regulations.



Always remember to recycle.

#### **MACHINE DATA**

Please fill out at time of installation for future reference.

Model No. - \_\_\_\_\_

Serial No. - \_\_\_\_\_

Machine Options - \_\_\_\_\_

Sales Rep. - \_\_\_\_\_

Sales Rep. phone no. - \_\_\_\_\_

Customer Number - \_\_\_\_\_

Installation Date - \_\_\_\_\_

#### **Tennant Company**

PO Box 1452

Minneapolis, MN 55440

Phone: (800) 553-8033 or (763) 513-2850

[www.tennantco.com](http://www.tennantco.com)

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**CONTENTS**

	Page		Page
SAFETY PRECAUTIONS .....	3	FRONT FLAP LEVER .....	35
OPERATION .....	6	HOPPER SUPPORT BAR .....	35
OPERATOR RESPONSIBILITY .....	6	OPERATOR SEAT .....	36
MACHINE COMPONENTS .....	7	DELUXE SUSPENSION	
SYMBOL DEFINITIONS .....	8	SEAT (OPTION) .....	36
SYMBOL DEFINITIONS .....	9	HOW THE MACHINE WORKS .....	38
CONTROLS AND INSTRUMENTS .....	10	FaST SCRUBBING SYSTEM .....	39
OPERATION OF CONTROLS .....	11	PRE-OPERATION CHECKLIST .....	40
BRAKE PEDAL .....	11	INSTALLING FaST PAK AGENT .....	41
PARKING BRAKE PEDAL .....	11	STARTING THE MACHINE .....	43
DIRECTIONAL PEDAL .....	11	FILLING THE TANKS .....	44
STEERING WHEEL .....	12	SWEEPING, SCRUBBING AND BRUSH	
ON-OFF KEY SWITCH .....	13	INFORMATION .....	47
HORN BUTTON .....	13	SWEEPING .....	49
POWER KILL SWITCH .....	14	STOP SWEEPING .....	49
OPERATING LIGHTS SWITCH .....	14	EMPTYING THE HOPPER .....	50
POWER WAND SWITCH (OPTION) ..	14	ENGAGING HOPPER SUPPORT BAR ..	52
SOLUTION FLOW LEVER .....	15	DISENGAGING HOPPER SUPPORT BAR	53
STEERING COLUMN TILT LEVER ...	15	SCRUBBING .....	55
FaST SWITCH .....	15	DOUBLE SCRUBBING .....	58
CONTROL PANEL .....	16	STOP SCRUBBING .....	58
CHANGING DISPLAY LANGUAGE ...	17	DRAINING AND CLEANING THE TANKS	59
BATTERY DISCHARGE INDICATOR .	18	STOP THE MACHINE .....	64
HOURMETER .....	18	POST-OPERATION CHECKLIST .....	65
DISPLAY CLOCK .....	19	OPERATION ON INCLINES .....	66
SETTING THE DISPLAY CLOCK .....	19	OPTIONS .....	66
SCRUB SWITCH .....	20	VACUUM WAND .....	66
RECOVERY TANK FULL INDICATOR .	21	POWER WAND .....	70
ES SWITCH (OPTION) .....	21	MACHINE TROUBLESHOOTING .....	76
EDGE SCRUB SWITCH .....	22	MAINTENANCE .....	78
REAR SQUEEGEE SWITCH .....	22	MAINTENANCE CHART .....	78
SWEEP SWITCH .....	23	LUBRICATION .....	80
SIDE BRUSH SWITCH .....	23	PROPELLING GEARBOX .....	80
FILTER SHAKER SWITCH .....	24	FRONT WHEEL SUPPORT BEARING	80
VACUUM FAN SWITCH .....	24	SCRUB HEAD DRAG LINK ARMS ....	81
HOPPER TEMPERATURE INDICATOR -		REAR WHEEL BEARINGS .....	82
THERMO SENTRY .....	25	HOPPER LIFT ARMS .....	82
HOPPER RAISE SWITCH .....	25	STEERING GEAR CHAIN .....	83
HOPPER LOWER SWITCH .....	25	HOPPER LIFT DRIVE CHAIN .....	83
HOPPER DUMP SWITCH .....	26	HOPPER TILT DRIVE CHAIN .....	83
HOPPER RETRACT SWITCH .....	26	HYDRAULICS .....	84
DETERGENT PUMP SWITCH		HYDRAULIC FLUID RESERVOIR ....	84
(OPTION) .....	27	HYDRAULIC FLUID .....	85
MAINTENANCE MODE .....	28	HYDRAULIC HOSES .....	85
RESETTING THE MAINTENANCE		BATTERIES .....	86
TIMERS .....	28	CHARGING THE BATTERIES .....	87
DISABLING THE MAINTENANCE		CONTROL PANEL .....	89
MODE .....	30	ELECTRIC MOTORS .....	91
CIRCUIT BREAKERS .....	31	PROPELLING CIRCUIT .....	91
FUSES .....	33	SWEEPING ASSEMBLY .....	92
SOLUTION TANK DRAIN HOSE .....	34	DUST FILTER .....	92
RECOVERY TANK DRAIN HOSE ....	34	REMOVING THE DUST FILTER ...	93
POSITIVE SOLUTION CONTROL		THERMO SENTRY .....	96
DRAIN (OPTION) .....	34		
SIDE BRUSH ADJUSTMENT KNOB ..	35		

## CONTENTS

	Page		Page
MAIN SWEEPING BRUSH .....	97	BELTS AND CHAINS .....	120
REPLACING THE MAIN		SCRUB BRUSH DRIVE BELTS .....	120
SWEEPING BRUSH .....	97	SWEEPING BRUSH DRIVE BELT ...	120
CHECKING AND ADJUSTING THE		MAIN SWEEPING BRUSH BELT ....	120
MAIN SWEEPING BRUSH		SWEEPING VACUUM FAN BELT ....	121
PATTERN .....	98	STEERING GEAR CHAIN .....	121
CYLINDRICAL CONVEYOR .....	100	STATIC DRAG CHAIN .....	121
REPLACING THE CYLINDRICAL		HOPPER LIFT DRIVE CHAIN .....	122
CONVEYOR .....	100	HOPPER TILT DRIVE CHAIN .....	122
SIDE SWEEPING BRUSH .....	102	SKIRTS AND SEALS .....	123
REPLACING AND ADJUSTING THE		FRONT FLAP SKIRT .....	123
SIDE SWEEPING BRUSH(ES) ...	102	RECIRCULATION SKIRTS .....	123
SCRUB HEAD .....	103	SIDE SKIRTS .....	123
SCRUB HEAD GAS SPRING .....	103	SCRUB HEAD FLOOR SKIRTS .....	124
SCRUB HEAD ADJUSTMENTS .....	103	TOP COVER SEALS .....	124
SCRUB BRUSHES .....	104	SIDE COVER SEAL .....	124
DISK BRUSHES .....	104	HOPPER FILTER SEALS .....	125
REPLACING THE DISK		HOPPER VACUUM FAN SEAL .....	125
BRUSHES .....	104	HOPPER SEALS .....	125
CYLINDRICAL BRUSHES .....	106	SOLUTION TANK COVER SEAL ....	126
CHECKING AND ADJUSTING		RECOVERY TANK COVER SEAL ...	126
CYLINDRICAL BRUSH		BRAKES AND TIRES .....	127
PATTERN .....	106	BRAKES .....	127
REPLACING THE CYLINDRICAL		TIRES .....	127
BRUSHES .....	109	FRONT WHEEL .....	127
SOLUTION SYSTEM .....	111	PUSHING, TOWING, AND	
SOLUTION VALVE .....	111	TRANSPORTING THE MACHINE ...	128
RECOVERY TANK .....	111	PUSHING OR TOWING THE	
SOLUTION TANK .....	112	MACHINE .....	128
FaST SYSTEM .....	113	TRANSPORTING THE MACHINE ...	128
FaST SUPPLY HOSE		MACHINE JACKING .....	130
CONNECTOR .....	113	STORAGE INFORMATION .....	131
FaST SYSTEM FILTER SCREEN .	113	SPECIFICATIONS .....	132
FaST SYSTEM AIR PUMP FILTER	113	FaST SYSTEM .....	132
SQUEEGEES .....	114	GENERAL MACHINE PERFORMANCE .	133
REAR SQUEEGEE .....	114	POWER TYPE .....	133
LEVELING THE REAR		STEERING .....	134
SQUEEGEE .....	114	HYDRAULIC SYSTEMS .....	134
ADJUSTING REAR SQUEEGEE		BRAKING SYSTEM .....	134
BLADE DEFLECTION .....	115	TIRES .....	134
REMOVING THE REAR		MACHINE DIMENSIONS .....	135
SQUEEGEE ASSEMBLY .....	116	INDEX .....	137
SIDE SQUEEGEE .....	117		
ADJUSTING THE SIDE			
SQUEEGEE .....	117		
SQUEEGEE BLADES .....	117		
REAR SQUEEGEE BLADES .....	117		
REPLACING OR ROTATING			
THE REAR SQUEEGEE			
BLADES .....	117		
SIDE SQUEEGEES BLADES .....	119		
REPLACING THE SIDE SQUEEGEE			
BLADES .....	119		

## SAFETY PRECAUTIONS

The following symbols are used throughout this manual as indicated in their description:



**WARNING:** To warn of hazards or unsafe practices that could result in severe personal injury or death.

**FOR SAFETY:** To identify actions that must be followed for safe operation of equipment.

The following information signals potentially dangerous conditions to the operator or equipment. Read this manual carefully. Know when these conditions can exist. Locate all safety devices on the machine. Then, take necessary steps to train machine operating personnel. Report machine damage or faulty operation immediately. Do not use the machine if it is not in proper operating condition.



**WARNING:** Batteries emit hydrogen gas. Explosion or fire can result. Keep sparks and open flame away. Keep covers open when charging.



**WARNING:** Flammable materials can cause an explosion or fire. Do not use flammable materials in tank(s).



**WARNING:** Flammable materials or reactive metals can cause explosion or fire. Do not pick up.



**WARNING:** Moving belt and fan. Keep away.



**WARNING:** Lift arm pinch point. Stay clear of hopper lift arms.



**WARNING:** Raised hopper may fall. Engage hopper support bar.

#### FOR SAFETY:

1. Do not operate machine:
  - Unless trained and authorized.
  - Unless operation manual is read and understood.
  - In flammable or explosive areas unless designed for use in those areas.
  - In areas with possible falling objects unless equipped with overhead guard.
2. Before starting machine:
  - Make sure all safety devices are in place and operate properly.

- Check brakes and steering for proper operation.

3. When starting machine:
  - Keep foot on brake and directional pedal in neutral.
4. When using machine:
  - Use brakes to stop machine.
  - Go slow on inclines and slippery surfaces.
  - Use care when backing machine.
  - Do not carry riders on machine.
  - Follow mixing and handling instructions on chemical containers.
  - Always follow safety and traffic rules.
  - Report machine damage or faulty operation immediately.
5. Before leaving or servicing machine:
  - Stop on level surface.
  - Set parking brake.
  - Turn off machine and remove key.
6. When servicing machine:
  - Avoid moving parts. Do not wear loose jackets, shirts, or sleeves when working on machine.
  - Block machine tires before jacking machine up.
  - Jack machine up at designated locations only. Block machine up with jack stands.
  - Use hoist or jack that will support the weight of the machine.
  - Wear eye and ear protection when using pressurized air or water.
  - Disconnect battery connections before working on machine.
  - Avoid contact with battery acid.
  - Use Tennant supplied or equivalent replacement parts.
7. When loading/unloading machine onto/off truck or trailer:
  - Turn off machine.
  - Use truck or trailer that will support the weight of the machine.
  - Use winch. Do not drive the machine onto/off the truck or trailer unless the load height is 380 mm (15 in) or less from the ground.
  - Set parking brake after machine is loaded.
  - Block machine tires.
  - Tie machine down to truck or trailer.

## SAFETY PRECAUTIONS

The safety labels appear on the machine in the locations indicated. If these or any label becomes damaged or illegible, install a new label in its place.

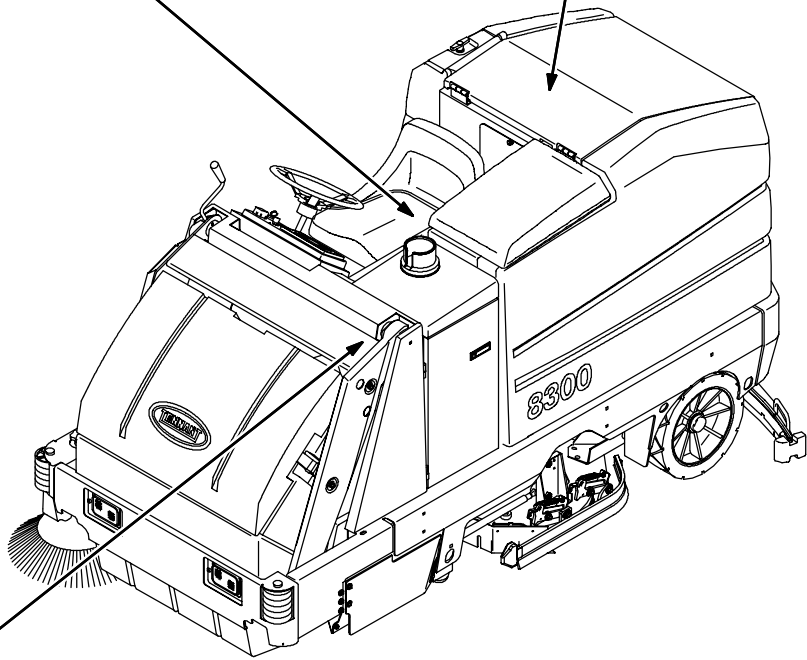
**FOR SAFETY LABEL - LOCATED ON THE INSIDE OF THE OPERATOR COMPARTMENT.**



**BATTERY CHARGING LABEL - LOCATED ON THE LINTEL.**



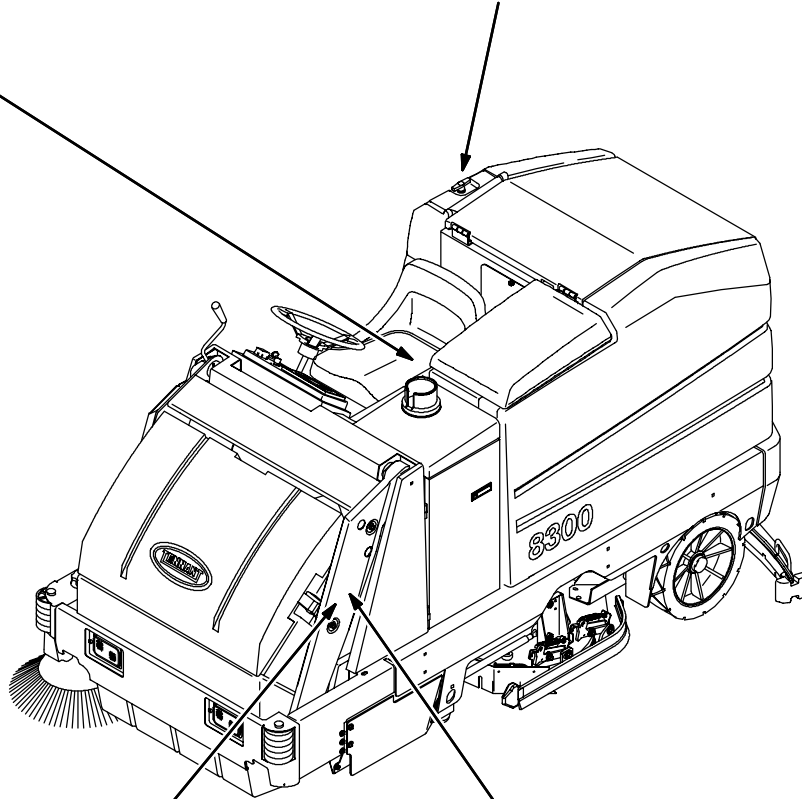
**ENGINE FAN AND BELT LABEL - LOCATED ON THE VACUUM FAN SHROUD.**



**FLAMMABLE SPILLS LABEL - LOCATED ON THE INSIDE OF THE OPERATOR COMPARTMENT.**



**FLAMMABLE MATERIALS LABEL - LOCATED ON THE INSIDE OF THE SOLUTION TANK COVER.**



**HOPPER SUPPORT BAR LABEL - LOCATED ON THE HOPPER SUPPORT BAR AND ON BOTH HOPPER LIFT ARMS.**



**HOPPER LIFT ARMS LABEL - LOCATED ON BOTH HOPPER LIFT ARMS.**

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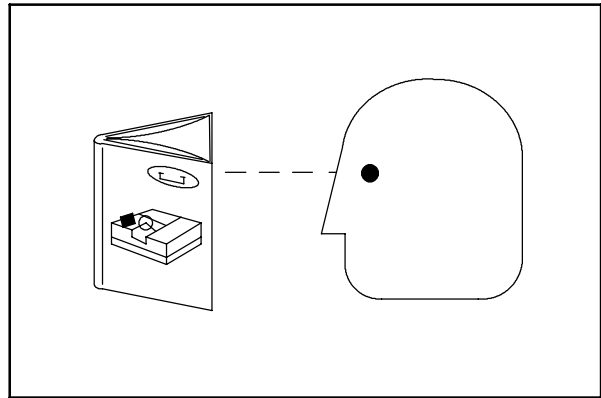
### OPERATOR RESPONSIBILITY

- ☐ The operator's responsibility is to take care of the daily maintenance and checkups of the machine to keep it in good working condition. The operator must inform the service mechanic or supervisor when the maintenance intervals are required as stated in the *MAINTENANCE* section of this manual.

- ☐ Read this manual carefully before operating this machine.

**FOR SAFETY: Do not operate machine, unless operation manual is read and understood.**

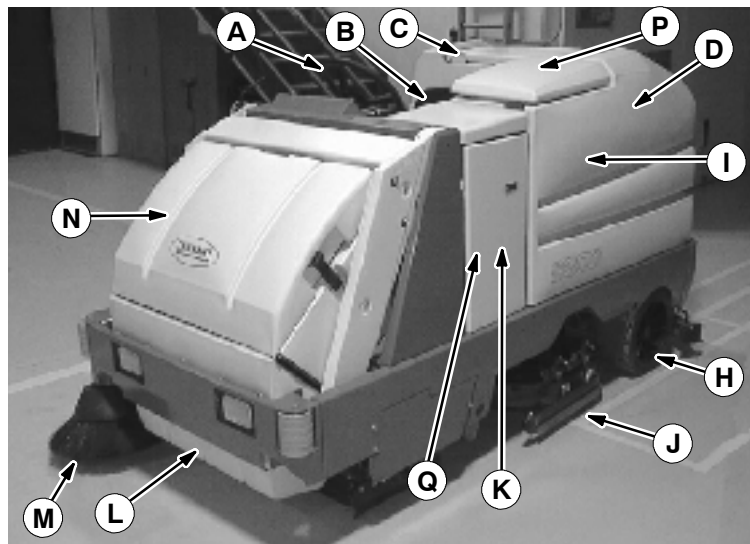
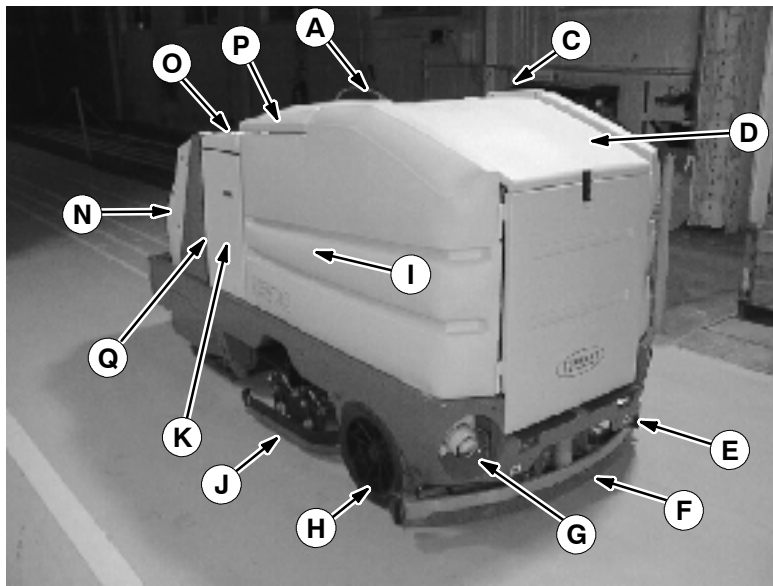
- ☐ Check the machine for shipping damage. Check to make sure the machine is complete per shipping instructions.
- ☐ Keep your machine regularly maintained by following the maintenance information in this manual. We recommend taking advantage of a regularly scheduled service contract from your Tennant representative.
- ☐ Order parts and supplies directly from your authorized Tennant representative. Use the parts manual provided when ordering parts.
- ☐ After the first 50 hours of operation, follow the recommended procedures stated in the *MAINTENANCE CHART*.



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## MACHINE COMPONENTS



- A. Steering wheel
- B. Operator seat
- C. Solution tank cover
- D. Battery compartment
- E. Solution tank drain
- F. Rear squeegee
- G. Recovery tank drain
- H. Rear wheel
- I. Recovery tank
- J. Side squeegee
- K. Side access door
- L. Hopper
- M. Side brush
- N. Hopper cover
- O. Top access door
- P. Recovery tank cover
- Q. FaST solution system

## SYMBOL DEFINITIONS

These symbols identify controls, displays, and features on the machine:



Battery charging system



Hourmeter



Steering tilt



Key switch



ES (option)



Filter shaker



Vacuum fan



Scrub switch



Scrub brush up and off



Scrub brush down pressure



Super Scrub



Scrub brush edge clean



Squeegee up



Squeegee down



Solution tank full



Solution tank low



Sweep switch



Sweep brush up and off



Sweep brush down and on



Side brush up and off



Side brush down and on



Raise hopper



Lower hopper



Dump hopper



Retract hopper



Variable pressure

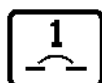


Recovery tank full



Jackpoint

## SYMBOL DEFINITIONS



Circuit breaker #1



Circuit breaker #2



Circuit breaker #3



Circuit breaker #4



Circuit breaker #5



Circuit breaker #6



Circuit breaker #7



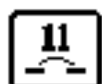
Circuit breaker #8



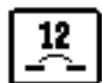
Circuit breaker #9



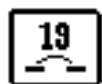
Circuit breaker #10



Circuit breaker #11



Circuit breaker #12



Circuit breaker #13



Circuit breaker #14



Operating lights



Hazard light (option)



Horn



50 hour required maintenance interval



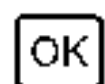
100 hour required maintenance interval



500 hour required maintenance interval



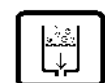
1000 hour required maintenance interval



Diagnostics



Power Wand (option)



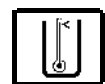
Detergent flow on (option)



Detergent flow heavy (option)

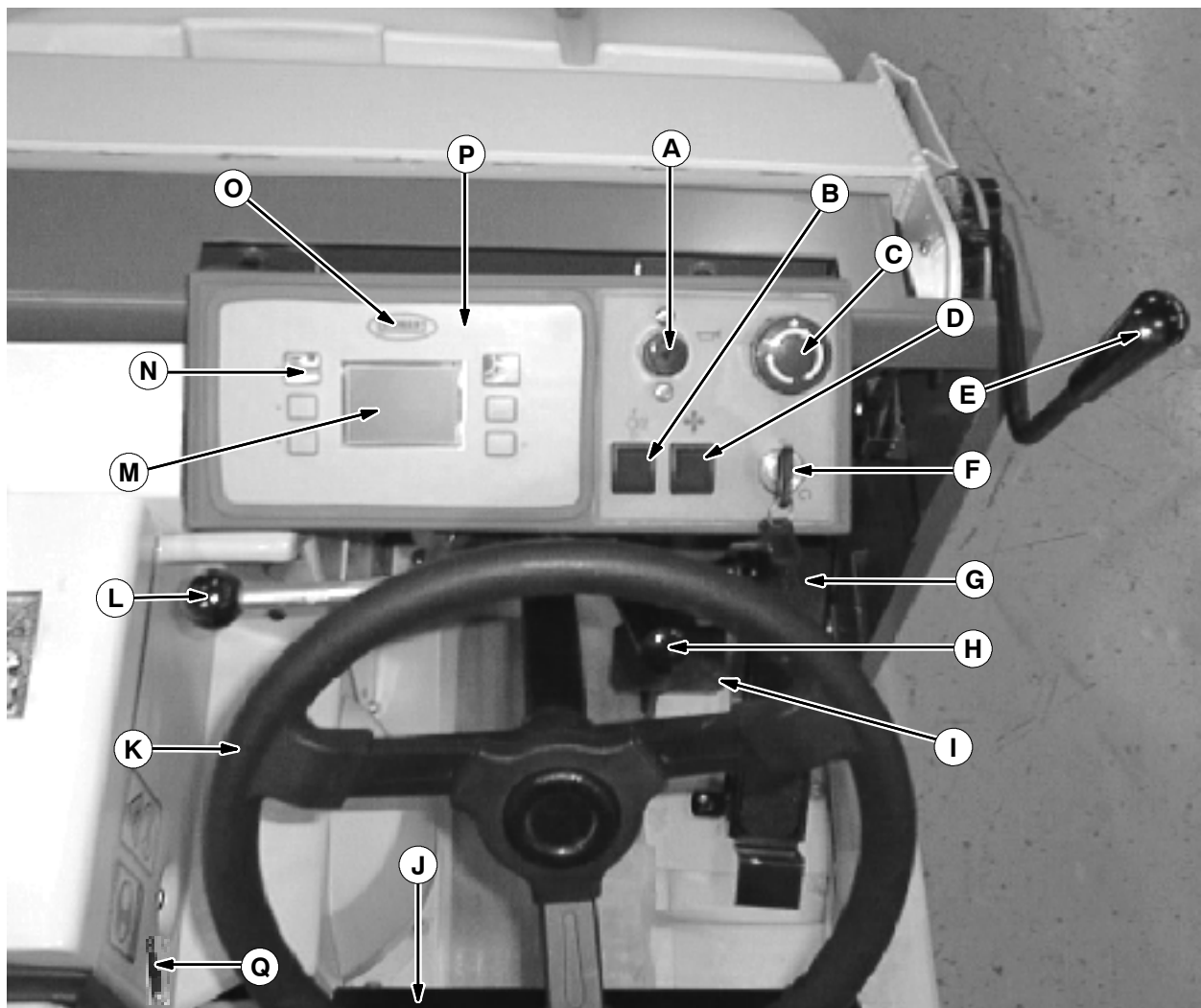


Detergent flow off (option)



Hopper Temperature Indicator -  
Thermo Sentry

## CONTROLS AND INSTRUMENTS



- A. Horn button
- B. Operating lights switch
- C. Power kill switch
- D. Power wand switch (option)
- E. Flap lever
- F. On/Off key switch
- G. Directional pedal
- H. Steering column tilt lever
- I. Brake pedal
- J. Operator seat
- K. Steering wheel
- L. Solution flow lever
- M. Display screen
- N. Multi-function switches (6)
- O. TENNANT logo switch
- P. Control panel
- Q. FaST switch

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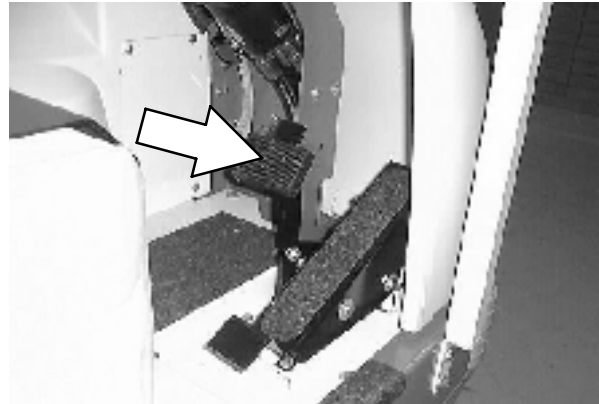
## OPERATION OF CONTROLS

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### BRAKE PEDAL

The *brake pedal* stops the machine.

Stop: Take your foot off the directional pedal and let it return to the neutral position. Step on the *brake pedal*.



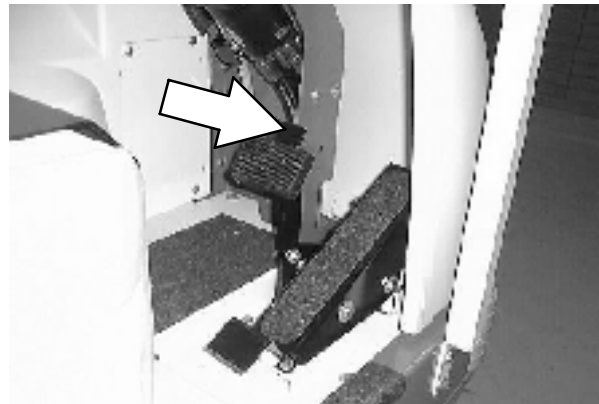
### PARKING BRAKE PEDAL

The *parking brake pedal* sets and releases the rear wheel brakes.

Set: Press the brake pedal down as far as possible, then press on the *parking brake pedal* with the toe of your foot to lock the *parking brake pedal* in place.

**FOR SAFETY: Before leaving or servicing machine, stop on level surface, set parking brake, turn off machine, and remove key.**

Release: Press down on the brake pedal until the parking brake releases.



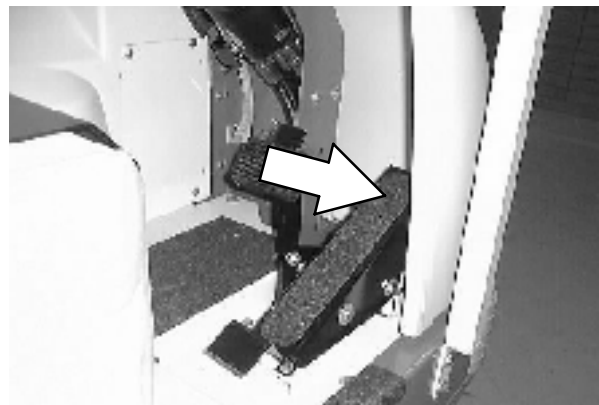
### DIRECTIONAL PEDAL

The *directional pedal* controls direction of travel and the propelling speed of the machine. You change the speed of the machine with the pressure of your foot; the harder you press the faster the machine travels.

When the machine is moving forward and the *directional pedal* is reversed, the machine will coast for a short distance before changing direction. Use the brake pedal to stop the machine.

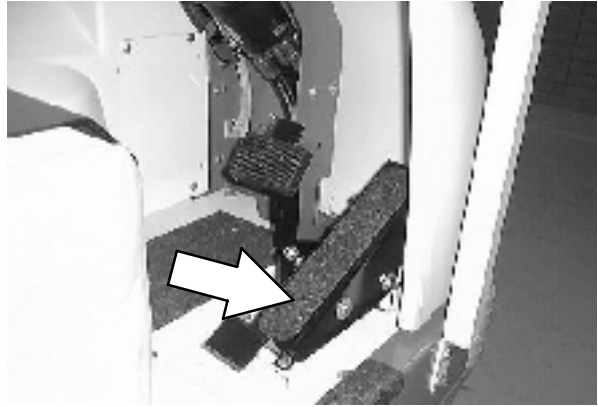
Forward: Press the top of the *directional pedal* with the toe of your foot.

**NOTE:** The machine will not travel unless the operator is sitting in the operator's seat.

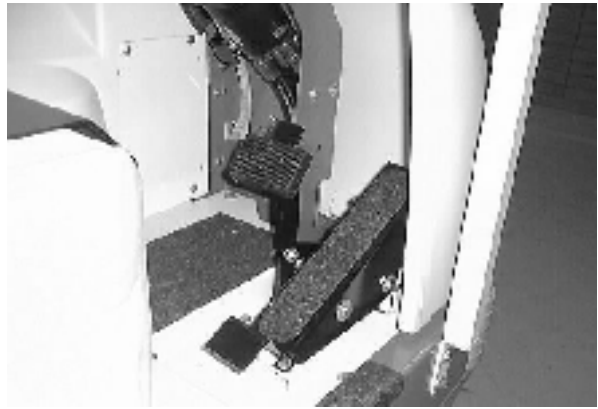


## OPERATION

Reverse: Press the bottom of the *directional pedal* with the heel of your foot.



Neutral: Take your foot off the *directional pedal* and it will return to the neutral position.

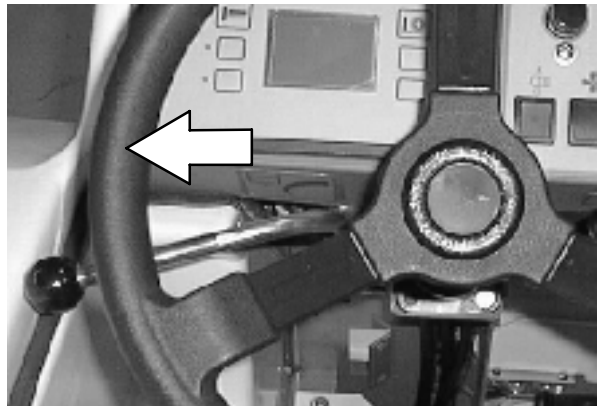


## STEERING WHEEL

The *steering wheel* controls the machine's direction. The machine is very responsive to the *steering wheel* movements.

Left: Turn the *steering wheel* to the left.

Right: Turn the *steering wheel* to the right.



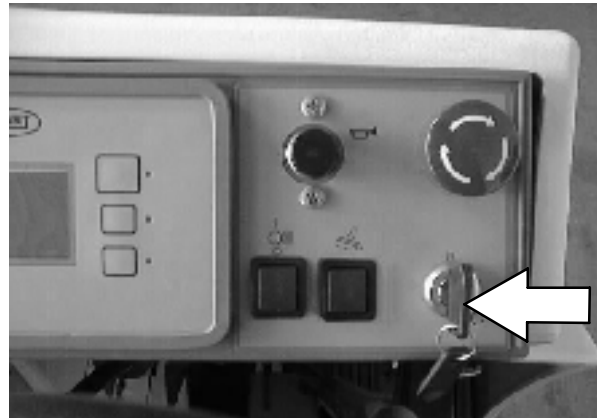
**ON-OFF KEY SWITCH**

The *on-off key switch* controls machine power with a key.

**FOR SAFETY:** When starting machine, keep foot on brake and directional pedal in neutral.

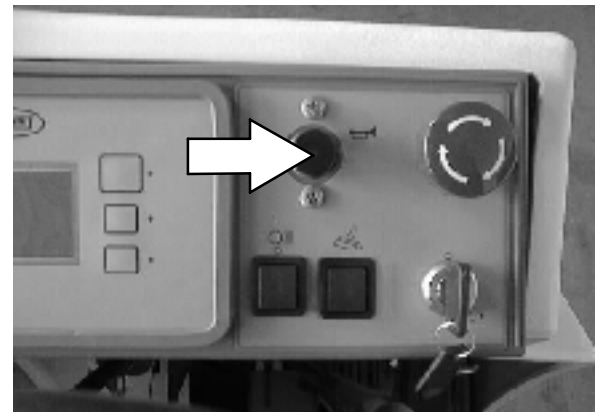
On: Turn the key clockwise all the way.

Off: Turn the key counter-clockwise.

**HORN BUTTON**

The *horn button* operates the horn.

Sound: Press the button.



## OPERATION

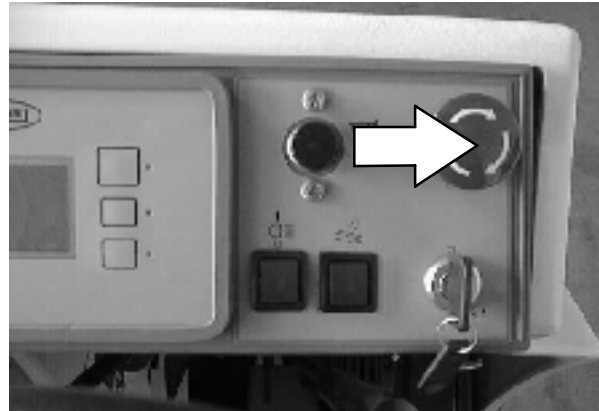
### POWER KILL SWITCH

The *power kill switch* halts all power to the machine.

**FOR SAFETY:** When starting machine, keep foot on brake and directional pedal in neutral.

Halt: Push the *power kill switch* in.

Restart: Turn off the machine with the on/off switch. Turn the *power kill switch* to the right to release the switch. Turn on the machine with the on/off key switch.

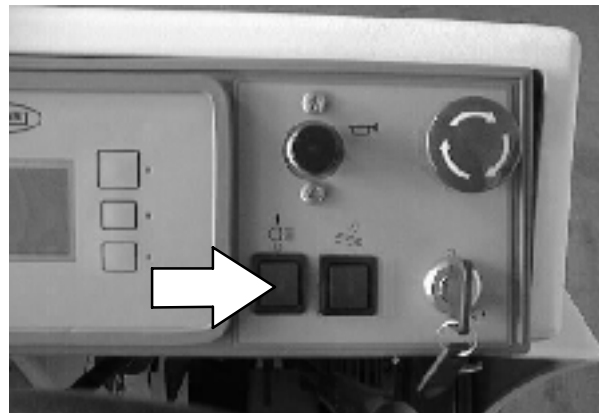


### OPERATING LIGHTS SWITCH

The *operating lights switch* powers on and off the headlights and taillights.

On: Press the top of the *operating lights switch*.

Off: Press the bottom of the *operating lights switch*.

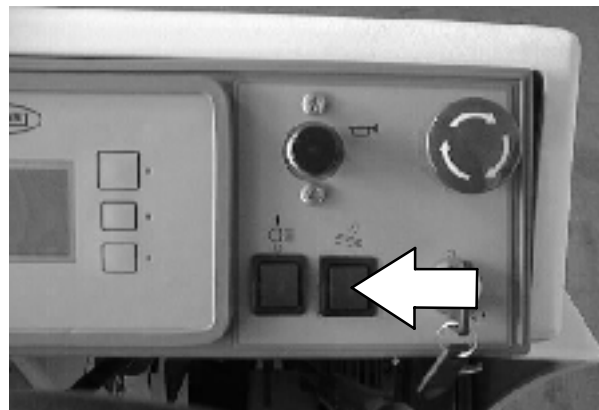


### POWER WAND SWITCH (OPTION)

The *power wand switch* turns on and off the power wand solution system option.

On: Press the top of the switch.

Off: Press the bottom of the switch.





## SOLUTION FLOW LEVER

The *solution flow lever* controls the amount of solution flow to the floor.

Increase flow: Raise the lever.

Decrease flow: Lower the lever.

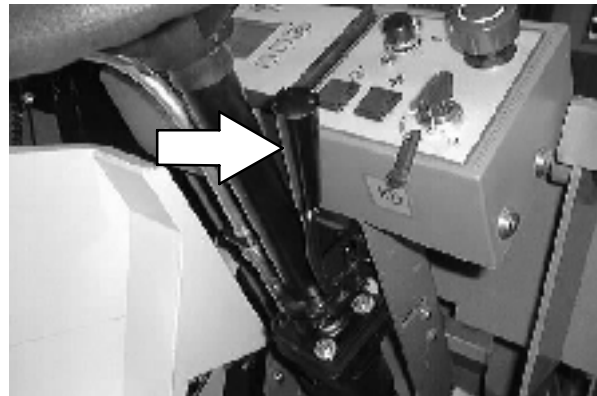
Stop flow: Lower the lever all the way down.

**NOTE:** When using the FaST system, the solution flow lever is nonfunctional. The FaST system flow rate is pre-set.



## STEERING COLUMN TILT LEVER

The *steering column tilt lever* is used to adjust the angle of the steering column. To tilt the steering column, pull the lever slightly down toward the operator seat. Position the steering wheel at the desired position, then release the lever.



## FaST™ SWITCH

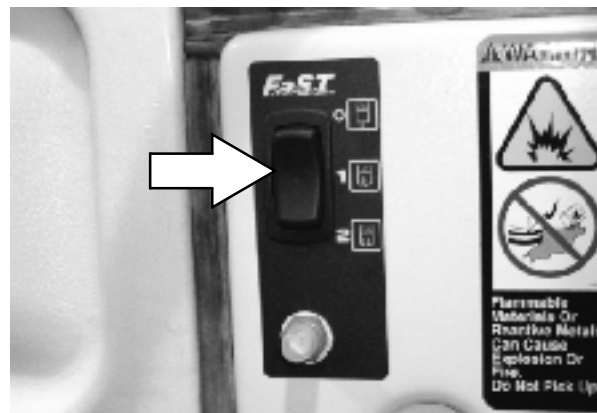
The FaST switch enables the FaST (Foam Scrubbing Technology) system. When the FaST system is enabled, it is turned on and off with the scrub switch. Disable the FaST system before using the machine for conventional scrubbing.

Disable FaST for conventional scrubbing: Press the top of switch to the **FaST system off** position.

Enable the FaST system 1: Press the middle of switch to the **low FaST system** solution flow position.

Enable the FaST system 2: Press the bottom of the switch to the **high FaST system** solution flow position.

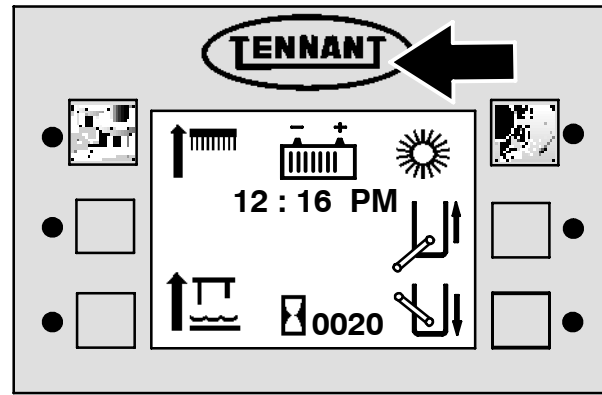
**NOTE:** The FaST system will not start until the directional pedal is pressed.



### CONTROL PANEL

The sweeping and scrubbing functions are activated by the control panel. Features of the *control panel* include six multi-function buttons and graphics icons which display the current state of the sweeping and scrubbing functions. The *control panel* also features a display clock for operator convenience, and a maintenance mode that prompts the operator when to perform routine machine maintenance.

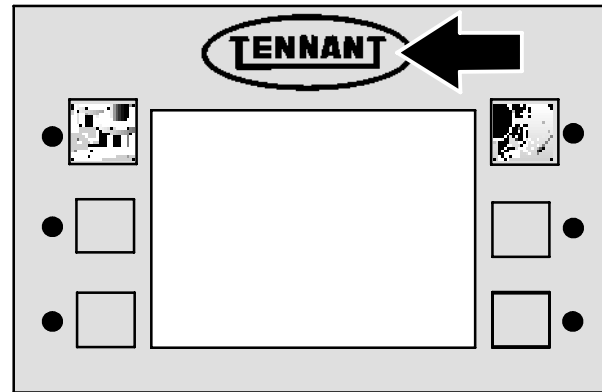
By pressing the TENNANT logo switch, the operator can cycle the control panel display through the different function screens. Each function screen allows the operator to enable or disable different sweeping and scrubbing functions.



353569

# CHANGING DISPLAY LANGUAGE

1. Turn the machine power off.
2. Press and hold the *logo switch*.

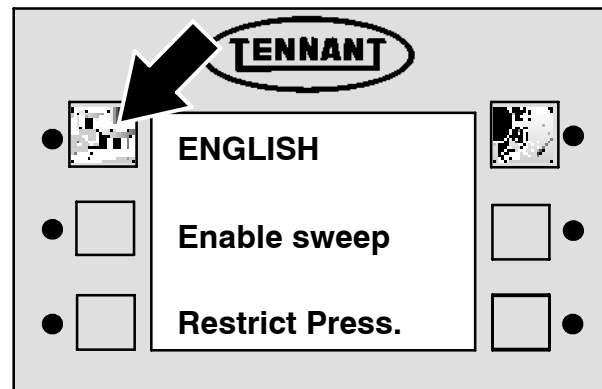


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3. Turn the machine power on.
4. Continue pressing the *logo switch* for 15 seconds or until the down pressure display screen appears.
5. Press and release the *logo switch* 3 times to scroll to the language select mode.



6. Press the first switch on the *control panel* to scroll through the list of languages until the desired language is displayed.
7. Turn the machine power off, and the new language will be stored in the *control panel*.



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## OPERATION

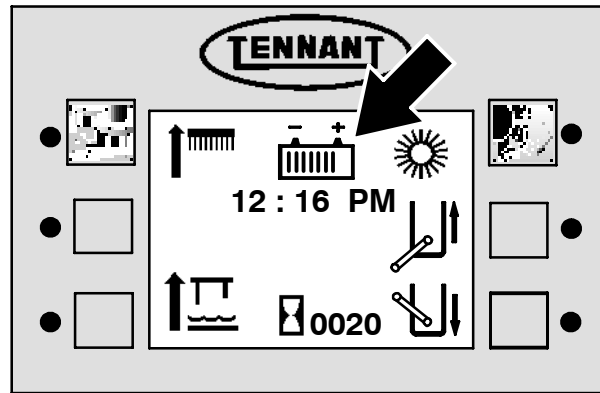
### BATTERY DISCHARGE INDICATOR

The *battery discharge indicator* shows the charge level of the batteries with a segmented display.

When the batteries are fully charged, all the segments are lit. As the batteries discharge, the segments shut off.

The batteries should be recharged when all the segments have shut off. At this point, the battery icon will begin flashing, and all sweeping and scrubbing functions will automatically shut off to alert the operator of the battery condition. The squeegee and vacuum can be operated, with the *rear squeegee switch*, for an additional 30 seconds to pick up any excess water.

**NOTE:** Do not charge the batteries more often than is necessary to prolong the life of the batteries. Do not charge the batteries with a "top off" charge if there is enough remaining charge in the batteries for the next machine use. Discharge the batteries to a 20% level, when the battery discharge indicator segments shut off, before fully charging the batteries. Do not allow the batteries to become completely discharged as this will also damage the batteries. See **BATTERIES** in the **MAINTENANCE** section.

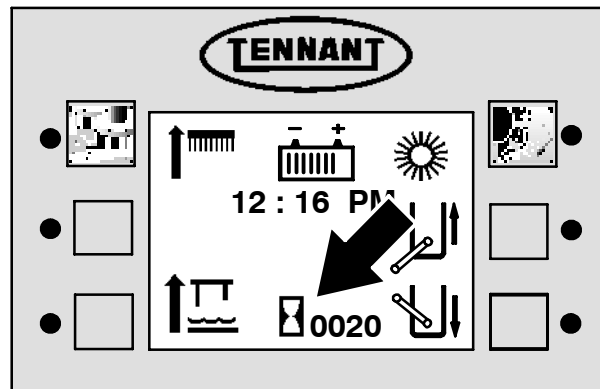


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### HOURLMETER

The *hourmeter* records the number of hours the machine has been operating.

The *hourmeter* will record time when the machine is propelling or when the vacuum fan is operating. This information is useful when maintaining the machine.



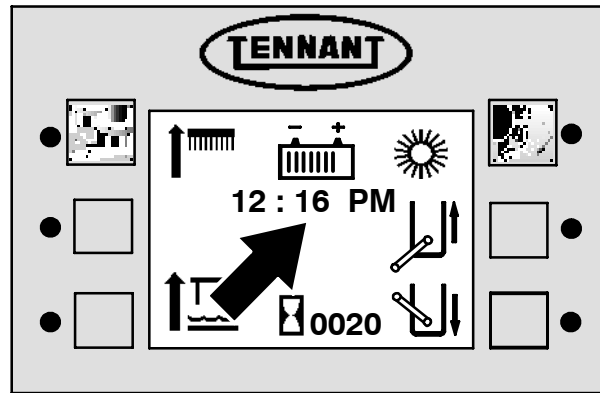
353570

## DISPLAY CLOCK

The *display clock* shows the time of day below the battery discharge indicator.

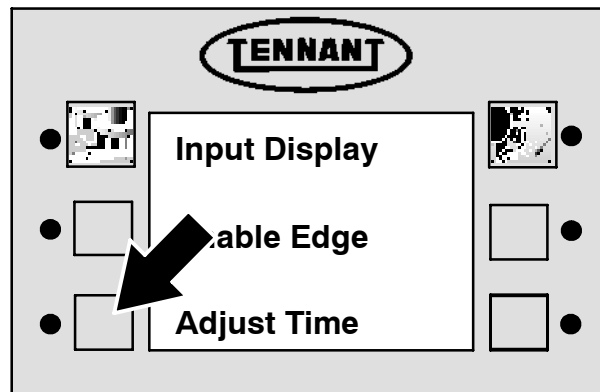
### SETTING THE DISPLAY CLOCK

1. Turn the machine off.
2. Press and hold the *logo switch*.
3. Turn the machine power on.
4. Continue pressing the *logo switch* for 15 seconds or until the down pressure display screen appears.
5. Press and release the *logo switch* one time to scroll to the adjust time mode.



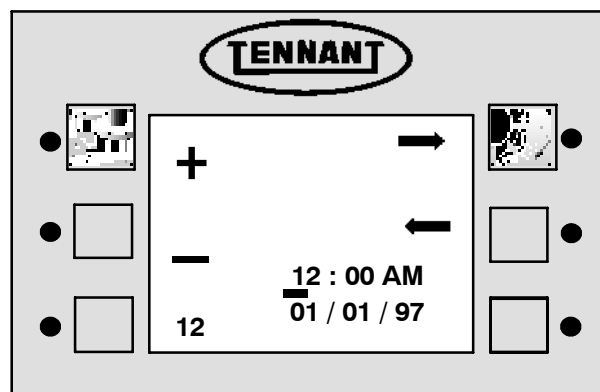
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6. Press the switch next to ADJUST TIME.



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7. Set the time, date, and choose between the 12 or 24 hour clock modes by moving the underline through the display by pressing the switches next to the direction arrows. Increase the value of the underlined segment by pressing the switch next to the positive (+) icon. Decrease the value of the underlined segment by pressing the switch next to the negative (-) icon.
8. Exit the ADJUST TIME function by pressing the TENNANT logo switch.
9. Turn the key to the off position.



353557

## OPERATION

### SCRUB SWITCH

The *scrub switch* controls the scrubbing operations. The scrub switch also sets the scrub brush pressure.

The scrubbing operations include the following: The scrub head lowers and the scrub brushes turn on. The rear squeegee will lower and the vacuum fan will start. The solution system will start, if the solution flow lever is on. The FaST system or optional ES system and detergent pump will start, if the switches are on.

**Start scrubbing:** Press the *scrub switch*. The indicator light next to the switch will illuminate. The scrubbing system will start when the machine moves forward.

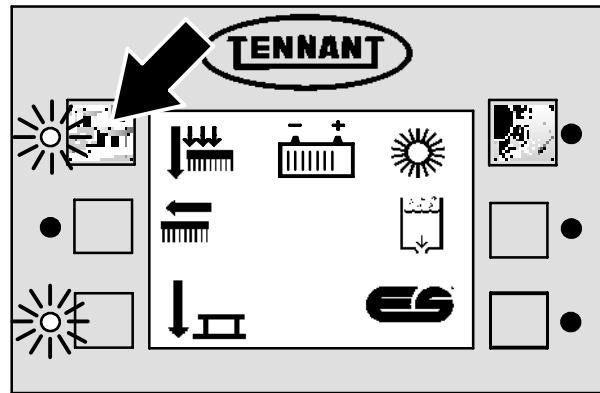
**NOTE:** The brush pressure setting, the FaST system, the detergent flow rate, the edge scrub, and the ES system will default to the last setting used when the scrubbing operations are started again.

**Stop scrubbing:** Press the *scrub switch*. The indicator light next to the switch will go off. First the scrub brushes will stop and raise, then the rear squeegee will raise and the vacuum will shut off.

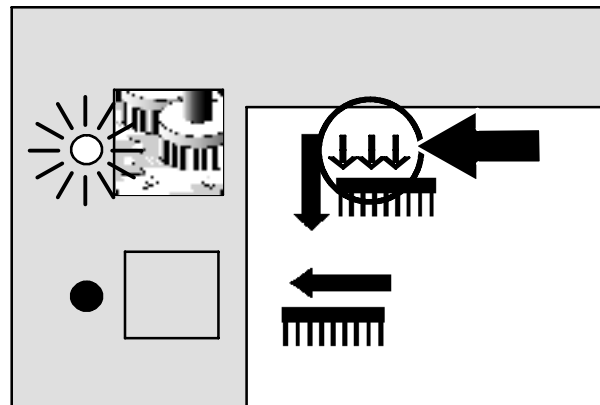
**Scrub brush pressure:** Press and hold the *scrub switch*. The brush pressure will scroll through three settings indicated by the small arrows above the brush icon. Each arrow indicates a heavier brush pressure setting.

There is also a fourth brush pressure setting indicated by one large arrow above the brush icon. It is the heaviest brush pressure setting, and it is called *Super Scrub*. It is activated for 30 seconds by pressing the scrub switch twice quickly.

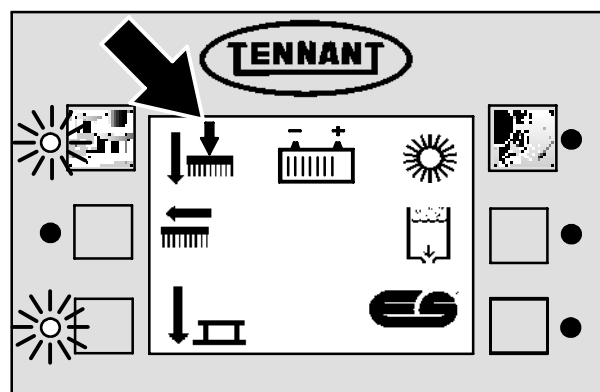
The pressure setting selected when the *scrub switch* is released will be the new default brush pressure setting.



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Under normal conditions, the brush pressure should be set in the minimum settings (one or two downward arrows). Under heavy grime conditions, the brush pressure should be set in the maximum settings (three downward arrows or one large arrow). Travel speed and floor conditions will affect the scrubbing performance.

**NOTE:** The rear squeegee will raise and the vacuum will shut off when the machine travels in reverse. The squeegee will lower and the vacuum starts again when the machine travels forward.

**NOTE:** The scrub brushes will stop when the machine is stopped for a short time. The brushes will start again when the machine travels forward.

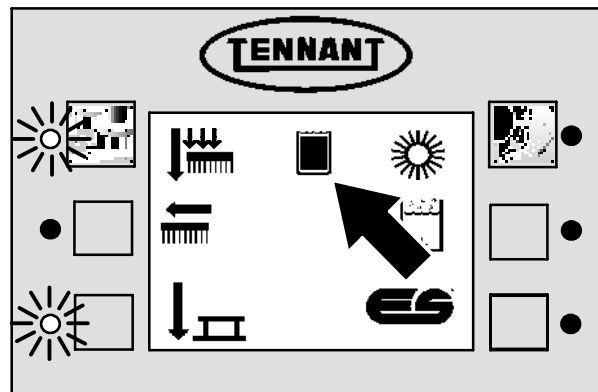
## RECOVERY TANK FULL INDICATOR

The *recovery tank full indicator* comes on when the recovery tank is full.

If the *recovery tank full indicator* stays on for more than 7 seconds, the “Rec. Tank Full” message will appear in the hourmeter display. The scrub brushes and vacuum will shut off, and the rear squeegee will raise.

To pick up excess water after the vacuum has shut off and the rear squeegee has raised, press and hold the rear squeegee switch.

**NOTE:** Do not overfill the recovery tank. Overfilling the recovery tank may damage the vacuum fans.



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## ES SWITCH (OPTION)

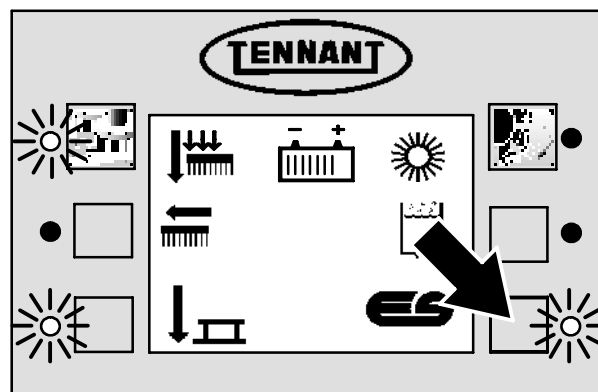
The *ES (Extended Scrub)* switch turns on and off the solution recycling system. When the scrubbing functions have started, the ES will default to the last setting used.

**On:** Press the switch. The indicator light next to the switch will illuminate.

**Off:** Press the switch. The indicator light next to the switch will go off.

**NOTE:** The ES icon only appears after the scrub functions have been activated.

**NOTE:** The recovery tank must be half full to use the ES option.



353570

## OPERATION

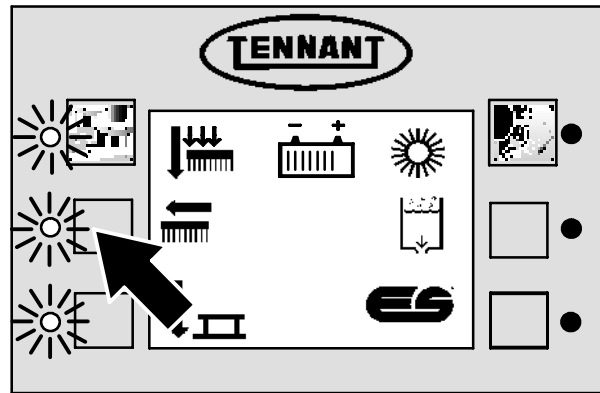
### EDGE SCRUB SWITCH

The *edge scrub switch* extends the scrub head, on machines equipped with the MaxPro 1000 scrub heads, to the right to allow close edge scrubbing. When the scrubbing functions have started, the edge scrub will default to the last setting used.

**NOTE:** The edge scrub icon only appears after the scrub functions have been activated.

**On:** Press the switch during normal scrubbing. The indicator light next to the switch will illuminate.

**Off:** Press the switch again. The indicator light next to the switch will go off.



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### REAR SQUEEGEE SWITCH

The *rear squeegee switch* controls the vacuum fan and the position of the rear squeegee. The rear squeegee can be operated separately from the scrub brushes for the purpose of picking-up excess water without scrubbing, or double scrubbing without water pick up.

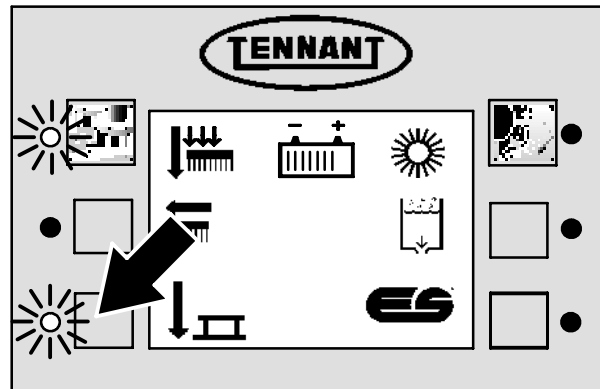
**Lower squeegee and start the vacuum fan:** Press the squeegee switch. The indicator light next to the switch will illuminate.

**Raise squeegee and stop the vacuum fan:** Press the squeegee switch. The indicator light next to the switch will go off. There will be a slight delay before the vacuum shuts off.

**NOTE:** The rear squeegee lowers and scrubbing vacuum starts automatically when the scrubbing operations start.

**NOTE:** The rear squeegee will raise and the scrubbing vacuum will shut off after a short delay when the machine travels in reverse.

**NOTE:** The rear squeegee will raise and the scrubbing vacuum fan will shut off after a short delay when the scrubbing operations are shut off.



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## SWEEP SWITCH

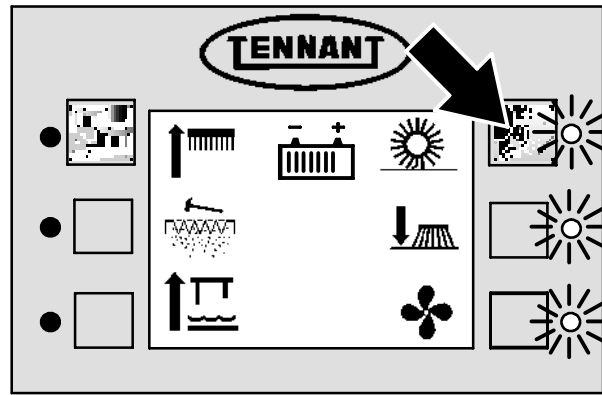
The *sweep switch* controls the sweeping operations.

If the *sweep switch* is pressed while the machine is idle or in the scrub mode, the main sweeping brush will lower and activate, the sweep vacuum fan will activate, and the side brush will lower and activate.

**Start sweeping:** Press the *sweep switch*. The indicator light next to the switch will illuminate. The sweeping system will start when the machine moves forward.

**Stop sweeping:** Press the *sweep switch*. The indicator light next to the switch will go off. First, the side and main sweeping brushes will stop and raise, then the vacuum will shut off.

**NOTE:** If the hopper is raised, even slightly, the raised hopper icon will replace the sweep icon on the control panel display and the sweeping operations will not start.



353573

## SIDE BRUSH SWITCH

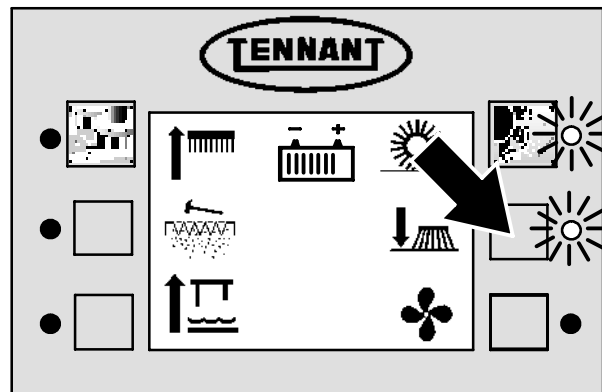
The *side brush switch* controls the side brush position and rotation. The main sweeping brush must be operating for the side brush to work.

**NOTE:** The side brush operates automatically when the main sweeping brush starts operating. To sweep without using the side brush, press the side brush switch.

**Down and On:** Press the *side brush switch*. The indicator light next to the switch will illuminate, then the side brush will lower and activate.

**Up and Off:** Press the *side brush switch*. The indicator light next to the switch will go out, then the side brush will stop and raise.

**NOTE:** If the hopper is raised, even slightly, the raised hopper icon will replace the sweep icon on the control panel display and the sweeping operations will not start.



353573

## OPERATION

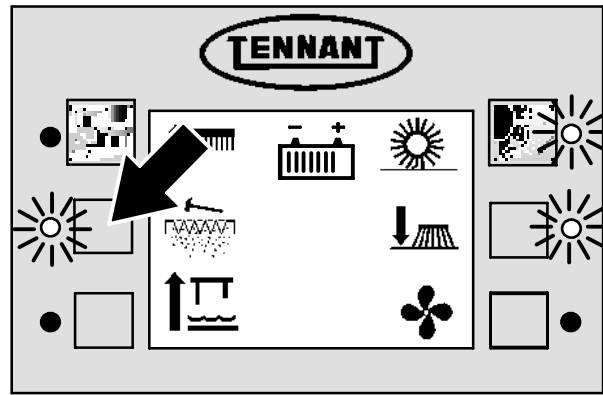
### FILTER SHAKER SWITCH

The *filter shaker switch* starts the hopper filter shaker. The shaker automatically operates for 10 seconds.

**NOTE:** If the machine begins to create an excessive amount of dust while sweeping, press the filter shaker switch.

**Start :** Press the *filter shaker switch*. The filter shaker indicator light will turn on, and the sweeping vacuum fan will turn off while the filter shaker is operating.

**NOTE:** The filter shaker will activate automatically for ten seconds each time the sweeping operations are stopped. The vacuum system will not operate while the filter shaker is operating.



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### VACUUM FAN SWITCH

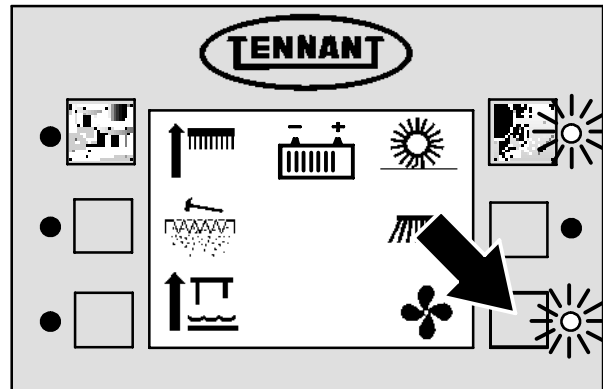
The *vacuum fan switch* starts and stops the sweep vacuum fan. Do not operate the vacuum fan when sweeping in wet conditions.

**Start:** Press the vacuum fan switch. The indicator light next to the switch will illuminate.

**Stop:** Press the switch. The indicator light next to the switch will go out.

**NOTE:** The sweep vacuum fan activates automatically when the main sweeping brush starts operating. The sweep vacuum fan will not activate unless the main sweeping brush is operating.

**NOTE:** The sweep vacuum fan will not start if the hopper is raised, even slightly. If the sweep vacuum fan switch is pressed while the hopper is raised, the sweep vacuum will not start and the raised hopper icon will appear on the control panel.



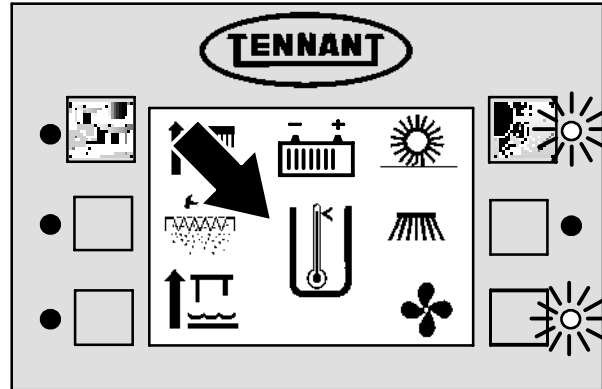
353574

### HOPPER TEMPERATURE INDICATOR - THERMO SENTRY

The hopper temperature indicator comes on when the Thermo Sentry indicates too much heat, possibly a fire, in the hopper.

An audible alarm will sound for five seconds and the hopper temperature indicator will appear on the display screen. The Thermo Sentry will stop all sweeping functions.

If this occurs, drive the machine to a safe location, open the hopper and eliminate the source of heat. Turn the machine off and back on to reset the Thermo Sentry.



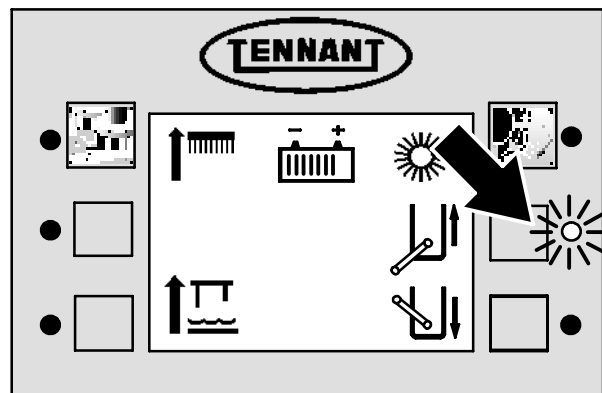
353574

### HOPPER RAISE SWITCH

The *hopper raise switch* raises the hopper.

Raise hopper: Press and hold the *hopper raise switch* until the hopper is in the desired raised position.

Hold: Release the *hopper raise switch*.



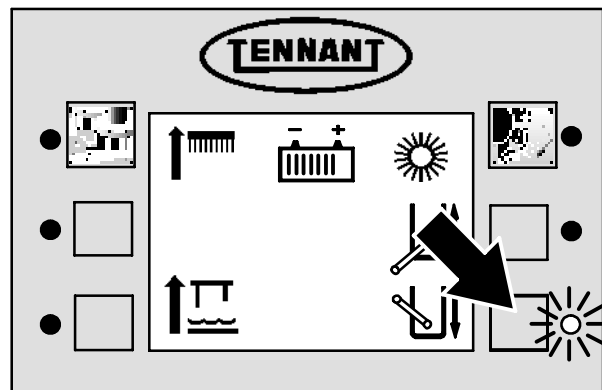
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### HOPPER LOWER SWITCH

The *hopper lower switch* lowers the hopper.

Lower hopper: Press and hold the *hopper lower switch* until the hopper is in the fully closed position.

**NOTE:** The hopper will retract automatically when the hopper is lowered.



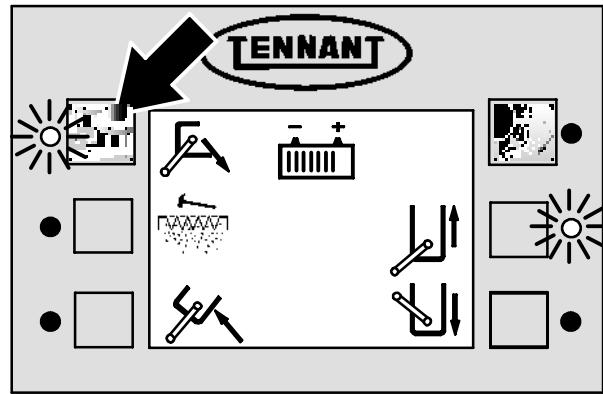
353569

## OPERATION

### HOPPER DUMP SWITCH

The *hopper dump switch* tilts the hopper forward to dump the debris.

Dump hopper: Press and hold the *hopper dump switch* until the hopper is tilted all the way forward.

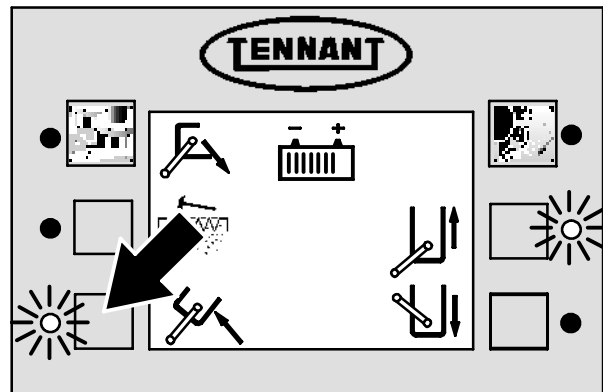


353574

### HOPPER RETRACT SWITCH

The *hopper retract switch* tilts the hopper back to the upright position.

Retract hopper: Press and hold the *hopper retract switch* until the hopper is tilted all the way back.



353574

### DETERGENT PUMP SWITCH (OPTION)

The *de detergent pump switch* controls the amount of detergent that flows to the floor while scrubbing. When the scrubbing functions have started, the *de detergent pump switch* will default to the last setting used.

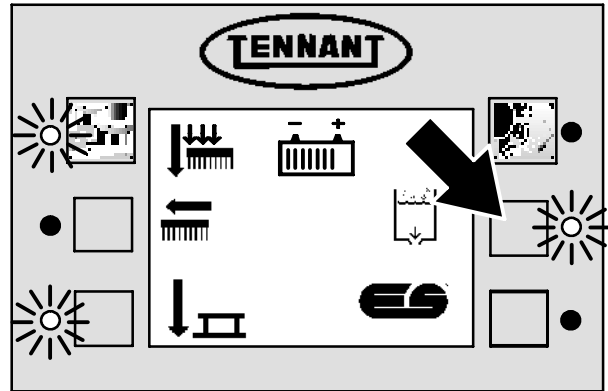
**NOTE:** The detergent icon only appears after the scrub functions have been activated.

**NOTE:** The detergent pump switch will not activate unless the main scrub brushes are active and the solution flow lever is on.

**High:** Press and hold the *de detergent pump switch* until two downward pointing arrows appear on the icon next to the switch. Release the switch. The indicator light next to the switch will illuminate.

**Low:** Press and hold the *de detergent pump switch* until one downward pointing arrow appears on the icon next to the switch. Release the switch. The indicator light next to the switch will illuminate.

**Off:** Press and release the *de detergent pump switch*. An 'X' will appear under the detergent pump icon. The indicator light next to the switch will go off.



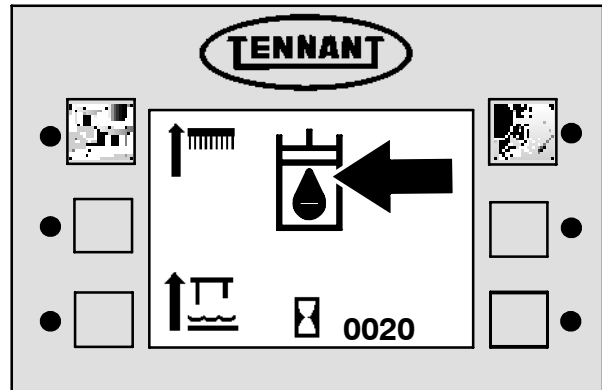
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## OPERATION

### MAINTENANCE MODE

The maintenance mode allows the operator to monitor and reset the elapsed time between the four different regular maintenance requirements.

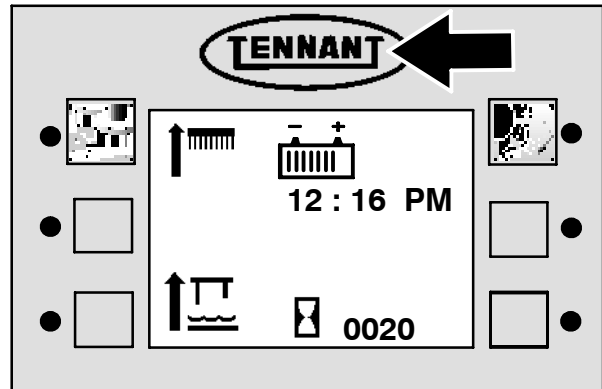
When the maintenance mode is enabled, an alarm will sound, and one of several service maintenance icons will appear on the display each time the machine is started. This will happen if one or more of the maintenance timers goes past its recommended interval. Each time the required maintenance function is performed, the timer for that function should be reset.



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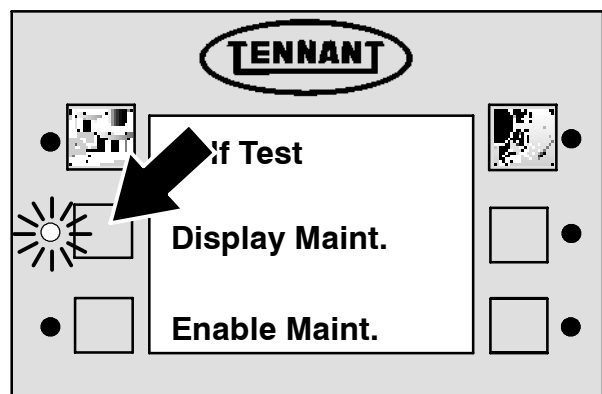
### RESETTING THE MAINTENANCE TIMERS

1. Turn the machine off.
2. Press and hold the *logo switch*.
3. Turn the machine power on.
4. Continue pressing the *logo switch* for 15 seconds or until the down pressure display screen appears.
5. Press and release the *logo switch* two more times. The SELF TEST screen will appear on the display.



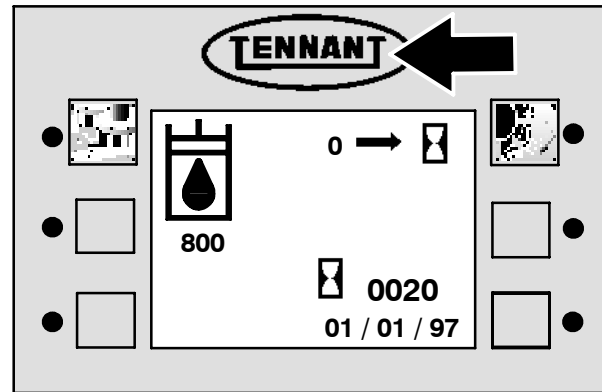
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6. Press the switch next to DISPLAY MAINT.



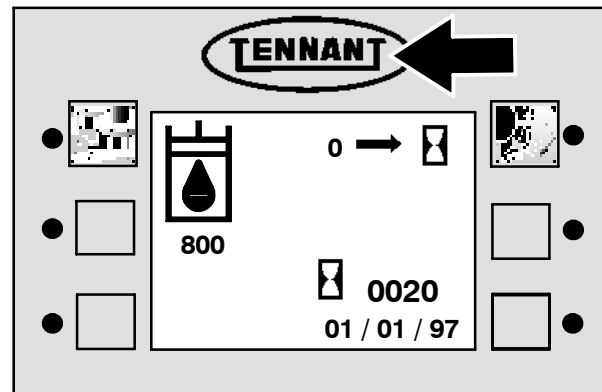
353560

Each maintenance item is represented by an icon with the recommended maintenance interval printed in hours below it. The lower right-hand corner of the screen displays the number of hours that have elapsed since the maintenance timer was last reset and the date it was last reset. The switch at the upper right-hand corner of the screen will reset the hour counter for each maintenance item. Reset the maintenance timer each time the maintenance function represented by the icon is performed. The operator can scroll through the four maintenance function screens by pressing the logo switch.



To determine which routine maintenance function each icon represents, see the *SYMBOL DEFINITIONS* section of this manual.

7. Exit the DISPLAY MAINT. function by pressing the *logo switch* until all four maintenance mode screens have been displayed.
8. Turn the key to the off position.

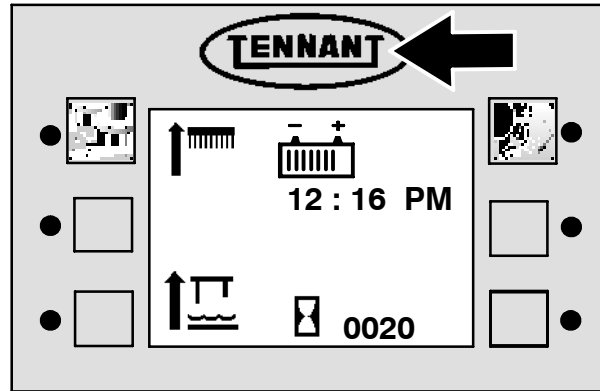


## OPERATION

### DISABLING THE MAINTENANCE MODE

When the maintenance mode is disabled, the flashing icon and alarm will not appear and sound when the machine is started if one or more of the maintenance timers goes past its recommended interval.

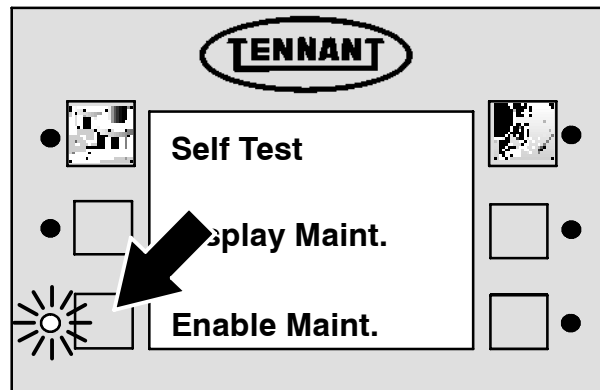
1. Turn the machine off.
2. Press and hold the *logo switch*.
3. Turn the machine power on.
4. Continue pressing the *logo switch* for 15 seconds or until the down pressure display screen appears.
5. Press and release the *logo switch* two more times. The SELF TEST screen will appear on the display.



6. Press the switch next to ENABLE MAINT..

**NOTE:** If the light next to the ENABLE MAINT. switch is not illuminated, the maintenance mode is currently disabled.

**NOTE:** When the maintenance mode is disabled, the maintenance timers continue to record the elapsed time between maintenance intervals. To view the elapsed time between each of the six default maintenance intervals, press the switch next to Display Maint.. Press the logo switch to scroll through the maintenance function screens.





## CIRCUIT BREAKERS

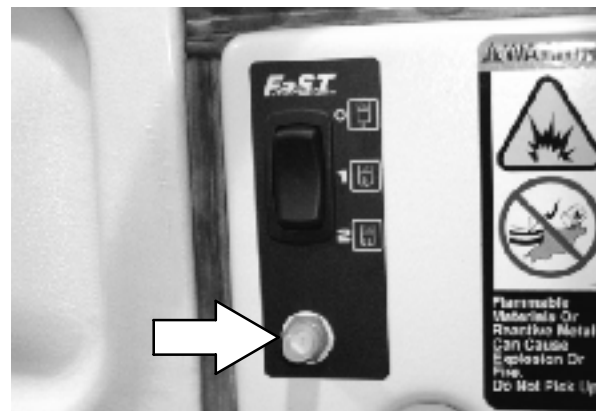
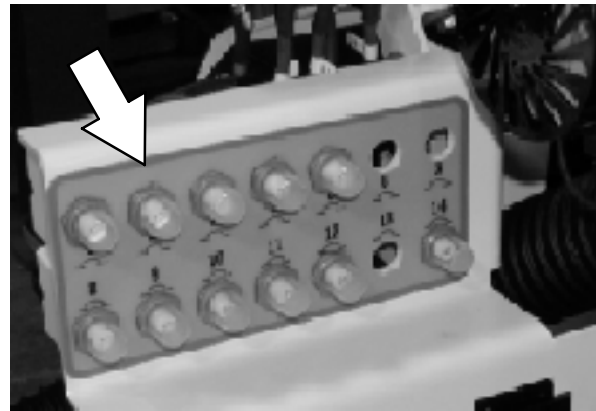
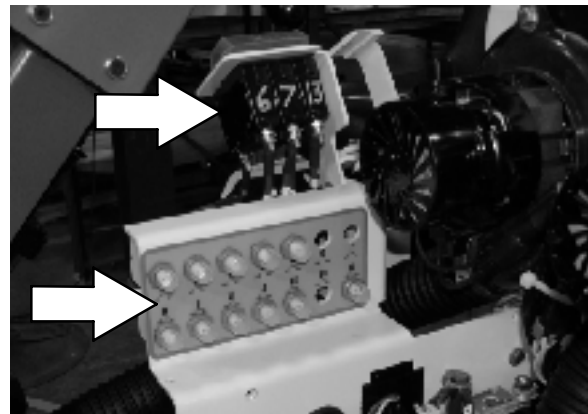
The *circuit breakers* are resettable electrical circuit protection devices. They stop the flow of current in the event of a circuit overload. Once a circuit breaker is tripped, reset it manually by pressing / flipping the reset button after the breaker has cooled down.

If the overload that caused the circuit breaker to trip is still there, the circuit breaker will continue to stop current flow until the problem is corrected.

The *circuit breakers* are located to the left of the operator's compartment next to the vacuum fans.

The charts shows the circuit breakers and fuses, and the electrical components they protect.

Circuit Breaker	Rating	Circuit Protected
CB1	15 A	Sweeper/Hopper Controls
CB2	20 A	Sweeper Vacuum Fan Motor
CB3	30 A	Sweeper Brush Motor
CB4	15 A	Power Wand/Sweeping Side Brush
CB5	10 A	Key Switch
CB6	50 A	Right Scrub Motor (000000-003545)
CB6		Open (003546- )
CB7	50 A	Left Scrub Motor (000000-003545)
CB7		Open (003546- )
CB8	15 A	Lights
CB9	15 A	Horn
CB10	20 A	Vac Fan #1 (000000-003545)
CB10	30 A	Vac Fan #1 (003546- )
CB11	20 A	Vac Fan #2 (000000-003545)
CB11	30 A	Vac Fan #2 (003546- )
CB12	25 A	Control Board
CB13	50 A	Center Scrub Motor (000000-003545)
CB13		Open (003546- )
CB14	40 A	Power Steering Pump
CB15	10 A	FaST System



## OPERATION

This chart shows the magnetic circuit breakers used on machines serial number 003546 and up for all **cylindrical scrub heads**.

Circuit Breaker	Rating	Circuit Protected
CB6	45	Right Scrub Motor
CB7	45	Left Scrub Motor
CB13	Open	

This chart shows the magnetic circuit breakers used on machines serial number 003546 and up with **Max Pro 1000 standard motor disk scrub heads**.

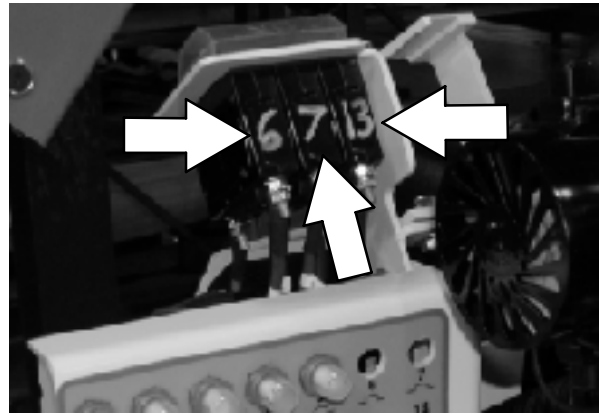
Circuit Breaker	Rating	Circuit Protected
CB6	40	Right Scrub Motor
CB7	40	Left Scrub Motor
CB13	Open	

This chart shows the magnetic circuit breakers used on machines serial number 003546 and up with **Max Pro 1000 heavy duty motor disk scrub heads**.

Circuit Breaker	Rating	Circuit Protected
CB6	45	Right Scrub Motor
CB7	45	Left Scrub Motor
CB13	Open	

This chart shows the magnetic circuit breakers used on machines serial number 003546 and up with **Max Pro 1200 disk scrub heads**.

Circuit Breaker	Rating	Circuit Protected
CB6	40	Right Scrub Motor
CB7	40	Left Scrub Motor
CB13	40	Center Scrub Motor

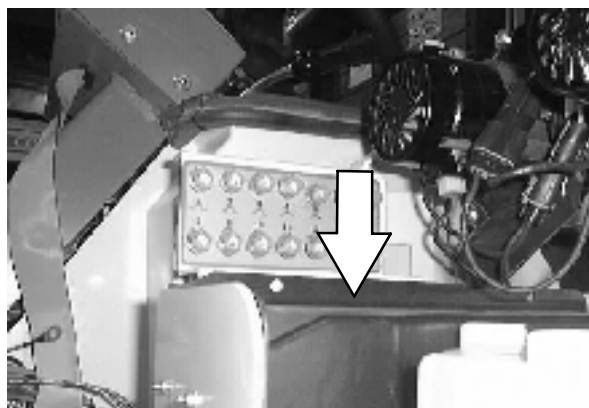


## FUSES

The *fuses* are one-time circuit protection devices designed to stop the flow of current in the event of a circuit overload. Never substitute higher value fuses than those specified in this manual.

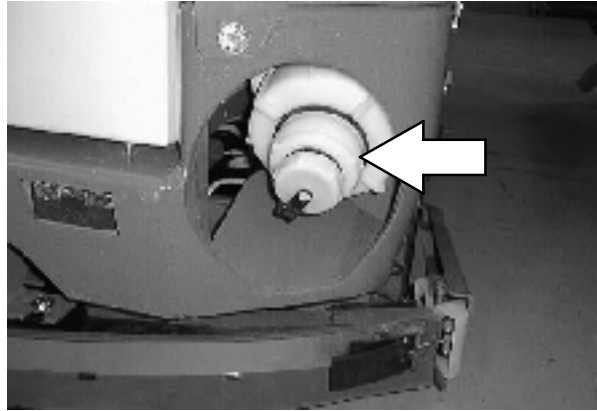
The main propelling fuse is located under the circuit breakers in the electrical panel.  
The two actuator fuses are located in the control panel.

Fuse	Rating	Circuit Protected
FU 1	200 A	Propelling
FU 2	10 A	Electronic Actuator
FU 3	10 A	Electronic Actuator



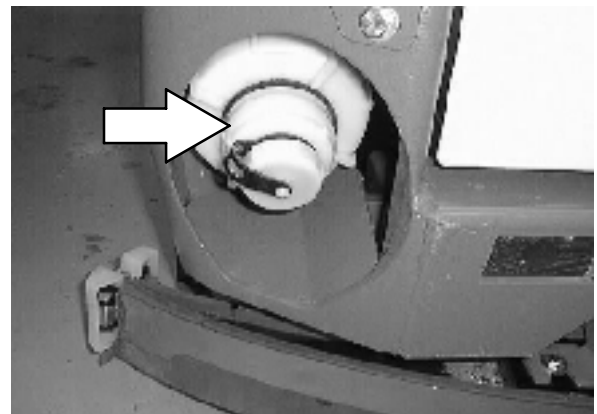
### SOLUTION TANK DRAIN HOSE

The *solution tank drain hose* is used to drain the solution tank. Drain the solution tank by removing the drain hose cap from the tank access cap. Pull out the solution tank hose and remove the drain hose end cap.



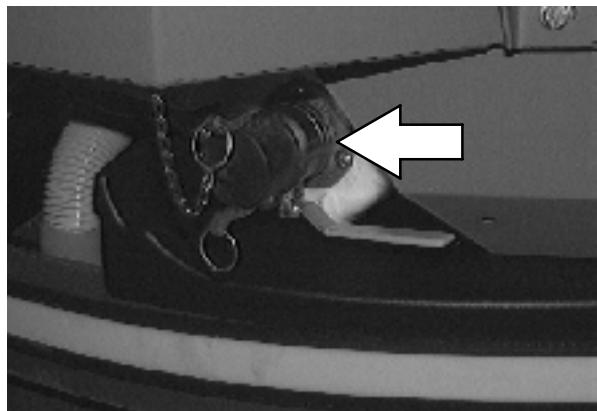
### RECOVERY TANK DRAIN HOSE

The *recovery tank drain hose* is used to drain the recovery tank. Drain the recovery tank by removing the drain hose cap from the tank access cap. Pull out the recovery tank hose and remove the drain hose end cap.



### POSITIVE SOLUTION CONTROL DRAIN (OPTION)

For machines with the *positive solution control drain* option, remove the dust cap. Connect the drain hose to the solution control drain and open the drain valve by pulling the lever.

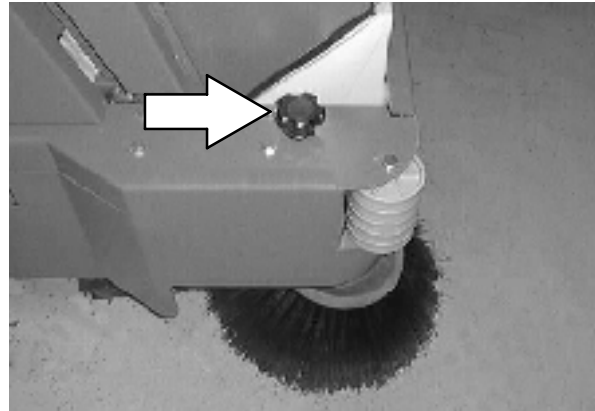


### SIDE BRUSH ADJUSTMENT KNOB

The *side brush adjustment knob* controls the amount of contact the side brush has with the surface being swept.

Increase: Turn the *side brush adjustment knob* counter-clockwise.

Decrease: Turn the *side brush adjustment knob* clockwise.

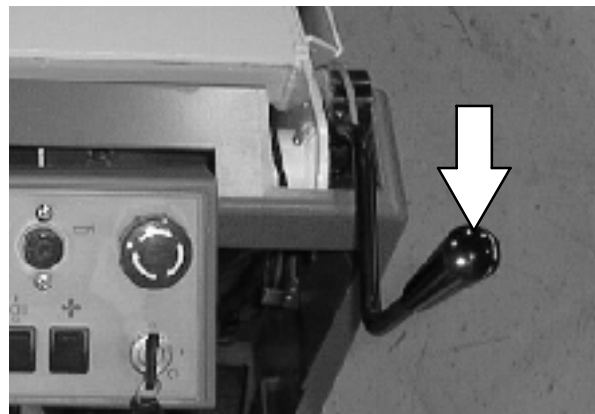


### FRONT FLAP LEVER

The *front flap lever* opens the front flap in front of the main sweeping brush, allowing larger debris to be trapped and swept up into the hopper.

Raise front flap: Pull the *front flap lever* back.

Lower front flap: Push the *front flap lever* forward.

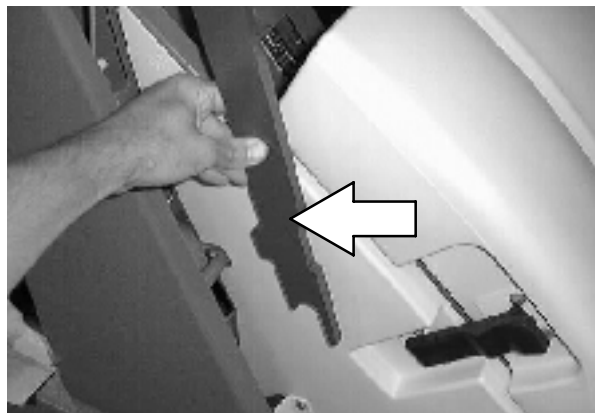


### HOPPER SUPPORT BAR

The *hopper support bar* is located on the right hand side of the machine. When working under the hopper, engage the hopper support bar to hold the hopper in the raised position. **Do not** rely on the machine to hold the hopper in the raised position.

 **WARNING:** Raised hopper may fall. Engage hopper support bar.

 **WARNING:** Lift arm pinch point. Stay clear of hopper lift arms.



## OPERATION

### OPERATOR SEAT

The *operator seat* is a fixed back style with a forward-backward adjustment.

Adjust: Pull the lever outward and slide the seat to the desired position, then release the lever.

**NOTE:** *The machine will not travel unless the operator is sitting in the operator's seat.*



### DELUXE SUSPENSION SEAT (OPTION)

The *deluxe suspension seat* has four adjustments. The adjustments are for the lumbar support, backrest angle, operator weight adjustment and front-to-back adjustment.

The *lumbar adjustment knob* controls the firmness of the lumbar support.

Increase firmness: Turn knob clockwise.

Decrease firmness: Turn knob counterclockwise.



The *backrest angle knob* adjusts the angle of the backrest.

Increase angle: Turn the angle adjustment knob counterclockwise.

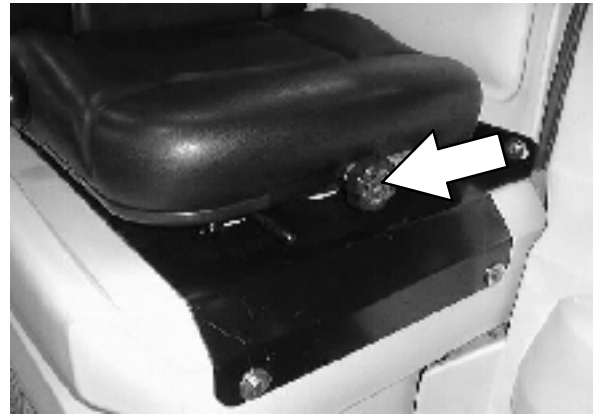
Decrease angle: Turn the angle adjustment knob clockwise.



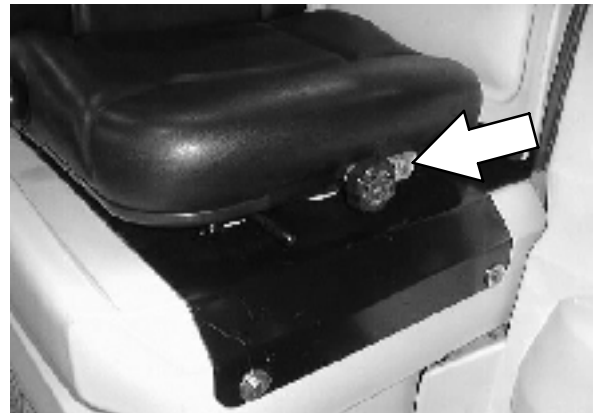
The *weight adjustment knob* controls the firmness of the operator's seat.

Increase firmness: Turn the weight adjustment knob clockwise.

Decrease firmness: Turn the weight adjustment knob counterclockwise.



Use the gauge next to the *weight adjustment knob* to help determine proper seat firmness for the operator.



The *front-to-back adjustment lever* adjusts the seat position.

Adjust: Pull the lever out and slide the seat forward or backward to the desired position. Release the lever.



## HOW THE MACHINE WORKS

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The steering wheel controls the direction of machine travel. The directional pedal controls the speed and forward/reverse directions. The brake pedal slows and stops the machine.

The machine consists of separate sweeping and scrubbing components.

The sweeping components of the machine are a debris hopper, hopper dust filter, sweeping brushes and a cylindrical conveyor.

The side brush sweeps debris into the path of the main sweeping brush. The main brush sweeps debris from the floor and up the the cylindrical conveyor. The cylindrical conveyor lifts the debris up into the hopper. The vacuum system pulls dust and air through the hopper and hopper dust filter.

The scrub components of the machine are a solution tank, scrub brushes, rear and side squeegees, a vacuum system, and a recovery tank.

Water and detergent, from the solution tank, flow to the floor through a solution valve to the scrub brushes. The brushes scrub the floor. As the machine is moved forward the squeegees wipe the dirty solution off the floor, which is then picked up and drawn into the recovery tank.

When using the ES mode, the solution in the recovery tank is filtered and returned to the solution tank to be reused.

The five available scrub head types use disk or cylindrical brushes.

Two different widths of scrub heads are available for each type.

The MaxPro 1000 disk scrub head contains two disk scrub brushes, and is available with standard or heavy duty scrubbing motors. The MaxPro 1000 disk scrub head is 1016 mm (40 in).

The MaxPro 1200 disk scrub head contains three disk scrub brushes, and is 1220 mm (48 in).

The MaxPro 1000 cylindrical scrub head is 1016 mm (40 in).

The MaxPro 1200 cylindrical scrub head is 1220 mm (48 in).

*NOTE: The amount and type of soilage play an important role in determining the type of brushes to be used. For specific recommendations, contact your TENNANT service representative.*



When finished sweeping and scrubbing, clean the hopper dust filter, empty the hopper, and drain and clean the recovery tank. If using the ES system, drain and clean the solution tank, and clean the ES filter.

## FaST SCRUBBING SYSTEM

Unlike conventional scrubbing, the FaST (Foam Scrubbing Technology) system operates by injecting the FaST PAK concentrate agent into the system with a small amount of water and compressed air. This mixture creates a large volume of expanded wet foam.

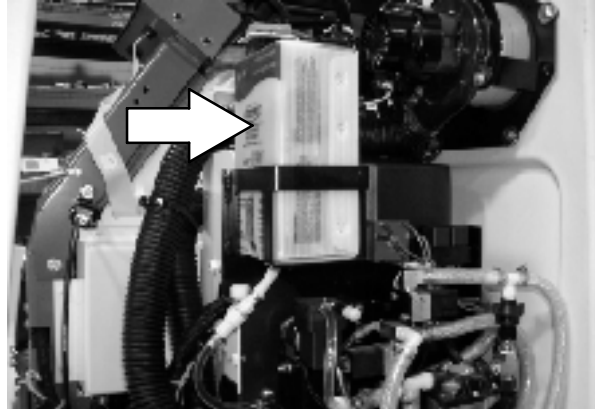
The expanded foam mixture is then dispersed onto the floor while the machine is scrubbing. When the squeegee picks up the mixture, the patented foaming agent has collapsed and is recovered into the recovery tank.

The FaST system can be used with all double scrubbing and heavy duty scrubbing applications.

Using the FaST system can increase productivity by 30% by reducing your dump/fill cycle. It will also reduce chemical usage and storage space. One FaST PAK of concentrated agent can scrub up to 1 million sq. ft.

*NOTE: Do not enable the FaST system with conventional cleaning detergents in the solution tank. Drain, raise and refill the solution tank with clear cool water only before operating the FaST system. Conventional cleaning detergents/restorers may cause failure to the FaST solution system.*

*NOTE: Storage or transporting machines equipped with FaST in freezing temperatures requires special procedures. Check with a TENNANT representative for advice.*



***FaST***  
Foam Scrubbing Technology®  
***The safe scrubbing alternative®***

### PRE-OPERATION CHECKLIST

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Check over this list of items before operating the machine:

- ☐ Check the hydraulic fluid level. (if applicable)
- ☐ Check the battery fluid and charge level.
- ☐ Check the tank cover seals for damage and wear.
- ☐ Clean the vacuum fan inlet filter.
- ☐ Check the condition of the scrubbing brushes. Remove any string, banding, plastic wrap, or other debris wrapped around them.
- ☐ Check the squeegees for damage, wear and for deflection adjustment.
- ☐ Check the vacuum hose for debris or blockage.
- ☐ ES machines; check the detergent tank level.
- ☐ Drain and clean the recovery tank.
- ☐ ES machines; drain and clean the solution tank and ES filter. Rinse level sensors.
- ☐ Check the brakes and steering for proper operation.
- ☐ Empty and clean the debris tray. (if applicable).
- ☐ Check the service records to determine maintenance requirements.
- ☐ FAST Scrubbing: Check the FaST PAK concentrate agent level, replace carton as needed. See the INSTALLING THE FaST PAK AGENT section of the manual.
- ☐ FAST Scrubbing: Check that all conventional cleaning agents/restorers are drained and rinsed from the solution tank.
- ☐ FAST Scrubbing: Check that the solution tank is filled with **clear cool water only**.

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**INSTALLING FaST PAK AGENT**

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*NOTE: Machine must be equipped with FaST before the FaST PAK agent can be installed.*

1. Turn the machine power off.

**FOR SAFETY: Before leaving or servicing machine, stop on level surface, set parking brake, turn off machine, and remove key.**

2. Remove the perforated knock-outs from the FaST PAK Floor Cleaning Concentrate carton. Do not remove the bag from the carton. Pull out the bag's hose connector on the bottom of the bag and remove the hose cap from the connector.

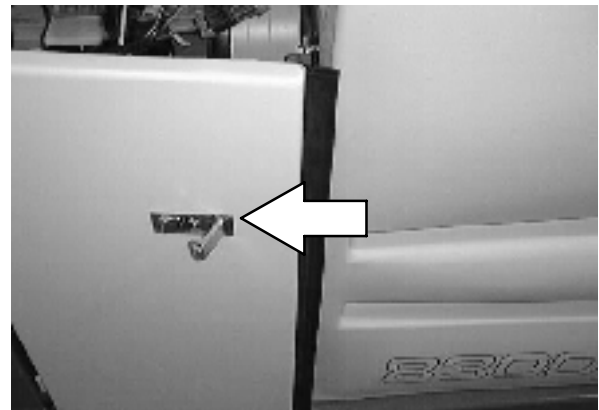
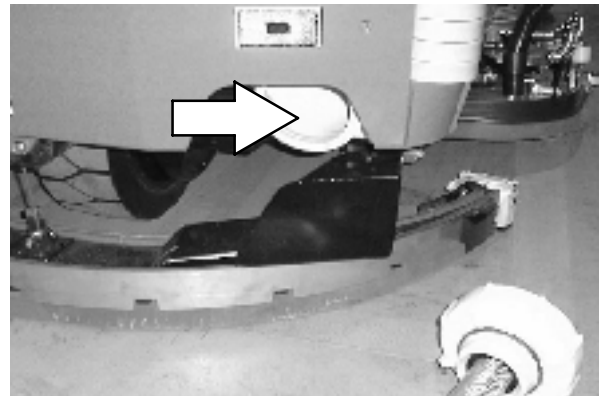
**NOTE: The FaST PAK Floor Cleaning Concentrate is specifically designed for use with the FaST system scrubbing application. NEVER use a substitute, machine damage will result.**

**FOR SAFETY: When using machine, always follow the handling instructions on chemical container.**

3. Empty the solution tank. See the DRAINING AND CLEANING THE TANKS section of the manual.

*NOTE: When scrubbing with the FaST system option, use clean water only. Do not add cleaning agents in the solution tank. Conventional cleaning agents/restorers may cause failure to the FaST solution system..*

4. Open the side cover door to access the FaST PAK carton.



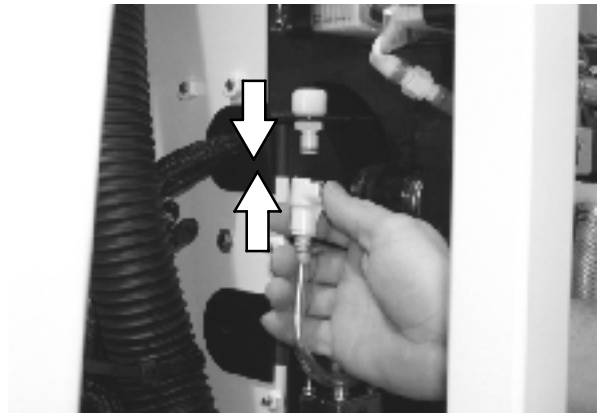
## OPERATION

5. Place the FaST PAK carton in the carton holder under the front cover of the machine. Connect the supply hose to the FaST PAK bag.

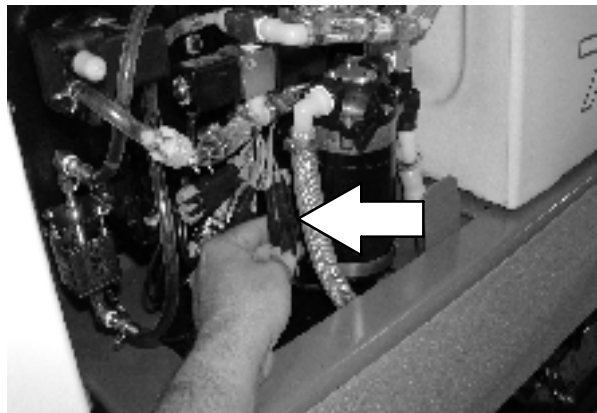
*NOTE: If any dried concentrate is visible on the supply hose connector or the on the FaST PAK connector, soak and clean with warm water.*



6. Make sure to connect the supply hose onto the hose storing plug when the supply hose is not connected to the FaST PAK. This will prevent the FaST solution system from drying out and clogging up the hose.



7. The FaST solution system must be primed for first time use only. To prime system, unplug the electrical connector from the solution pump, and operate the machine in the FaST Scrub Mode for seven to ten minutes. Reconnect the solution pump connector.
8. When replacing an empty FaST PAK carton, allow the new FaST PAK detergent to gravity feed into the system for several minutes prior to operating the FaST system. If the detergent does not flow out of the FaST PAK, simply squeeze and release the hose several times. If the previous FaST PAK was run dry, it may take up to 7-10 minutes of operation to remove any air pockets in the system before you achieve maximum foaming.



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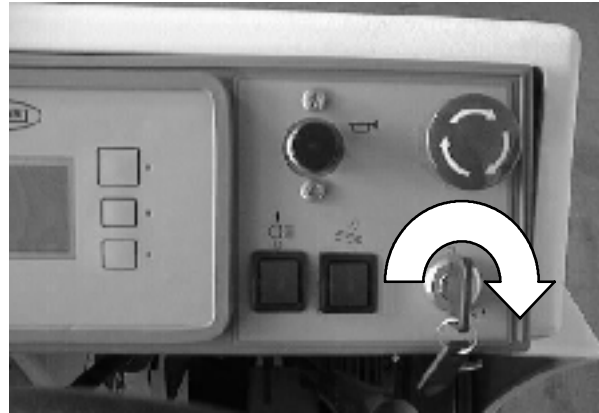
## STARTING THE MACHINE

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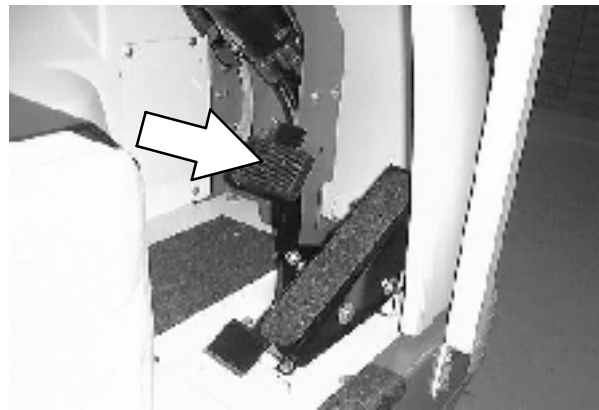
1. You must be in the operator's seat with the directional pedal in neutral, and your foot on the brake pedal or with the parking brake set.

**FOR SAFETY: When starting machine, keep foot on brake and directional pedal in neutral.**

2. Turn the machine power on.



3. Release the machine parking brake.



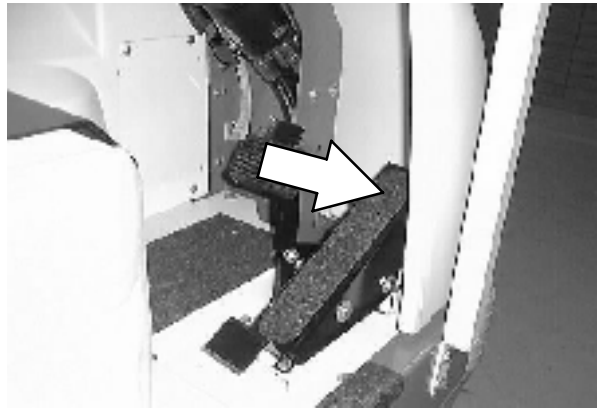
4. Drive the machine to the area to be cleaned.

### FILLING THE TANKS

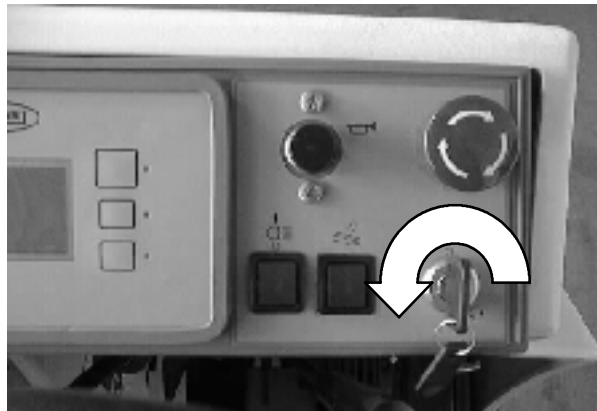
1. Turn the machine power on. See the STARTING THE MACHINE section of the manual.

**FOR SAFETY: When starting machine, keep foot on brake and directional pedal in neutral.**

2. Drive the machine to the filling site.

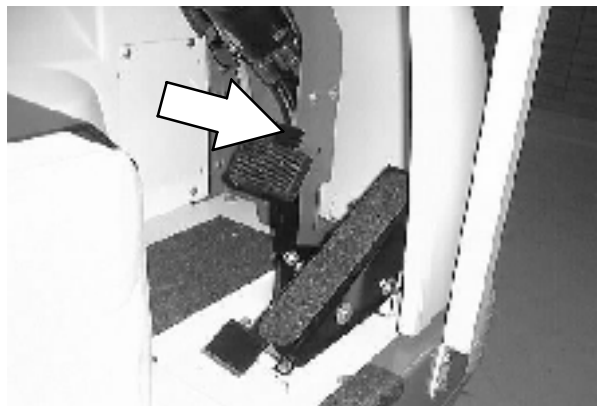


3. Turn the machine power off.



4. Set the machine parking brake.

**FOR SAFETY: Before leaving or servicing machine; stop on level surface, set parking brake, turn off machine and remove key.**



5. **CONVENTIONAL SCRUBBING:** Open the solution tank cover. Measure and pour in the correct amount of detergent. Fill the rest of the solution tank with water up to the FULL line near the top of the tank.

*NOTE: Floor conditions, water condition, amount of soilage, types of soilage, and brush action all play an important role in determining the type and concentration of detergent used. For specific recommendations, contact your Tennant representative.*



**WARNING: Flammable materials can cause an explosion or fire. Do not use flammable materials in tank(s).**

**FOR SAFETY: When using machine, follow mixing and handling instructions on chemical containers.**

6. **FaST SCRUBBING:** Open the solution tank cover and fill the solution tank to the FULL line near the top of the tank with cool clear water only. Do not add cleaning detergents.

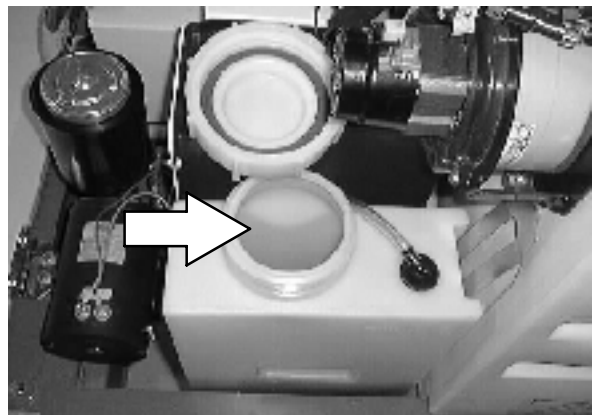
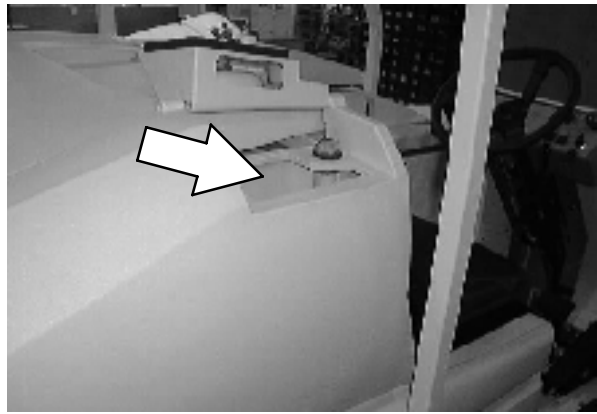
**NOTE: When cleaning using FaST, USE CLEAR COOL WATER ONLY. DO NOT add cleaning agents in solution tank. Conventional cleaning agents/restorers may cause failure to the FaST solution system.**

7. **ES Mode:** Remove the detergent tank (option) lid. Fill the tank almost to the top. Be sure to use only the proper detergent for your scrubbing application. Put the lid back on the detergent tank.



**WARNING: Flammable materials can cause an explosion or fire. Do not use flammable materials in tank(s).**

*NOTE: Floor conditions, water condition, amount of soilage, type of soilage, and brush action all play an important role in determining the type and concentration of detergent used. For specific recommendations, contact your TENNANT representative.*



## OPERATION

8. ES mode *with* auto fill : Connect the hose from the water source to the auto-fill connection on the machine. Turn the machine power on, and turn on the water source. The auto-fill will automatically fill the tanks to the proper level for ES operation and automatically shut-off.

*NOTE: An alarm will sound when the solution tank is full.*

*NOTE: When using the auto-fill feature on the ES machine, both tanks should be empty to prevent overfilling of the tanks.*

ES mode *without* auto-fill: Fill the solution tank to the FULL line.



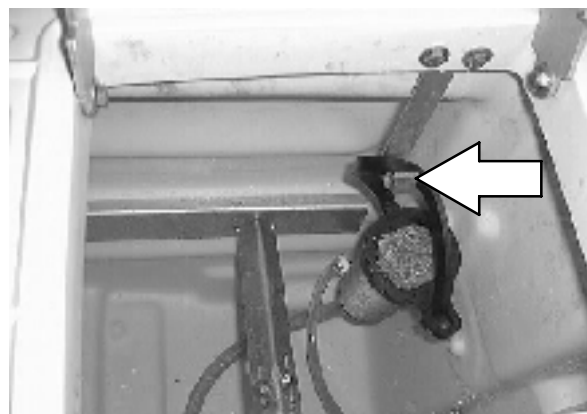
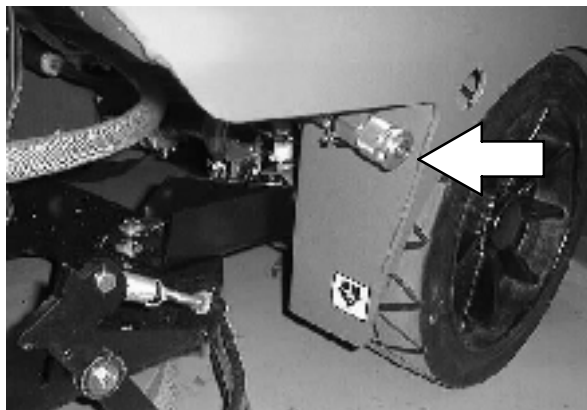
**WARNING: Flammable materials can cause an explosion or fire. Do not use flammable materials in tank(s).**

**FOR SAFETY: When using machine, follow mixing and handling instructions on chemical containers.**

ES mode *without* auto-fill: Fill the recovery tank half full of water (to the bottom of the ES filter support bracket).

*NOTE: If you DO NOT want to use the ES system, DO NOT put water in the recovery tank. Turn the ES switch OFF.*

9. Close the solution tank cover.





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## **SWEEPING, SCRUBBING AND BRUSH INFORMATION**

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Pick up oversized debris before cleaning. Pick up pieces of wire, string, twine, etc., which could become wrapped around the sweeping or scrubbing brushes.

Plan the sweeping and scrubbing in advance. Try to arrange long runs with minimum stopping and starting. Sweep debris from very narrow aisles into main aisles ahead of time. Do an entire floor or section at one time.

Drive as straight a path as possible. Avoid bumping into posts or scraping the sides of the machine. Overlap the scrub paths by several centimeters (a few inches).

Avoid turning the steering wheel too sharply when the machine is in motion. The machine is very responsive to the movement of the steering wheel. Avoid sudden turns, except in emergencies.

When scrubbing dead end aisles, start at the closed end of the aisle and scrub your way out.

Adjust the machine speed, scrub brush pressure, and solution flow as required when scrubbing. Use minimum scrub brush pressure and solution flow required for the best results. The machine has an edge clean feature for all MaxPro 1000 scrub heads, for scrubbing against an edge.

If you see poor scrubbing performance, stop scrubbing and refer to *MACHINE TROUBLESHOOTING*.

For best results, use the correct brush type for your cleaning application. The following are recommended brush applications.

***Polypropylene side sweeping brush*** – A general purpose brush for sweeping of light to medium debris in both indoor and outdoor applications. This brush is recommended in places where bristles may get wet.

***Polypropylene sweeping brush*** – Superior pick up of sand, gravel and paper litter. Polypropylene retains its stiffness when wet, and can be used indoors or out with equal performance. Not recommended for high-temperature debris.

## OPERATION

**Non-scuff polypropylene scrub brush** – This brush uses a softer, general purpose polypropylene bristle to lift lightly compacted soilage without scuffing high-gloss coated floors.

**Nylon scrub brush** – Recommended for scrubbing coated floors. Cleans without scuffing.

**Super abrasive bristle scrub brush** – Nylon fiber impregnated with abrasive grit to remove stains and soilage. Strong action on any surface, performing well on buildup, grease, or tire marks.

**Stripping pad** – This brown pad is for stripping floors. Quickly and easily cuts through old finish to prepare the floor for re-coating.

**Scrubbing pad** – This blue pad is for scrubbing floors. Removes dirt, spills and scuffs, leaving a clean surface ready for re-coating.

**Buffing pad** – This red pad is for buffing floors. Quickly cleans and removes scuff marks while polishing the floor to a high gloss.

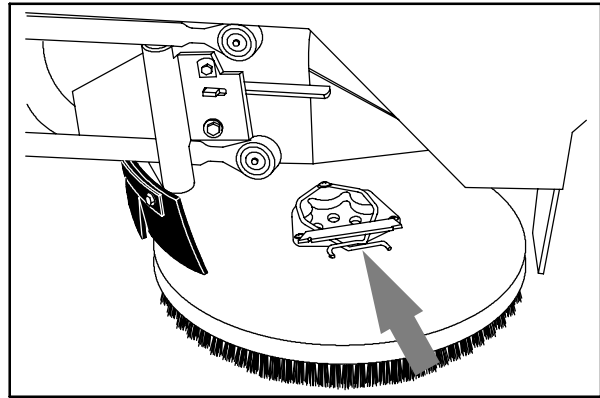
**Polishing pad** – This white pad is for polishing floors. Maintains a high gloss. Use for buffing very soft finishes and lower traffic areas, or use for polishing soft waxes on wood floors.

**Cylindrical polypropylene scrub brush** – This cylindrical brush uses a softer, general purpose polypropylene bristle to lift lightly compacted soilage without scuffing high-gloss coated floors.

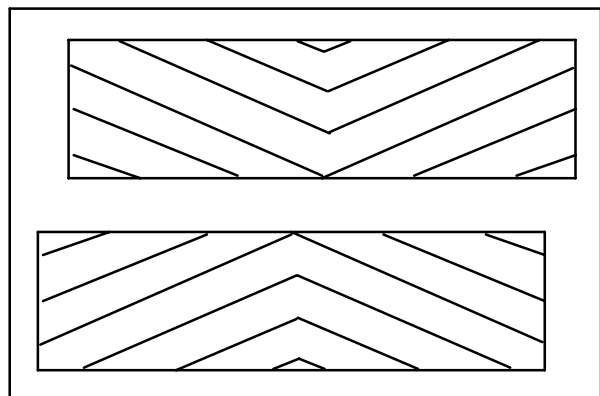
**Cylindrical nylon scrub brush** – This cylindrical brush is recommended for scrubbing coated floors. Cleans without scuffing.

**Cylindrical super abrasive bristle scrub brush** – Nylon fiber impregnated with abrasive grit to remove stains and soilage. Strong action on any surface, performing well on buildup, grease, or tire marks.

**NOTE:** Cylindrical scrub brushes must be installed with the herringbone patterns on the brushes pointing towards each other for best debris pick up.

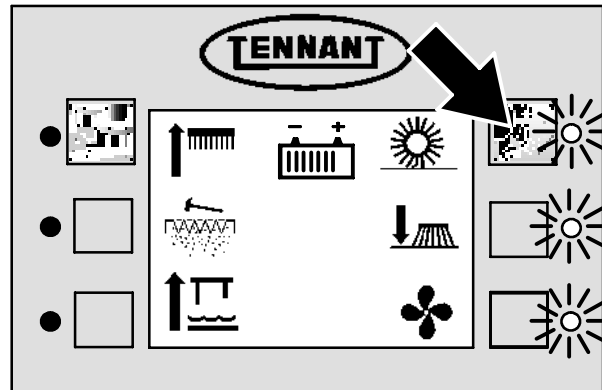


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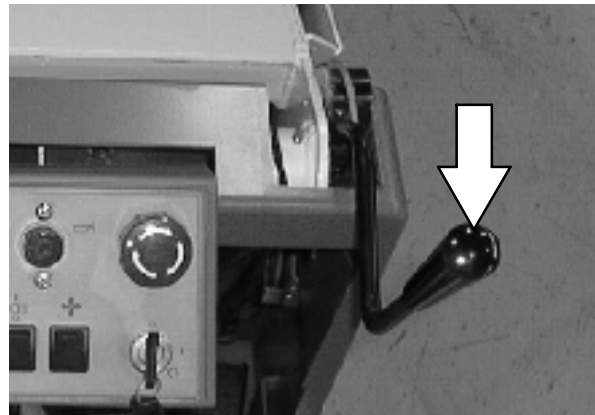
## SWEEPING

1. Press the *sweeping switch* to lower and start the main and side sweeping brushes and the sweeping vacuum fan.



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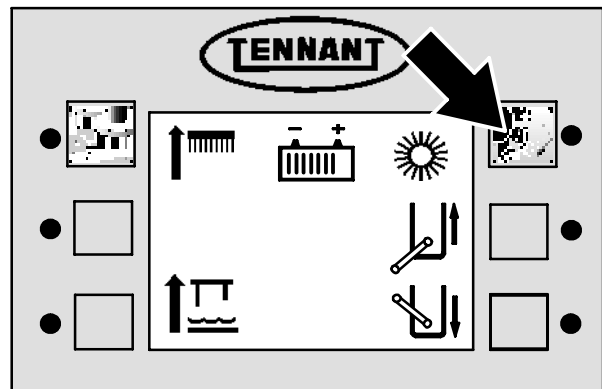
2. Pull back on the front flap lever when sweeping large debris.
3. Release the lever, and the flap will lower over the debris.
4. The flap will trap large debris back into the hopper.



## STOP SWEEPING

1. Press the *sweeping switch* again to raise and stop the sweeping brushes and the vacuum fan. The filter will shake for ten seconds, then stop automatically.

**NOTE:** If used, the side brush(es) will automatically stop and raise when the sweeping brush switch is pressed.



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## EMPTYING THE HOPPER

1. Slowly drive the machine near the debris dump site.

*NOTE: Make sure the machine is far enough away from the dumpster to raise the hopper without interference.*

2. Press and hold the *hopper raise switch*, until the hopper is at the desired height.

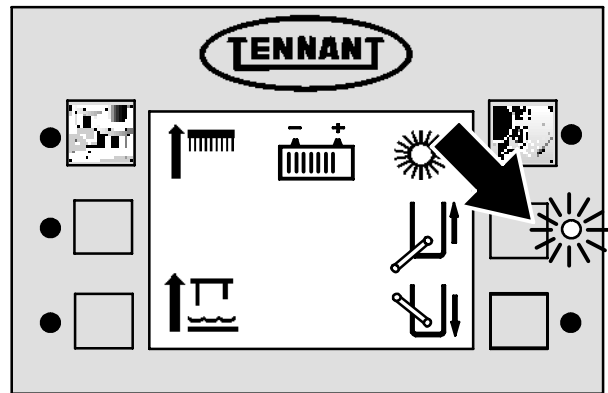
*NOTE: Be aware that the minimum ceiling height needed to high dump the hopper is 1525 mm (60 in).*

**FOR SAFETY: When using machine, make sure adequate clearance is available before raising hopper.**

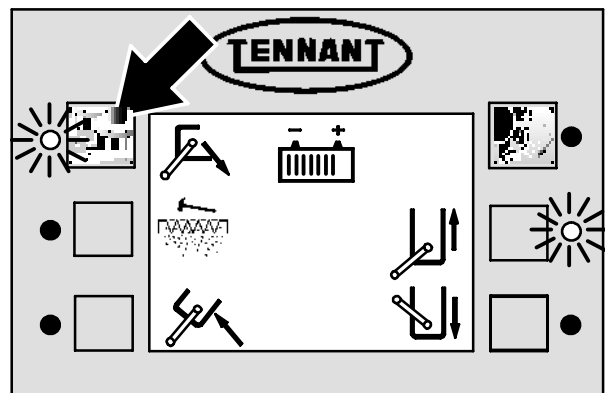


**WARNING: Lift arm pinch point. Stay clear of hopper lift arms.**

3. Slowly drive the machine forward until the hopper is directly over the dumpster.
4. Press and hold the *hopper dump switch*, to tilt the hopper forward. Allow all of the debris from the hopper to fall into the dumpster.



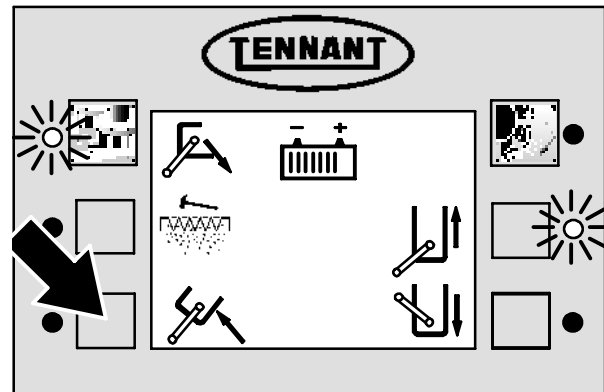
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5. Press and hold the *hopper retract switch* to tilt the hopper back in the upright position.
6. Slowly drive the machine backward until the machine is far enough away from the dumpster to lower the hopper without interference.

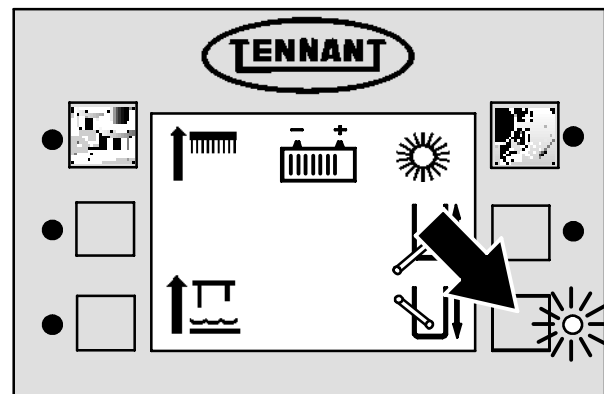
**NOTE:** Make sure the machine is far enough away from the dumpster to lower the hopper without interference.



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7. Press and hold the *hopper lower switch*, until the hopper has lowered, rotated back to the retract position and sealed tightly against the machine.

**WARNING:** Lift arm pinch point. Stay clear of hopper lift arms.

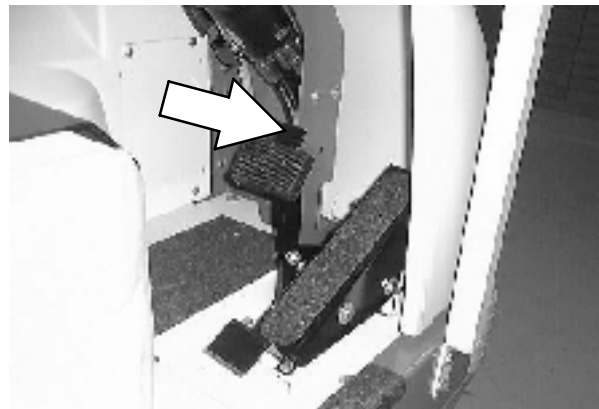


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### ENGAGING HOPPER SUPPORT BAR

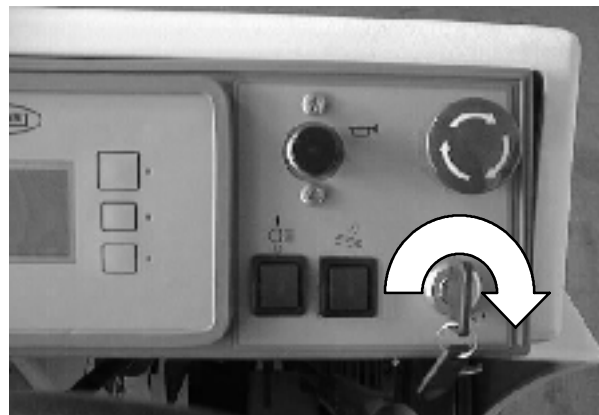
1. Set the machine parking brake.

**FOR SAFETY:** Before leaving or servicing machine, stop on level surface, set parking brake.



2. Turn the machine power on. See the STARTING THE MACHINE section of the manual.

**FOR SAFETY:** When starting machine, keep foot on brake and directional pedal in neutral.



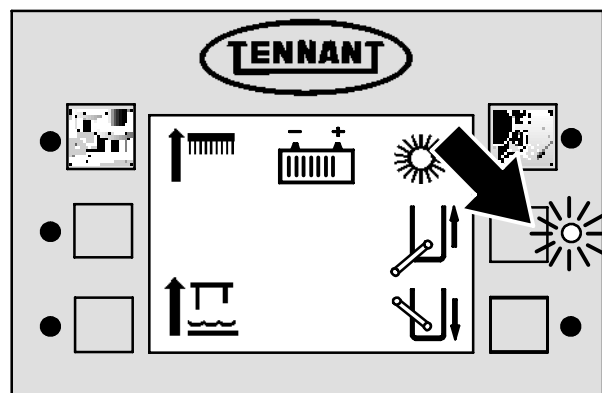
3. Press and hold the *hopper raise switch*, until the hopper is in the fully raised position.

**NOTE:** Be aware that the minimum ceiling height needed to high dump the hopper is 1525 mm (60 in).

**FOR SAFETY:** When using machine, make sure adequate clearance is available before raising hopper.



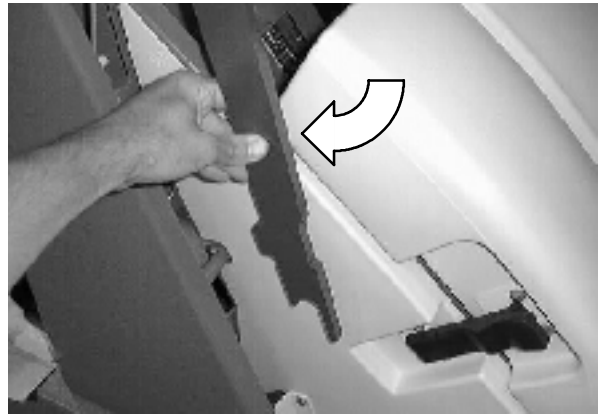
**WARNING:** Lift arm pinch point. Stay clear of hopper lift arms.



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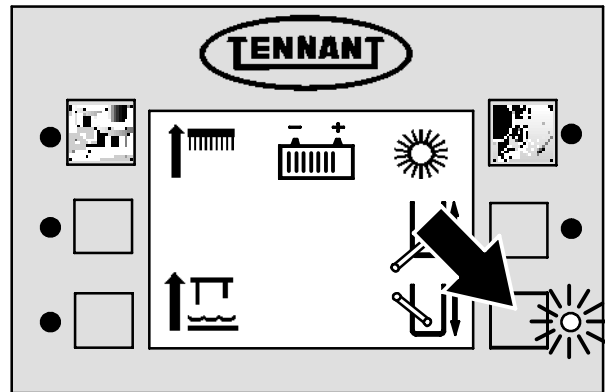
- Lower and position the hopper support bar onto the bar stop.

**WARNING:** Raised hopper may fall. Engage hopper support bar.



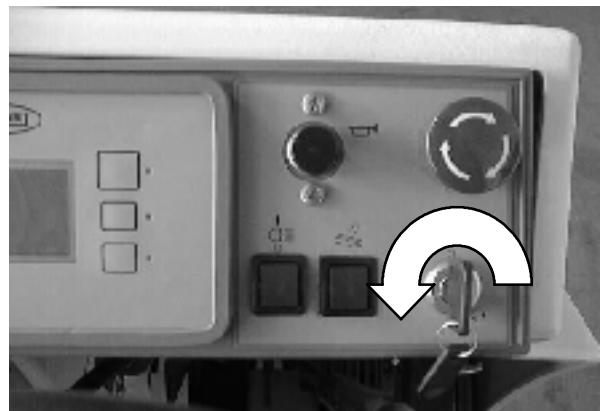
- Press and hold the *hopper lower switch* until the hopper rests on the hopper support bar.

**WARNING:** Lift arm pinch point. Stay clear of hopper lift arms.



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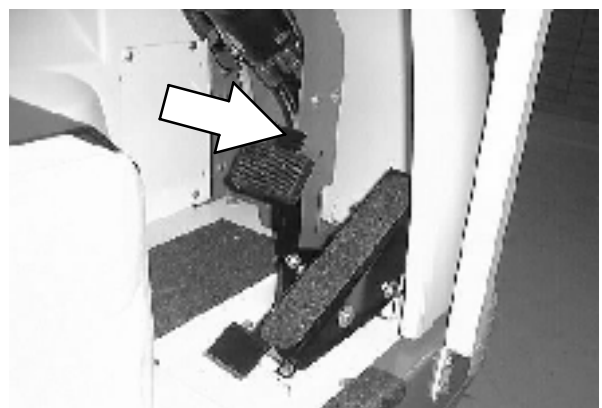
- Turn the machine power off. See the STOP THE MACHINE section of the manual.



## DISENGAGING HOPPER SUPPORT BAR

- Set the machine parking brake.

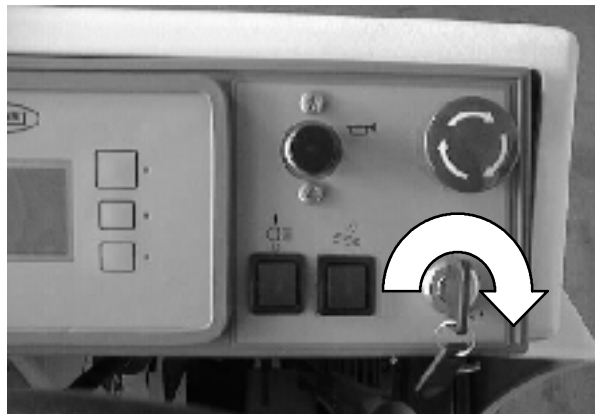
**FOR SAFETY:** Before leaving or servicing machine, stop on level surface, set parking brake.



## OPERATION

2. Turn the machine power on. See the STARTING THE MACHINE section of the manual.

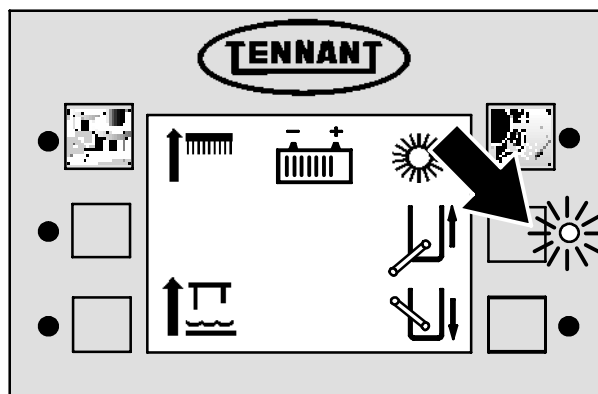
**FOR SAFETY:** When starting machine, keep foot on brake and directional pedal in neutral.



3. Press and hold the *hopper raise switch*, to slightly raise the hopper.

**FOR SAFETY:** When using machine, make sure adequate clearance is available before raising hopper.

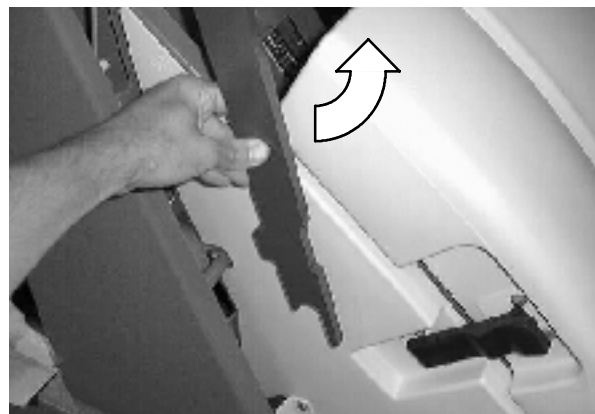
**⚠ WARNING:** Lift arm pinch point. Stay clear of hopper lift arms.



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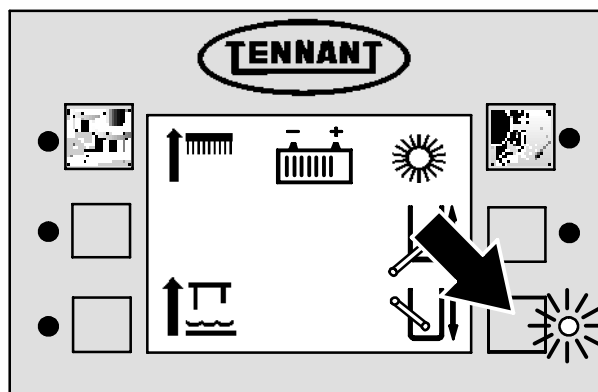
4. Put the hopper support bar in its storage position.

**⚠ WARNING:** Lift arm pinch point. Stay clear of hopper lift arms.



5. Press and hold the *hopper lower switch*, until the hopper has lowered and sealed tightly against the machine.

**⚠ WARNING:** Lift arm pinch point. Stay clear of hopper lift arms.



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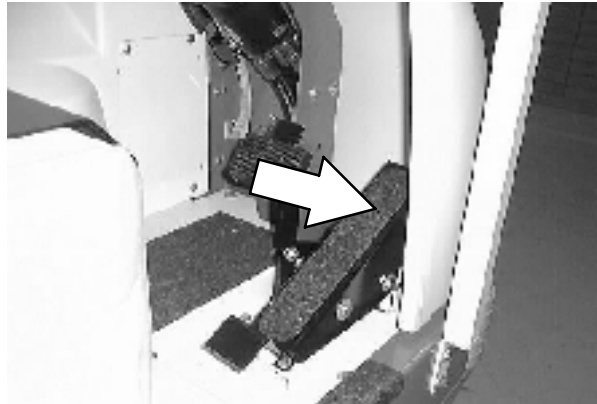


## SCRUBBING

1. Start the machine. See the STARTING THE MACHINE section of the manual.

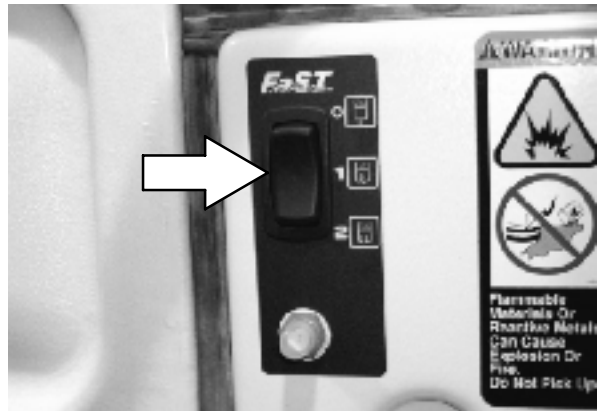
**FOR SAFETY: When starting machine, keep foot on brake and directional pedal in neutral.**

2. Drive the machine to the area to be cleaned.



3. FaST SCRUBBING: Press the FaST switch to the desired solution flow. See the FaST SWITCH section of the manual.

*NOTE: Leave the FaST switch in the CONVENTIONAL SCRUBBING position if not using the FaST system.*



4. CONVENTIONAL SCRUBBING: Adjust the solution flow to the floor as needed.

*NOTE: When using the FaST system, the solution flow lever is nonfunctional. The FaST system flow rate is pre-set.*

**Increase flow:** Raise the lever up. Use this flow rate for rough floors and heavy or compacted dirt.

**Decrease flow:** Lower the lever down. Use this flow rate for smooth floors and light dirt.

**Stop flow:** Lower the lever all the way down.



*NOTE: For machines equipped with cylindrical scrub heads, decrease solution flow rate when turning.*

## OPERATION

5. Press the *scrub switch* to start the scrubbing operations. See the SCRUB SWITCH section of the manual.

**WARNING:** Flammable materials or reactive metals can cause explosion or fire. Do not pick up.

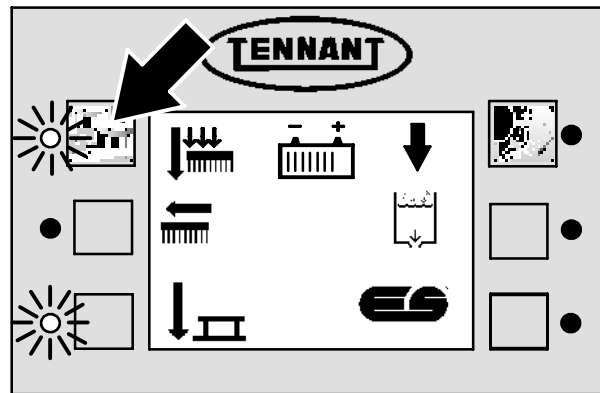
As long as the machine is moving forward the scrub head will lower and the scrub brushes will start. The rear squeegee will lower and the vacuum fan will start. The solution system will start when the machine first begins to move forward, but only if the solution flow lever is on. The Fast system or optional ES system and detergent pump will start, if the switches are on.

*NOTE: The scrub head will raise when the directional pedal is in the neutral position. The rear squeegee will raise when the directional pedal is in the reverse position.*

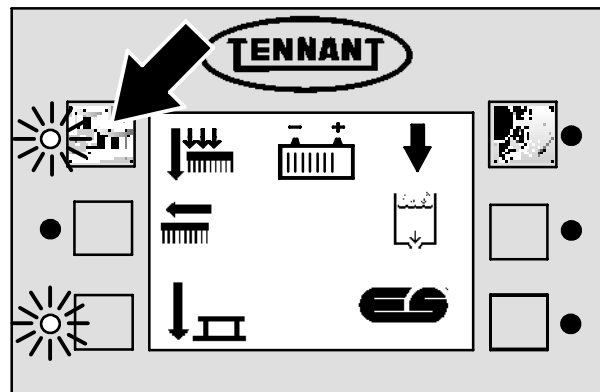
*NOTE: If an excess of water in the recovery tank triggers an overflow switch, an overflow alarm will sound for ten seconds and an overflow icon will appear on the control panel. All scrubbing functions will be canceled. To make the overflow icon disappear, drain the recovery tank, then press the scrub switch.*

*NOTE: A low battery and a no brush current sensed will also cancel the scrub system.*

6. Adjust brush pressure for cleaning application. See the SCRUB SWITCH section of the manual.

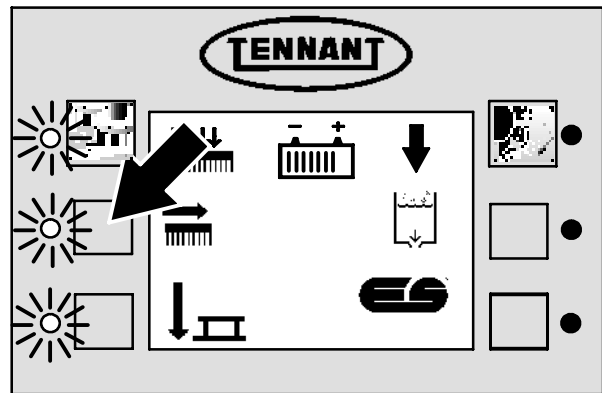


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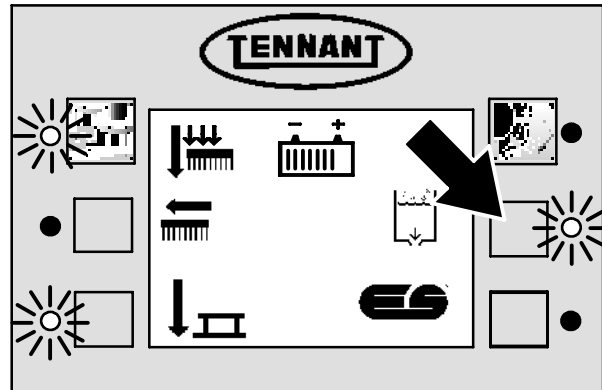
353562

7. Press the *edge scrub switch* if edge scrubbing is necessary.



353564

8. Adjust the detergent flow with the *detergent flow switch (option)*.

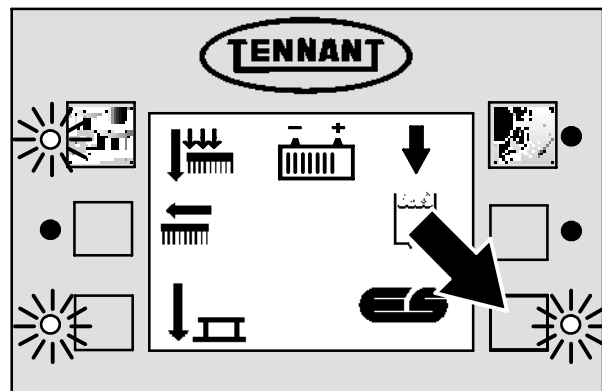


353551

9. Press the *ES switch (option)* if extended scrubbing is necessary.

*NOTE: The recovery tank must be half full to use the ES option.*

*NOTE: A full solution tank will turn off the ES pump*

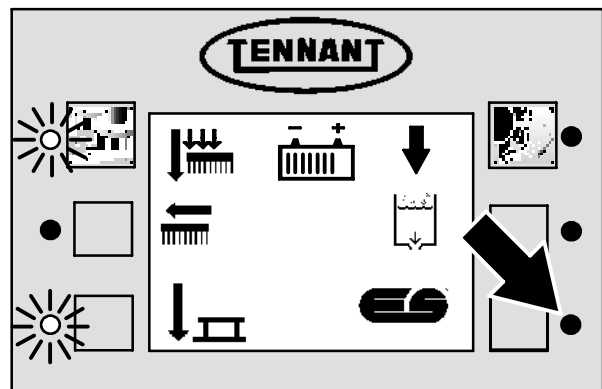


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*NOTE: If you **do not** want to use the ES system, make sure the indicator next to the ES switch is off.*

10. Drive the machine forward and scrub as required.

**WARNING:** Flammable materials or reactive metals can cause explosion or fire. Do not pick up.



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## OPERATION

### DOUBLE SCRUBBING

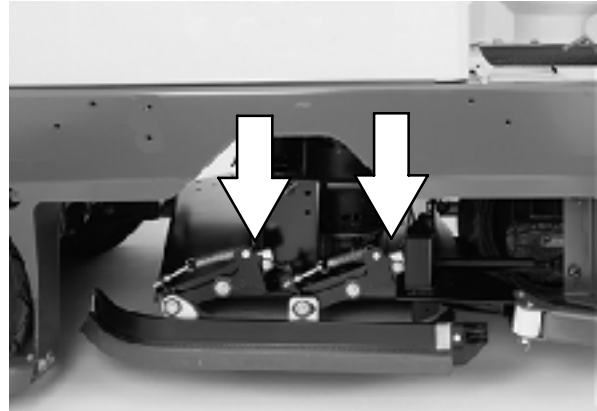
Double scrubbing is the process of making two or more passes over a heavily soiled area. The first pass is made with the rear and side squeegees raised to allow the solution to soak into the floor. Raise the side squeegees and secure in place with the side squeegee double scrub latches.

Double scrubbing can be performed using the FaST SCRUBBING SYSTEM or CONVENTIONAL SCRUBBING methods.

Use the maximum solution and detergent flow settings. Use a higher brush pressure setting. Let the solution remain on the floor for 5 to 15 minutes, then make a second scrubbing pass with the rear and side squeegees down.

*NOTE: When using the FaST system, the solution flow lever is nonfunctional. The FaST system flow rate is pre-set.*

**FOR SAFETY: When using machine, go slow on inclines and slippery surfaces.**

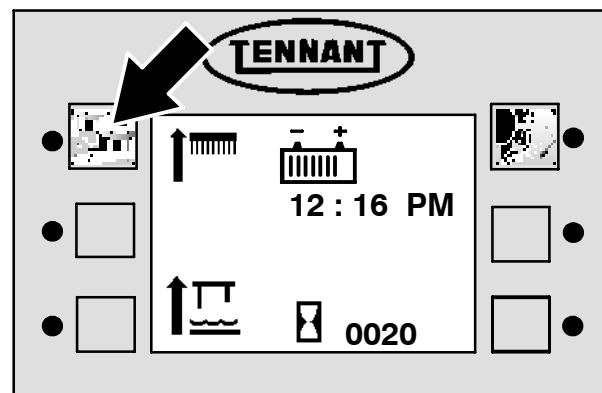


### STOP SCRUBBING

1. Press the *scrub switch* to stop the scrubbing operations.

The scrub brushes will stop and the scrub head will raise. The ES detergent pump (option) will stop, and the solution flow will stop, the FaST system will stop. After a short delay, the rear squeegee will automatically raise and the scrubbing vacuum fan will stop.

2. Continue driving the machine forward until the vacuum fan shuts off.



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## DRAINING AND CLEANING THE TANKS

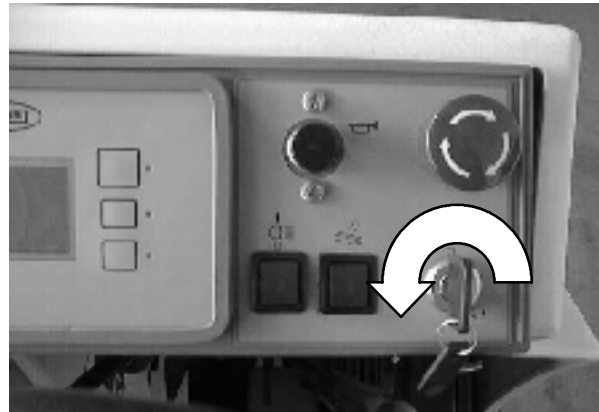
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When you are finished scrubbing, or when the recovery tank full indicator comes on, the recovery tank should be drained and cleaned. The solution tank can then be filled again for additional scrubbing.

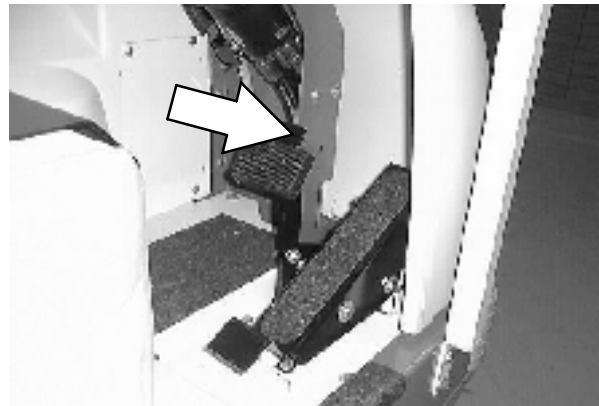
If you used the machine in ES mode, the solution tank should also be drained and cleaned when you are finished scrubbing.

1. Stop scrubbing. See the STOP SCRUBBING section of the manual.
2. Drive the machine next to an appropriate disposal site.
3. Turn the machine power off.

**FOR SAFETY: Before leaving or servicing machine; stop on level surface, set parking brake, turn off machine and remove key.**



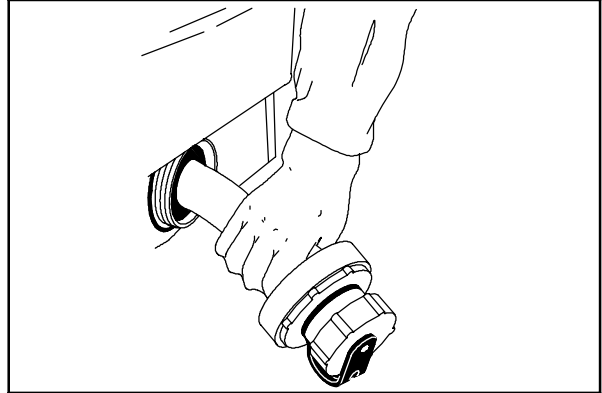
4. Set the machine parking brake.



## OPERATION

5. Unscrew the *drain hose cap* from the *recovery tank drain access cap*.
6. Pull out and place the drain hose next to the floor drain. Remove the drain end cap from the hose. Stand back because the solution rushes out of the drain hose.

ES mode: *Unscrew the drain hose cap* from the solution tank drain access cap and drain the solution tank.



05914

For machines with the *positive solution control drain* option, remove the drain cap and connect the hose. Place the hose end next to the floor drain and open the drain valve by pulling the lever.

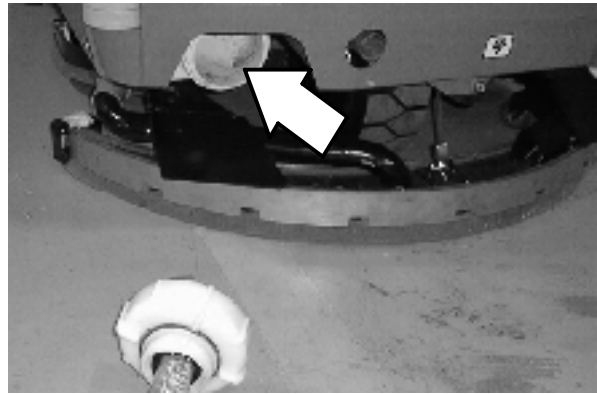


7. Open the recovery tank cover.
8. Spray the inside of the recovery tank with clean water. DO NOT allow any water to enter the vacuum fan air intake opening towards the front of the tank.

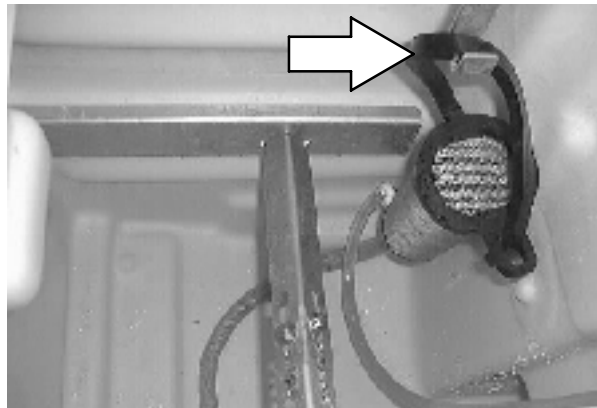
**NOTE:** DO NOT use steam to clean the tanks. Excessive heat can damage the tanks and components.



9. Remove the large drain cap and flush out the bottom on the recovery tank.



10. ES mode: Locate the ES cleanout wand under the battery cover. Remove it and attach it to a water supply hose to use for cleaning.
11. ES mode: Lift up the ES filter by the handle until the mesh is exposed and rinse it thoroughly.

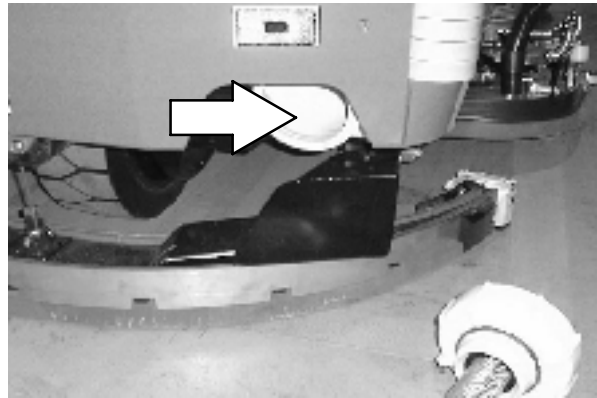


12. Rinse off the float sensor(s) on the inside of the recovery tank.



## OPERATION

13. ES mode: Drain the solution tank. Flush out the solution tank with clean water. Rinse the solution outlet filters at the bottom of the tank through the drain access.

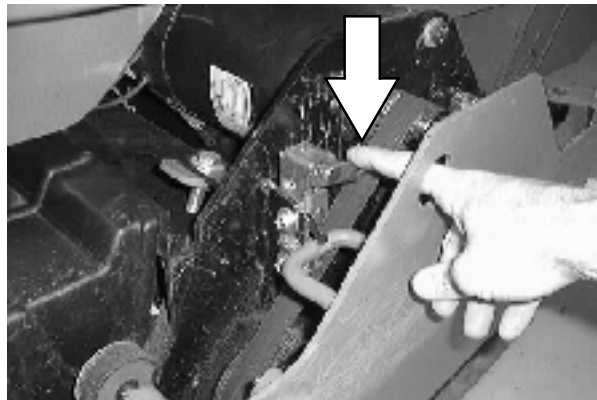


14. ES mode: Rinse the sensor floats near the top of the solution tank.

*NOTE: DO NOT use steam to clean the tanks. Excessive heat can damage the tanks and components.*



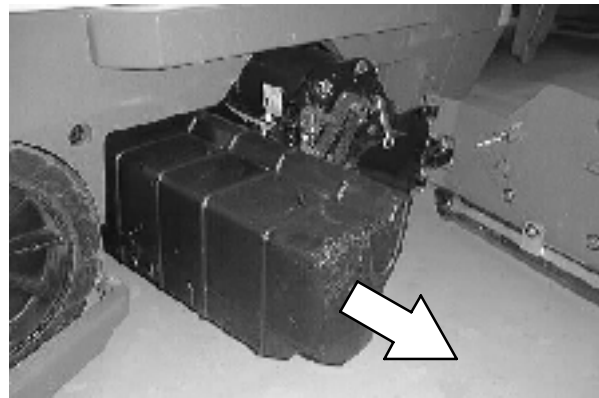
15. Cylindrical scrub head: Press down on the right side squeegee support guard latch until the right side squeegee support guard opens. Swing the squeegee support guard away from the scrub head.



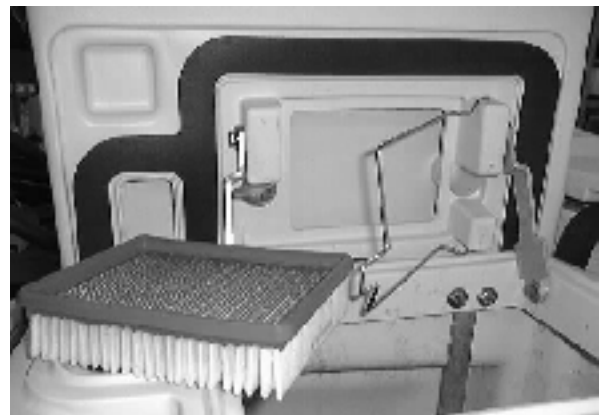


16. Cylindrical scrub head: Remove and clean the debris trough from the right hand side of the machine. Place the trough back in the scrub head when clean.

*NOTE: The debris trough can be removed from the right hand side of the machine only.*



17. Remove the vacuum fan filter from the recovery tank cover.



18. Clean the vacuum fan filter by using low pressure air, or rinsing pleats with low pressure water.

19. Insert the filter back into the recovery tank cover. Close the tank covers.



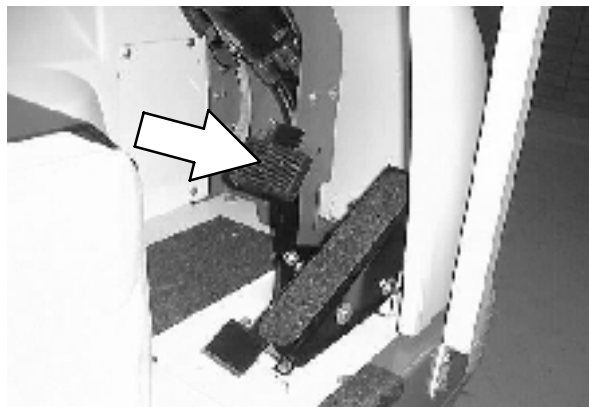
20. Place the drain end caps on the tank drain hoses. Push the drain hoses back into the tanks.

21. For machines with the positive solution control drain option, close the drain valve, remove the hose, and connect the drain cap.

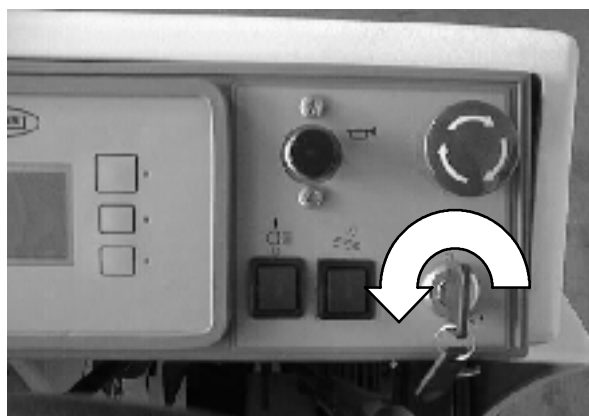
### STOP THE MACHINE

1. Stop scrubbing. See the STOP SCRUBBING section of the manual.
2. Take your foot off the *directional pedal*. Step on the *brake pedal*.

**NOTE:** The machine may coast for a short distance when your foot is removed from the *directional pedal*. Use the *brake pedal* to stop the machine.

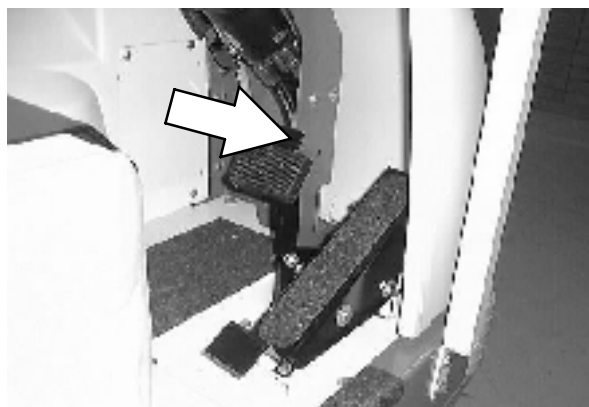


3. Turn the machine power off.



4. Set the machine parking brake.

**FOR SAFETY:** Before leaving or servicing machine; stop on level surface, set parking brake, turn off machine and remove key.



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**POST-OPERATION CHECKLIST**

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Check over this list of items after you have finished scrubbing with the machine powered on:

- ☐ Check the hydraulic fluid level. (if applicable)
- ☐ Check for wire, string, or twine wrapped around the brushes.
- ☐ Check the battery fluid and charge level.
- ☐ Check the tank cover seals for damage and wear.
- ☐ Clean the vacuum fan inlet filter.
- ☐ Check the condition of the scrubbing brushes. Remove any string, banding, plastic wrap, or other debris wrapped around them.
- ☐ Check the squeegees for damage, wear and for deflection adjustment.
- ☐ Check the vacuum hose for debris or blockage.
- ☐ ES machines; check the detergent tank level.
- ☐ Drain and clean the recovery tank.
- ☐ ES machines; drain and clean the solution tank and ES filter. Rinse level sensors.
- ☐ Check the brakes and steering for proper operation.
- ☐ Empty and clean the debris tray. (if applicable).
- ☐ Check the service records to determine maintenance requirements.
- ☐ FaST Scrubbing: If FaST PAK is empty after scrubbing, install a new FaST PAK or connect supply hose to the storage plug.

## OPERATION

### OPERATION ON INCLINES

Drive the machine slowly on inclines.


**FOR SAFETY: When using machine, go slow on inclines and slippery surfaces.**

The maximum rated climb and descent angle with full tanks is 6° and with empty tanks is 8°.

### OPTIONS

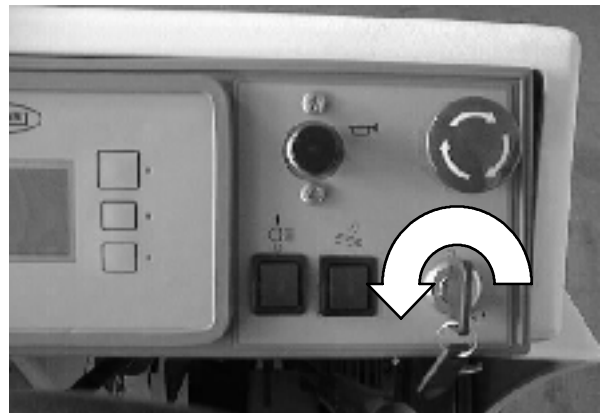
#### VACUUM WAND

The vacuum wand uses the machine's vacuum system. The vacuum wand and hose allows pick-up of spills that are out of reach of the machine.

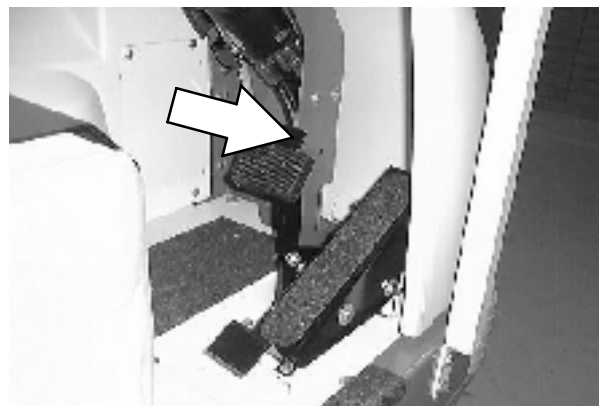
 **WARNING: Flammable materials or reactive metals can cause explosion or fire. Do not pick up.**

1. Turn the machine power off. See the STOP THE MACHINE section of the manual.

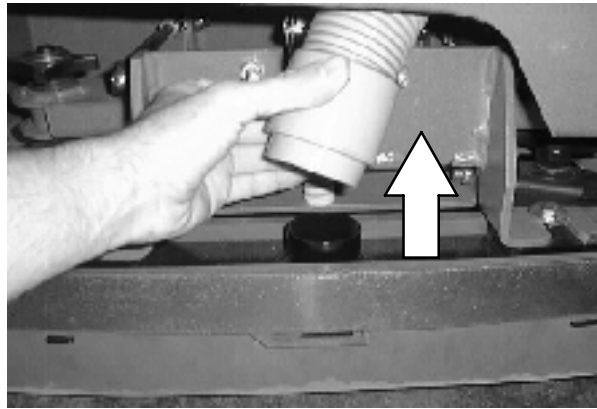
**FOR SAFETY: Before leaving or servicing machine; stop on level surface, turn off machine.**



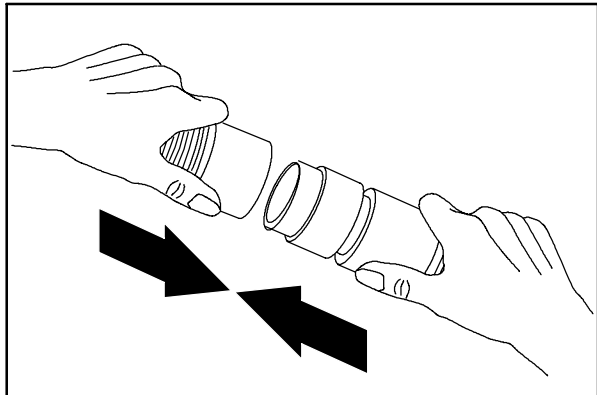
2. Set the parking brake.



3. Remove the vacuum wand equipment from the tank cover, and the back of the machine.
4. Remove the squeegee suction hose from the top of the rear squeegee.



5. Connect the vacuum wand hose and the squeegee suction hose with the adapter.



10945

6. Put together the wand and the wand hose.

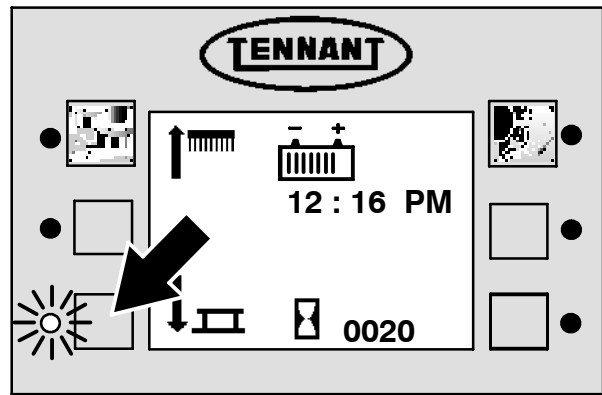
7. Turn the machine power on. See the **STARTING THE MACHINE** section of the manual.



## OPERATION

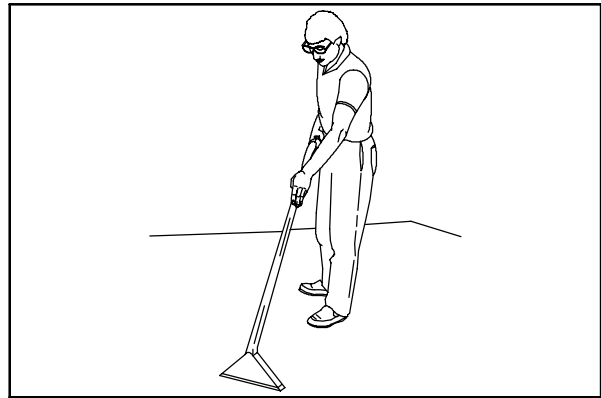
- Press the rear squeegee switch to turn on the vacuum.

*NOTE: The rear squeegee will also lower.*



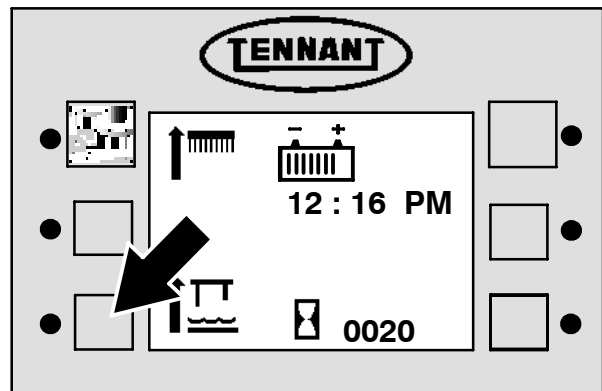
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- Vacuum the floor.



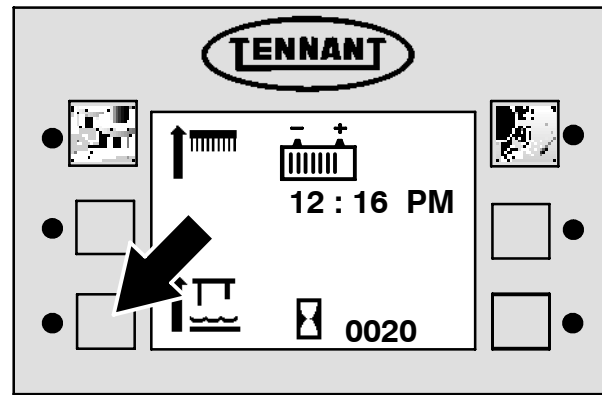
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- When finished, shut off the vacuum with the rear squeegee switch.



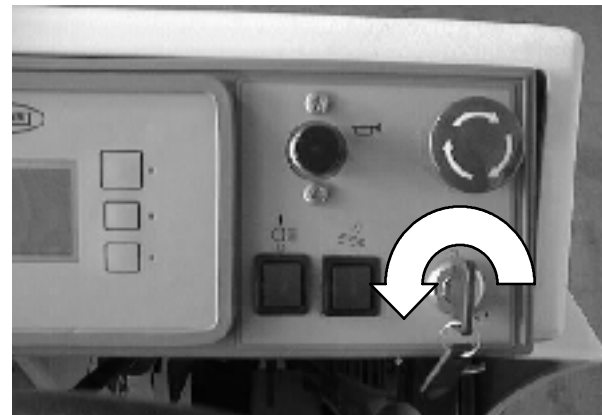
353550

11. When finished, shut off the vacuum, and raise the rear squeegee with the *rear squeegee switch*.

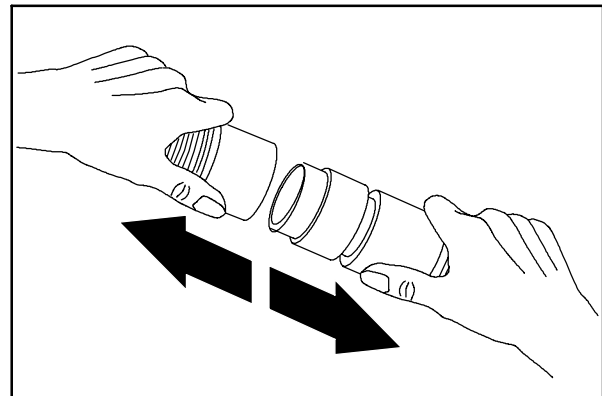


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12. Turn the machine power off. See the STOP THE MACHINE section of the manual.

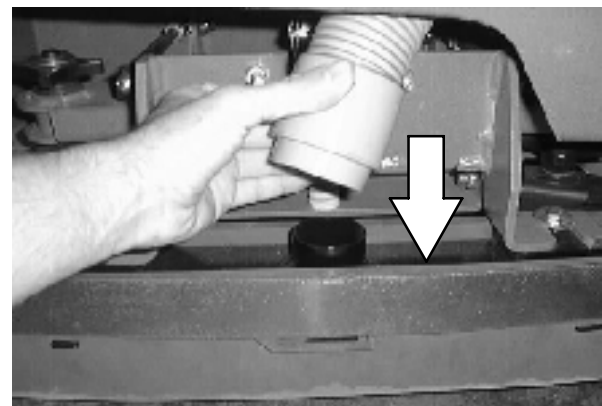


13. Disconnect the vacuum hose from the squeegee suction hose.



10946

14. Reconnect the squeegee suction hose to the top of the squeegee.
15. Clean and rinse the vacuum wand equipment.
16. Secure the vacuum wand equipment on top of the tank cover.



## OPERATION

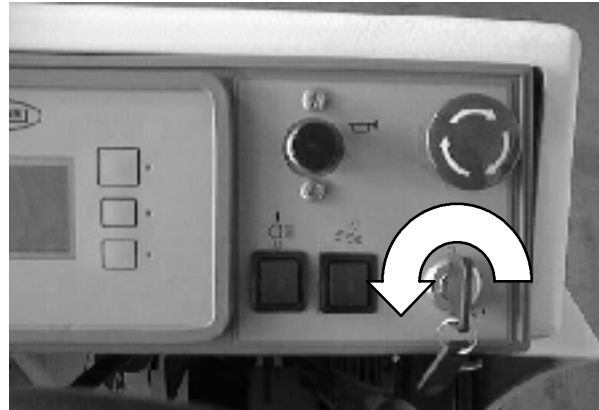
### POWER WAND

The power wand uses the machine's vacuum and solution systems. The power wand allows scrubbing of floors that are out of reach of the machine.

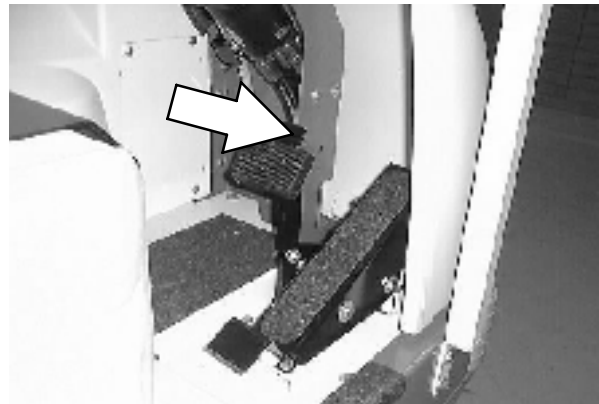
**⚠ WARNING: Flammable materials or reactive metals can cause explosion or fire. Do not pick up.**

1. Turn the machine power off. See the STOP THE MACHINE section of the manual.

**FOR SAFETY: Before leaving or servicing machine; stop on level surface, turn off machine.**

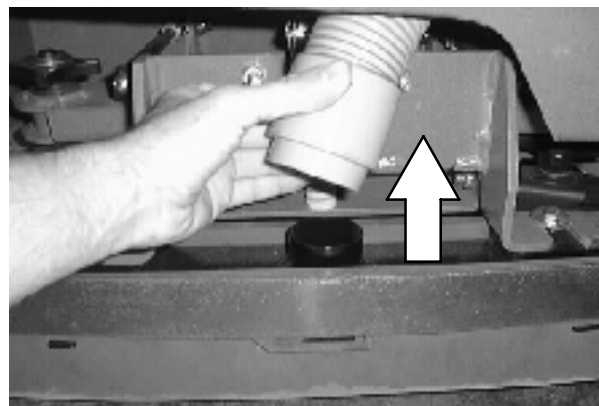


2. Set the machine parking brake.



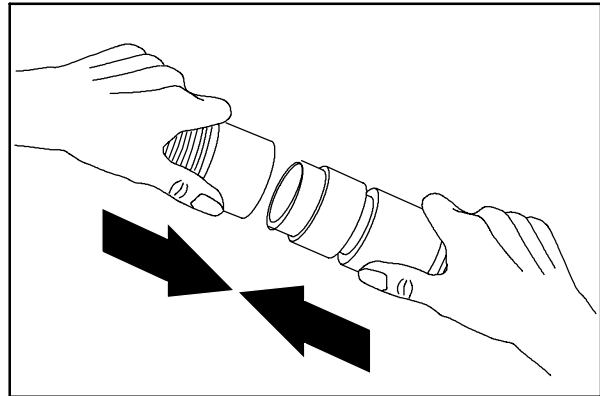
3. Remove the power wand equipment from the tank cover.

4. Remove the squeegee suction hose from the top of the rear squeegee.





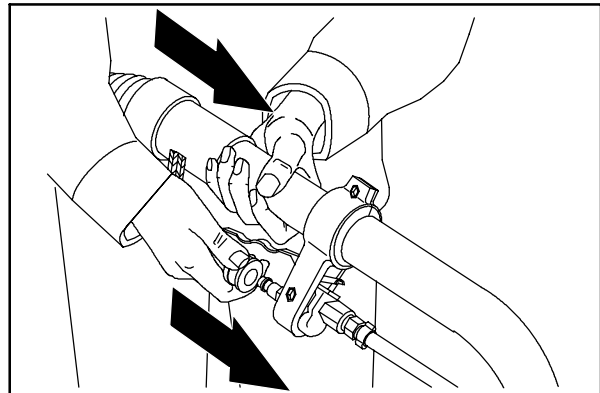
5. Connect the vacuum wand hose and the squeegee suction hose with the adapter.



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6. Attach the end of solution hose to the quick-disconnect. Push the connector in until it stops. Pull on the hose to make sure it is connected.

7. Attach the other ends of the solution and vacuum hoses to the power wand.



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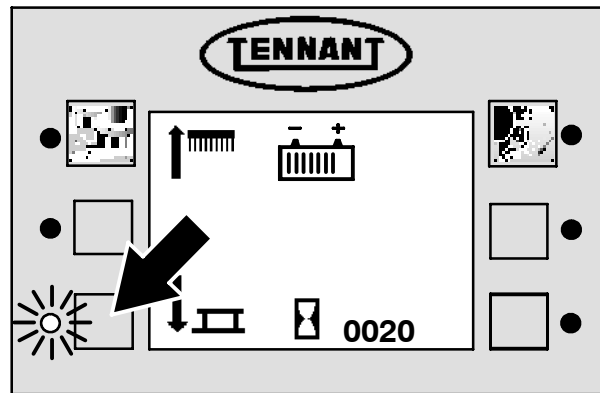
8. Turn the machine power on. See the **STARTING THE MACHINE** section of the manual.



## OPERATION

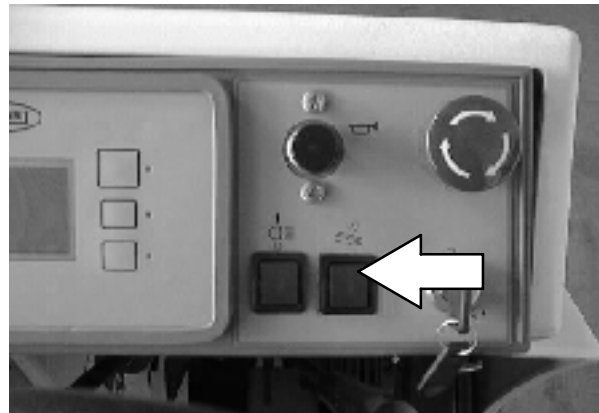
9. Press the *rear squeegee switch* to turn on the vacuum.

*NOTE: The rear squeegee will also lower.*

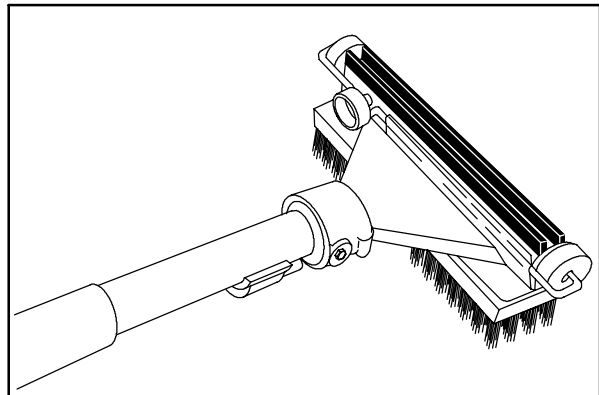


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10. Press the top of the *power wand switch* to turn the power wand on.

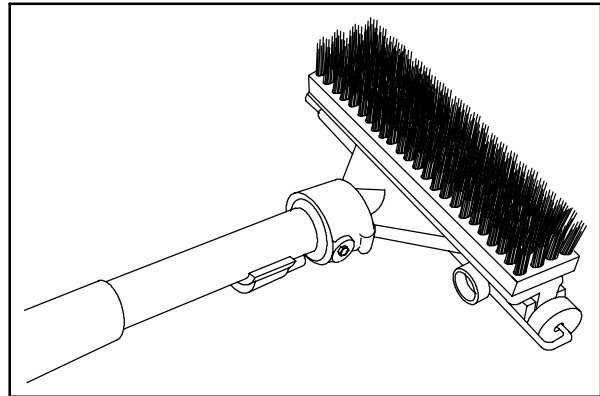


11. Squeeze the solution lever on the power wand to spray solution on the floor. Scrub the floor with the brush side of the cleaning tool.



06601

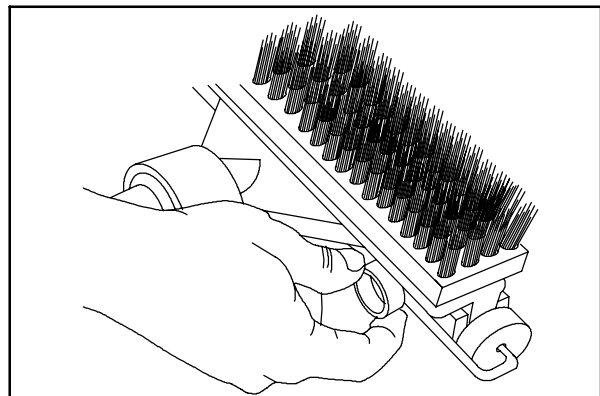
12. Vacuum up the solution by turning over the cleaning tool so the squeegee side is down.



06202

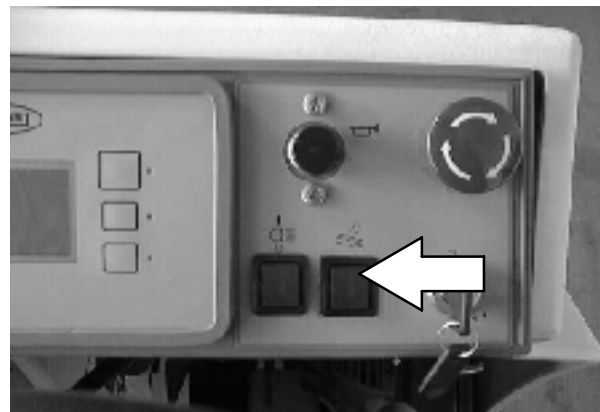
If the cleaning tool is hard to push or is not picking up the solution very well, adjust the roller wheels on the tool by turning the black adjustment knob.

*NOTE: The wheels are properly adjusted when the squeegee blades deflect slightly while the tool is pushed back and forth.*



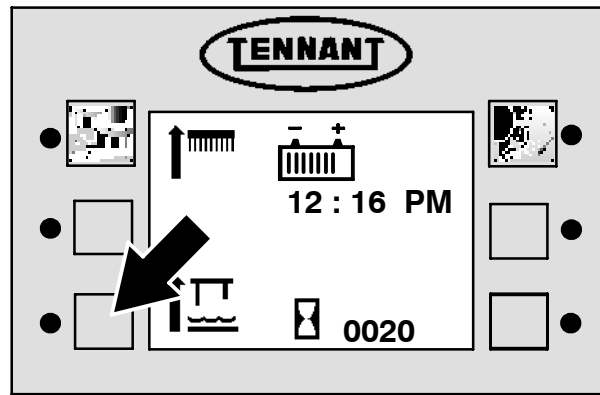
06604

13. When finished, press the bottom of the power wand switch to turn off the power wand.



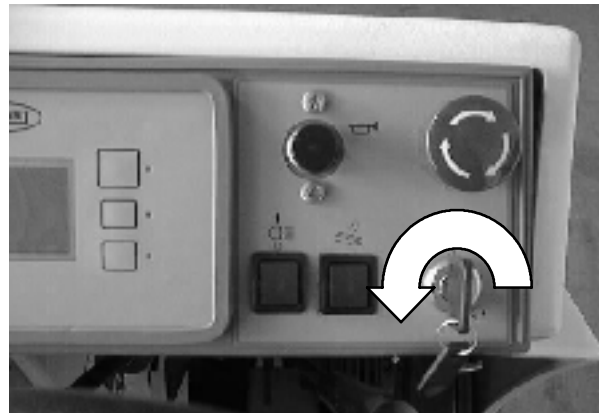
## OPERATION

14. Press the *rear squeegee switch* to shut off the vacuum.



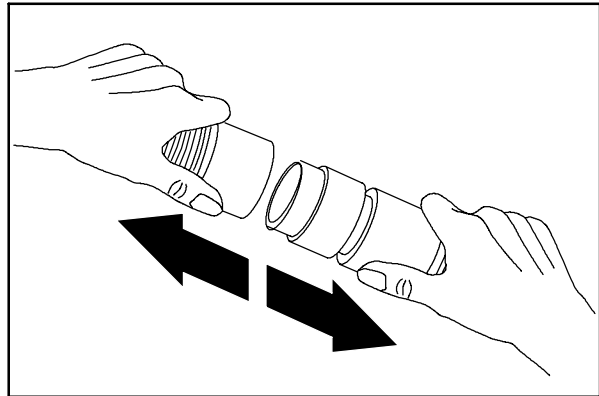
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15. Turn the machine power off. See the STOP THE MACHINE section of the manual.



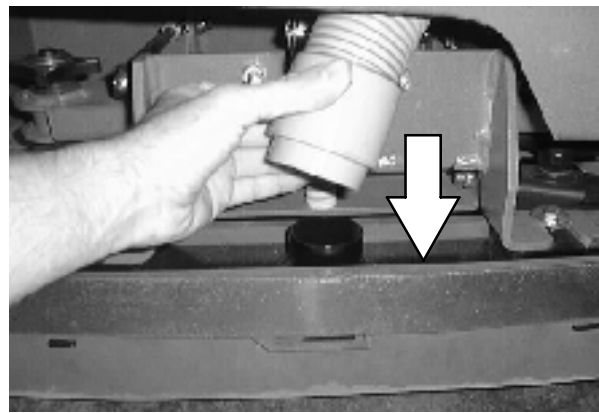
16. Disconnect the solution hose from the machine.

17. Remove the vacuum hose from the squeegee suction hose.

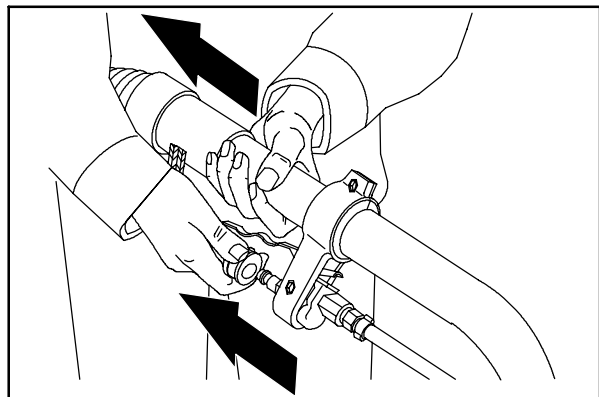


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18. Reconnect the squeegee suction hose to the squeegee.



19. Disconnect the other ends of the solution and vacuum hoses from the power wand.
20. Secure the power wand equipment on top of the tank cover.



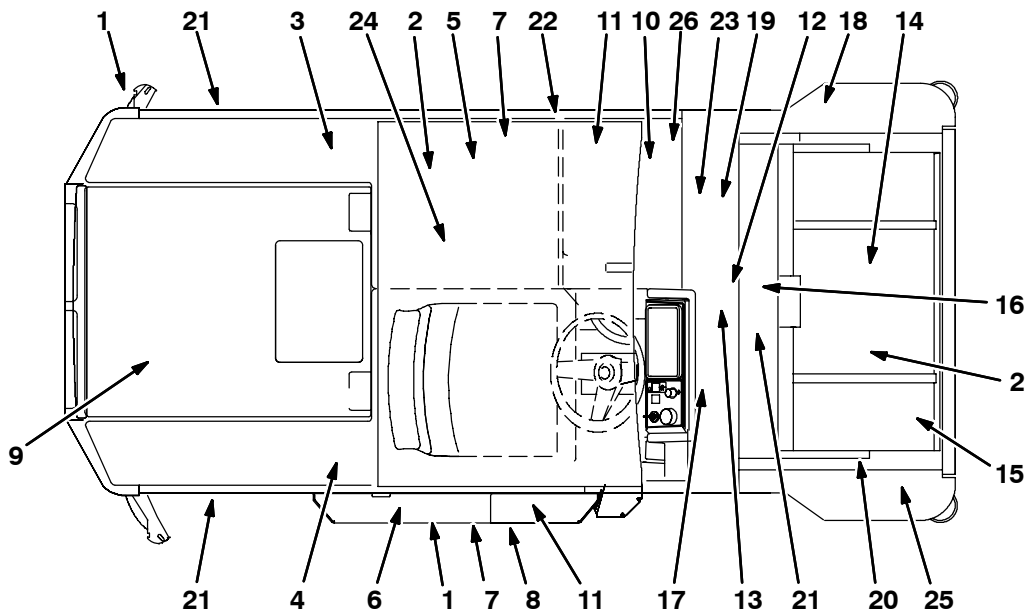
07321

## MACHINE TROUBLESHOOTING

Problem	Cause	Remedy
Trailing water – poor or no water pickup.	Rear squeegee blades worn	Rotate or replace blades
	Rear squeegee out of adjustment	Adjust rear squeegee
	Rear squeegee raised	Lower rear squeegee
	Side squeegees raised	Lower side squeegees
	Side squeegee blades worn	Replace side squeegee blades
	Side squeegees out of adjustment	Adjust side squeegees
	Too much solution flow to floor	Reduce solution flow to floor
	Vacuum hose clogged	Flush vacuum hoses
	Recovery tank cover not seated	Reseat tank cover
	Recovery tank cover seal worn	Replace seal
	Recovery tank full.	Drain recovery tank
	Float stuck shutting off vacuum	Clean float
	Debris caught on rear squeegee	Remove debris
	Foam filling recovery tank	Empty recovery tank; use less or change detergent
	Vacuum hose to rear squeegee disconnected or damaged	Reconnect or replace vacuum hose
Vacuum fan will not turn on	Recovery tank full	Drain recovery tank
	Vacuum fan circuit breaker tripped	Reset circuit breaker
	Machine in reverse or neutral	Propel forward
	Vacuum fan failure	Contact Tennant service representative
Little or no solution flow to the floor.	Solution tank empty	Fill solution tank
	Solution flow lever off	Open solution flow lever
	Solution supply lines plugged	Flush solution supply lines
	ES switch off	Turn ES switch on
	Manual control valve closed	Open valve more
Poor scrubbing performance.	Debris caught on scrub brushes	Remove debris
	Improper detergent or brushes used	Check with TENNANT representative for advice
	Scrub brush pressure not set properly	Replace scrub brushes
	Worn scrub brushes	Replace scrub brushes
Brush pressure light blinks and changes to a lower pressure setting.	Brush pressure set to heavy for the application	Decrease brush pressure setting

Problem	Cause	Remedy
ES system does not fill solution tank.	Clogged solution pump or lines	Flush ES system
	ES float switch(es) stuck	Clean switch floats of debris
	Clogged ES pump filter	Clean ES filter
	Water levels too low in tanks	Add water to tanks
Excessive dusting.	Brush skirts and dust seals worn, damaged, out of adjustment.	Replace or adjust brush skirts or dust seals.
	Hopper dust filter clogged.	Shake and/or clean or replace dust filter.
	Sweeping vacuum will not activate.	Make sure hopper is in the lowered position
		Reset Thermo Sentry
		Contact Tennant service representative.
	Thermo Sentry tripped.	Reset Thermo Sentry
Poor sweeping performance.	Brush bristles worn.	Replace brushes.
	Sweeping brushes not properly adjusted.	Adjust brushes.
	Debris caught in brush drive mechanism.	Remove debris.
	Brush drive failure.	Contact Tennant service representative.
	Hopper full.	Empty hopper.
	Hopper lip skirts worn or damaged.	Replace lip skirts.
FaST System does not operate	FaST switch is set for Conventional scrubbing	Set the FaST switch for FaST system scrubbing
	FaST circuit breaker tripped	Determine cause and reset the 10A circuit breaker button
	Clogged FaST PAK supply hose and/or connector	Soak connector and hose in warm water and clean
	FaST PAK carton is empty or not connected	Replace FaST PAK carton and/or connect supply hose
	FaST system is not primed	To prime, operate the FaST solution system for 7 to 10 minutes.
	Clogged flow control orifice/screen	Remove and clean orifice/screen
	Faulty pump or air compressor	Contact TENNANT representative
	Clogged filter screen	Drain solution tank, remove and clean filter screen
	Faulty detergent timer module	Contact Tennant representative

## MAINTENANCE



### MAINTENANCE CHART

NOTE: Check procedures indicated (■) after the first 50-hours of operation.

Interval	Key	Description	Procedure	Lubricant/ Fluid	No. of Service Points
Daily	1	Rear and side squeegees	Check for damage, wear and adjustment	-	3
				-	1
	2	Brushes	Check for damage and wear	-	5, (6)
	3	Recovery tank	Clean	-	1
	3	Recovery tank, ES mode	Clean ES filter	-	1
	4	Solution tank, ES mode	Clean and flush	-	1
	5	Vacuum fan filter	Clean and flush	-	1
	6	Debris trough (Cylindrical brushes only)	Check and clean	-	1
	14	Debris hopper	Clean	-	1
	15	Dust filter	Check and clean	-	1
	-	Machine	Check for leaks	-	1
	26	FaST PAK supply hose and connector	Clean and connect hose to storing plug when not in use	-	1
50 Hours	7	Cylindrical scrub brushes	Check Taper	-	2
			Rotate front to rear	-	2
	8	Scrub head floor skirts (Disk brush heads only)	Check for damage and wear	-	1
	14	Sweeping assembly side and recirculation skirts	Check for damage and wear	-	4
	9	Front flap skirt	Check for damage and wear	-	1
	9	Battery cells	Check electrolyte level	DW	1



Interval	Key	Description	Procedure	Lubricant/ Fluid	No. of Service Points
50 Hours	26	FaST Filter screen	Clean	-	1
100 Hours	16	Cylindrical conveyor	Check for damage and wear	-	1
	17	Brakes	Check adjustment	-	1
	18	Sweeping brush drive belts	Check for damage, adjustment or wear	-	2
	19	Sweeping vacuum fan belt	Check for damage, adjustment or wear	-	1
	7	Cylindrical scrub brush drive belts	Check for damage, adjustment or and wear	-	1
	14	Hopper seals	Check for damage and wear	-	5
	15	Hopper filter and seals	Check for damage, clean or re-place	-	2
	20	Hopper lift arms	Lubricate	SPL	4
	11	Machine and tank cover seals	Check for damage and wear	-	5
	10	Hydraulic fluid	Check fluid level	HYDO	1
	12	Front wheel support bearing	Lubricate	SPL	1
	13	Propelling gearbox	Check lubricant level	GL	1
	22	Scrub head drag link arm pivot points	Lubricate	SPL	8(4)
	21	Tires	Check for damage and wear	-	3
200 Hours	26	FaST Air filter	Clean	-	1
500 Hours	12	Front wheel	■ Torque wheel nuts	-	1
	12	Rear wheel bearings	Check, lubricate, and adjust	SPL	1
	24	Scrub head gas spring	Check for wear and operation	-	1
	17	Steering gear chain	■ Check tension and lubricate	GL	1
	20	Hopper drive chains	■ Check tension and lubricate	GL	2
	24	Sweeping vacuum fan motors	Check motor brushes	-	2
	23	Scrubbing vacuum fan motors	Check motor brushes	-	2
	10	Hydraulic fluid	Drain and replace	HYDO	1
	10	Hydraulic fluid filter	Change filter element	-	1
	10	Hydraulic hoses	Check for damage and wear	-	1
1000 Hours	13	Propelling gearbox	■ Change fill-level plug seals	-	1
			■ Change gear lubricant	GL	1
	24	Scrubbing brush drive motors	Check motor brushes	-	2
	25	Side brush drive motor(s)	Check motor brushes	-	2
	24	Sweeping brush drive motors	Check motor brushes	-	2
	13	Propelling motor	Check motor brushes	-	1

SPL - Special lubricant, Lubriplate EMB grease (Tennant part no. 01433-1)

GL - SAE 90 weight gear lubricant

HYDO - TENNANT or approved hydraulic fluid

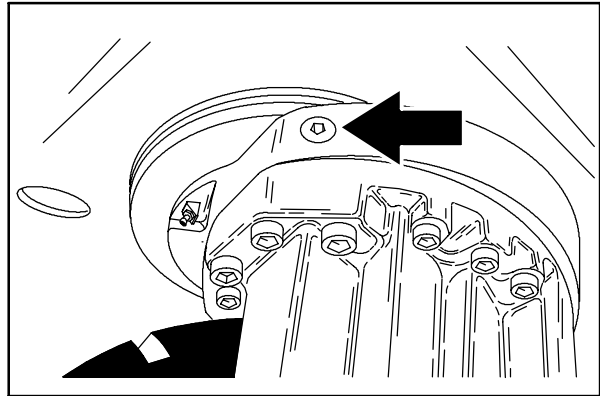
DW - Distilled water

## LUBRICATION

### PROPELLING GEARBOX

Check the lubricant level in the *propelling gearbox* every 100 hours of operation. Change the gear lubricant, and the drain and fill-level plug seals after the first 50 hours of operation, and then every 1000 hours of operation. Use SAE 90 weight gear lubricant.

**FOR SAFETY:** When servicing machine, block machine tires before jacking machine up.



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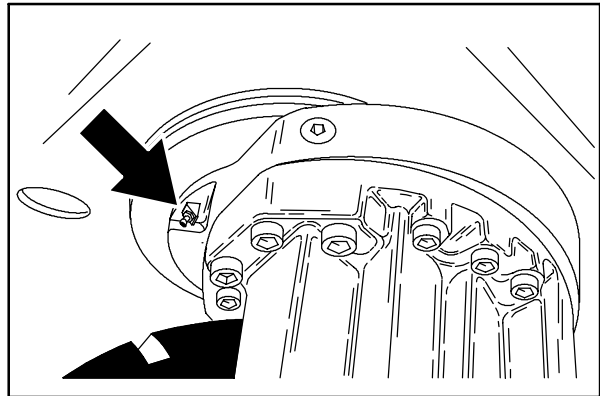
### FRONT WHEEL SUPPORT BEARING

The front wheel support has two grease fittings for the bearing. Raise the machine so the front wheel is off the floor. Fill one of the grease fittings while rotating the gearbox from stop to stop. Fill the second grease fitting while rotating the gearbox back to the original position. The bearing cavity is full when grease comes out of the fittings, or out of the top seal.

Lubricate with Lubriplate EMB grease (Tennant part no. 01433-1) every 100 hours of machine operation, or after steam cleaning the gearbox area.

**FOR SAFETY:** When servicing machine, use hoist or jack that will support the weight of the machine.

**FOR SAFETY:** When servicing machine, jack machine up at designated locations only. Block machine up with jack stands.

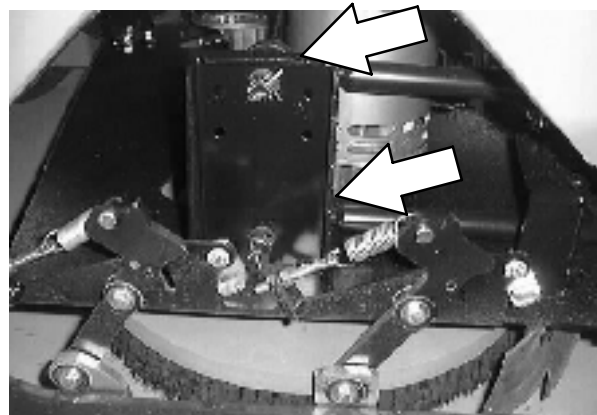
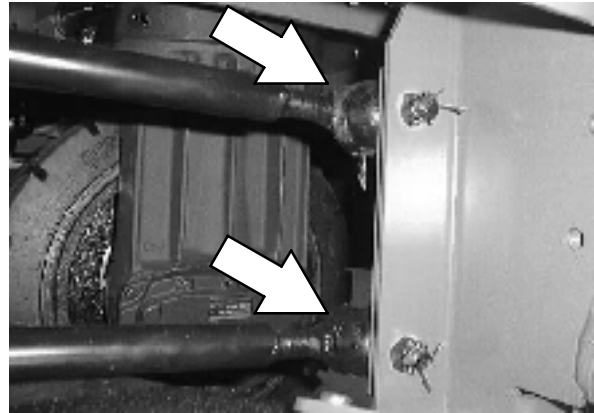


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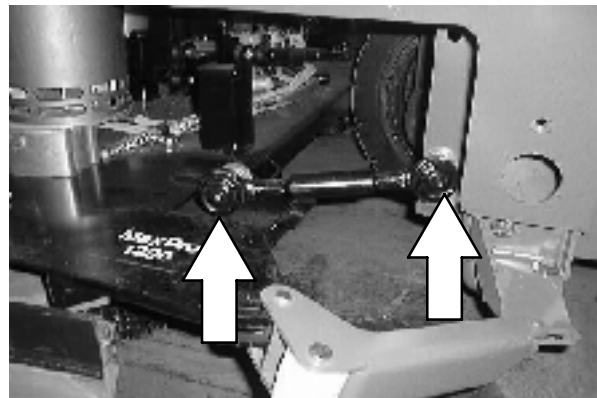
## SCRUB HEAD DRAG LINK ARMS

The *scrub head drag link arms* have a grease fitting at each of the pivot points. Lubricate with Lubriplate EMB grease (Tennant Part No. 01433-1) every 100 hours of operation.

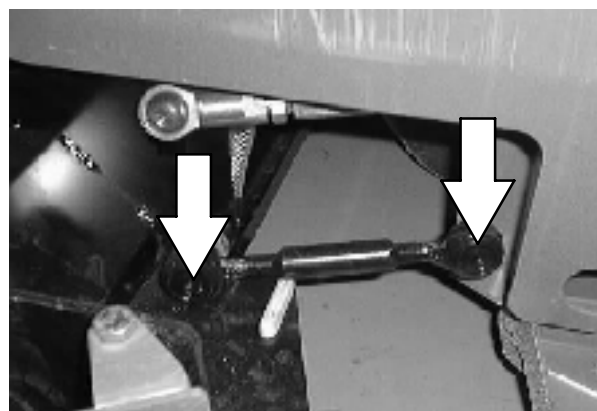
The MaxPro 1000 disk scrub head has four link arms that need lubrication.



The MaxPro 1200 disk scrub head has two link arms that need lubrication.



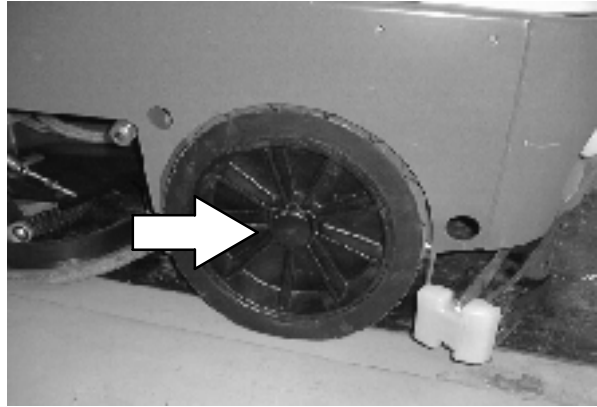
The Maxpro 1000 and the Maxpro 1200 cylindrical scrub heads each have two arms that need lubrication.



## MAINTENANCE

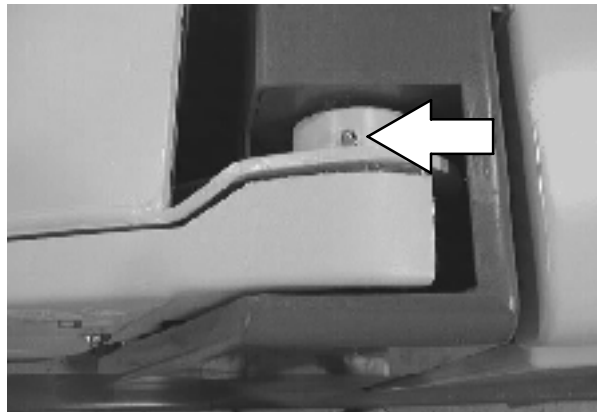
### REAR WHEEL BEARINGS

Inspect the *rear wheel bearings* for seal damage, and repack and adjust every 500 hours of operation. Use Lubriplate EMB grease (Tennant part number 01433-1).

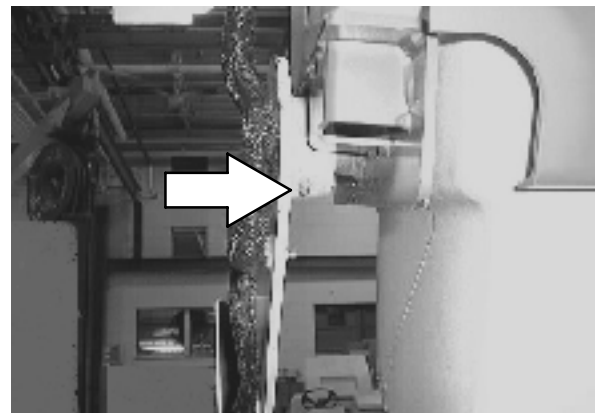


### HOPPER LIFT ARMS

The *hopper lift arms* each have two grease fittings. The first pivot point is located down on the base of the arms, close to the machine. Lubricate with Lubriplate EMB grease (Tennant Part No. 01433-1) every 100 hours of operation.

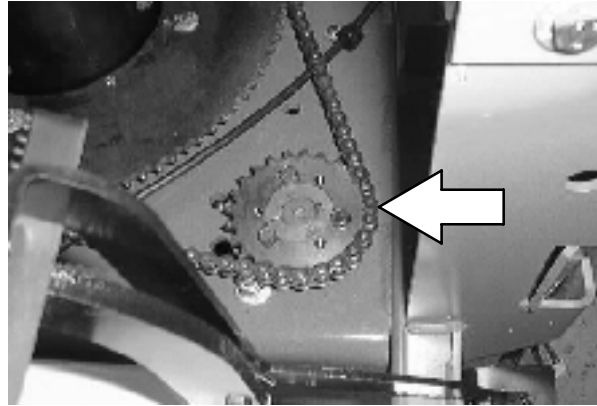


The second pivot points are located close to the sides of the hopper where the *hopper lift arms* connect. Lubricate with Lubriplate EMB grease (Tennant Part No. 01433-1) every 100 hours of operation.

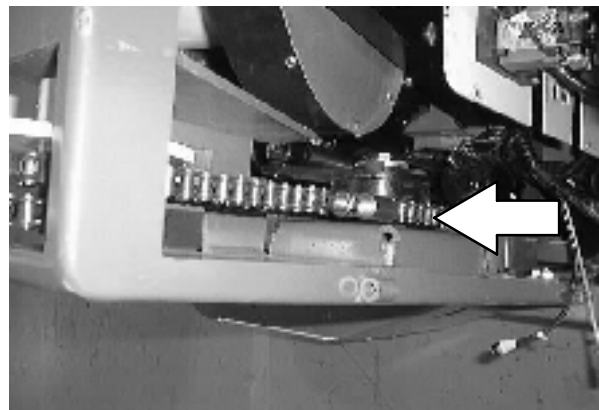


**STEERING GEAR CHAIN**

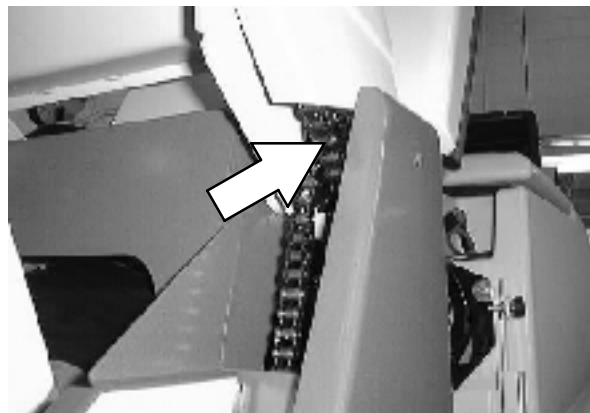
The *steering gear chain* is located by the foot pedals. Lubricate the chain with SAE 90 weight gear lubricant after the first 50, and then after every 500 hours of operation.

**HOPPER LIFT DRIVE CHAIN**

The *hopper lift drive chain* is located on the left hand side of the machine, close to the hopper. Lubricate the chain with SAE 90 weight gear lubricant after the first 50, and then after every 500 hours of operation.

**HOPPER TILT DRIVE CHAIN**

The *hopper tilt drive chain* is located on the left hand side of the machine, along side the hopper lift arm. Lubricate the chain with SAE 90 weight gear lubricant after the first 50, and then after every 500 hours of operation.



### HYDRAULICS

#### HYDRAULIC FLUID RESERVOIR

The hydraulic reservoir holds the hydraulic fluid for the hydraulic lift cylinder and the power steering unit. It is located underneath the front cover of the machine. A filler cap is mounted on top of the reservoir.

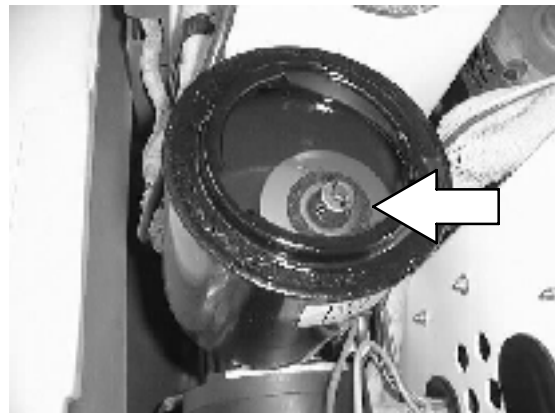
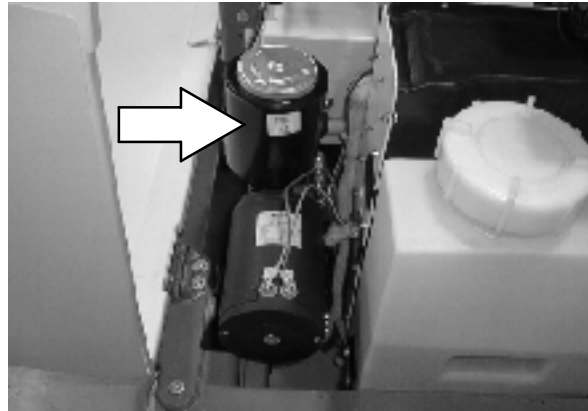
Check the hydraulic fluid level at operating temperature after every 100 hours of operation. The reservoir should be filled to 2" +/- .5" below the top of the reservoir. The top of the spring assembly that holds down the filter inside the reservoir can be used as a gauge.

Lubricate the filler cap gasket with a film of hydraulic fluid before putting the cap back on the reservoir.

Drain and refill the hydraulic fluid reservoir with new hydraulic fluid after every 500 hours of operation.

**ATTENTION! Do not overfill the hydraulic fluid reservoir or operate the machine with a low level of hydraulic fluid in the reservoir. Damage to the machine hydraulic system may result.**

The reservoir has a built-in filter outlet that filters hydraulic fluid before it enters the system. Replace the filter every 500 hours of operation.



## HYDRAULIC FLUID

The quality and condition of the hydraulic fluid play a very important role in how well the machine operates. Tennant's hydraulic fluid is specially selected to meet the needs of Tennant machines.

Tennant's hydraulic fluids provide a longer life for the hydraulic components.

Tennant hydraulic fluid	
Part number	Fluid weight
65870	SHP 5/20

If another hydraulic fluid is used, make sure the specifications match Tennant hydraulic fluid specifications. Using substitute fluids can cause premature failure of hydraulic components.

**ATTENTION! Hydraulic components depend on system hydraulic fluid for internal lubrication. Malfunctions, accelerated wear, and damage will result if dirt or other contaminants enter the hydraulic system.**

## HYDRAULIC HOSES

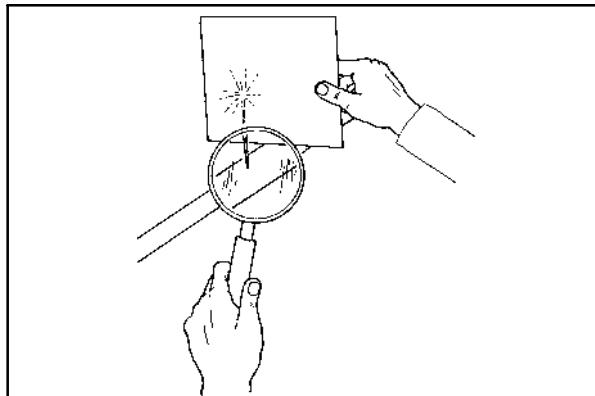
Check the hydraulic hoses after every 500 hours of operation for wear or damage.

Fluid escaping at high pressure from a very small hole can be almost invisible, and can cause serious injuries.

See a doctor at once if injury results from escaping hydraulic fluid. Serious infection or reaction can develop if proper medical treatment is not given immediately.

**FOR SAFETY: When servicing machine, use cardboard to locate leaking hydraulic fluid under pressure.**

If you discover a fluid leak, contact your mechanic or supervisor.



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## BATTERIES

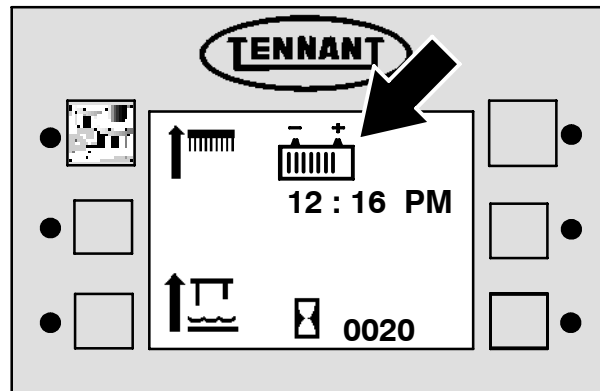
The batteries are unique in that they hold their power for long periods of time. The lifetime of the batteries is limited by the number of charges the batteries receive. To get the most life from the batteries, charge them when all the battery discharge indicator segments shut off (20% charge left). Use an automatic charger with the proper rating for the batteries.

Periodically clean the top surface of the batteries and terminals with a strong solution of baking soda and water. Brush the solution sparingly over the battery tops, terminals, and cable clamps. Do not allow any baking soda solution to enter the batteries. Use a wire brush to clean the terminal posts and the cable connectors. After cleaning, apply a coating of clear battery post protectant to the terminals and the cable connectors. Check the batteries for loose connections. Keep the tops of the batteries clean and dry.

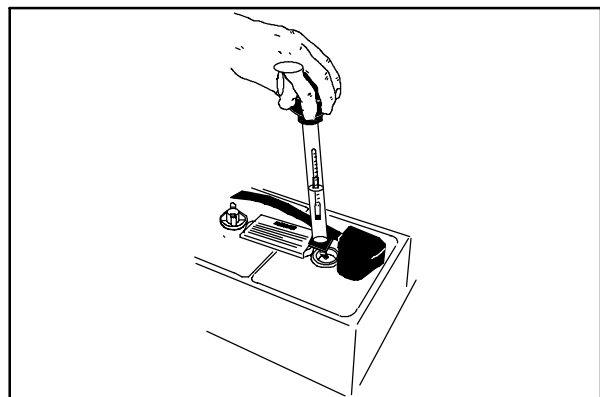
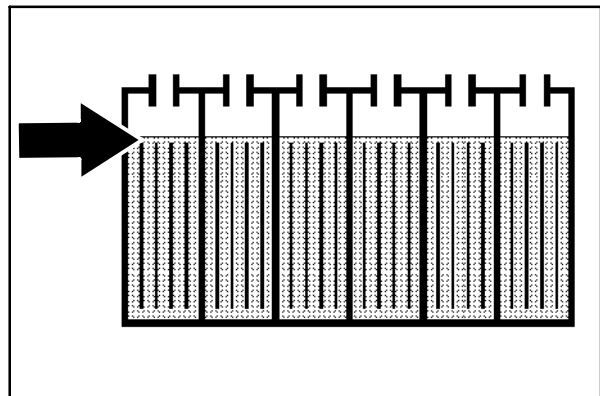
Keep all metallic objects off the top of the batteries, which may cause a short circuit. Replace any worn or damaged wires.

Check the electrolyte level in each battery cell before and after charging, and after every 50 hours of operation. Do not charge the batteries unless the fluid is slightly above the battery plates. If needed, add just enough distilled water to cover the plates. Never add acid to the batteries. Do not overfill. Always keep the battery caps on, except when adding water or taking hydrometer readings.

Measuring the specific gravity, using a hydrometer, is a way to determine the charge level and condition of the batteries. If one or more of the battery cells test lower than the other battery cells (0.050 or more), the cell is damaged, shorted, or is about to fail.



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**NOTE:** Do not take readings immediately after adding distilled water. If the water and acid are not thoroughly mixed, the readings may not be accurate. Check the hydrometer readings against the following chart to determine the remaining battery charge level:

SPECIFIC GRAVITY at 27° C (80° F)	BATTERY CHARGE
1.290	100% Charged
1.252	75% Charged
1.200	50% Charged
1.177	25% Charged
1.140	Discharged

**NOTE:** If the readings are taken when the battery electrolyte is any temperature other than 27° C (80° F), the reading must be temperature corrected. Add or subtract to the specific gravity reading 0.004, 4 points, for each 6° C (10° F) above or below 27° C (80° F).

**NOTE:** For machines with the rollout battery option, remove the cable tie before removing batteries.

## CHARGING THE BATTERIES

1. Drive the machine to a flat, dry surface in a well-ventilated area.
2. Turn the machine power off and set the parking brake.

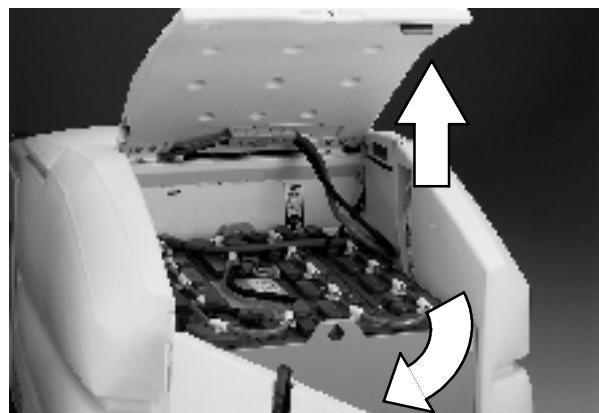
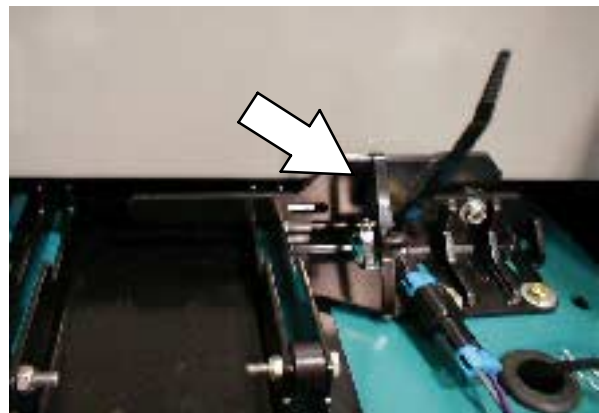
**FOR SAFETY: Before leaving or servicing machine; stop on level surface, turn off machine.**

3. Open the top battery compartment cover. The support arm will engage when the cover is lifted all the way up.



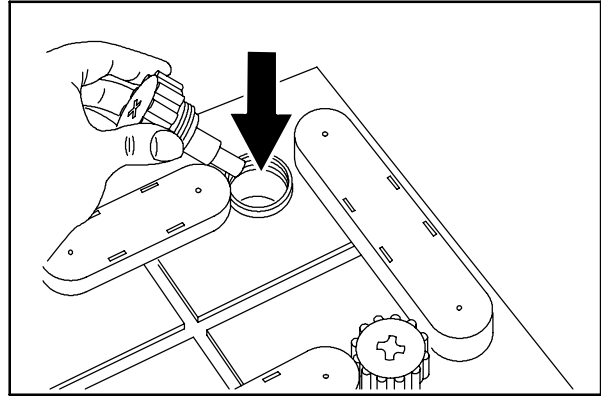
**WARNING: Batteries emit hydrogen gas. Explosion or fire can result. Keep sparks and open flame away. Keep covers open when charging.**

4. Open the rear battery compartment door.



## MAINTENANCE

5. Check the electrolyte level in all the battery cells.

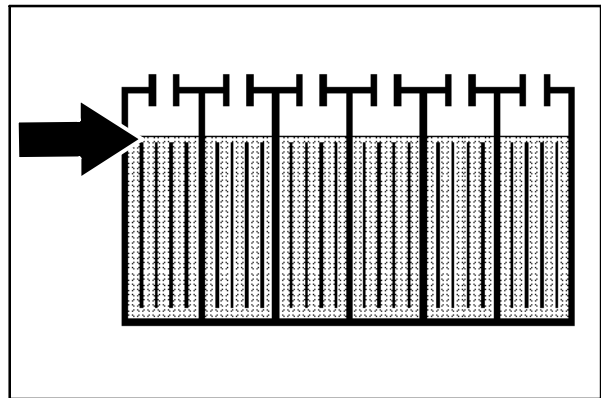


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6. If the level is low, add just enough distilled water to cover the battery plates. DO NOT OVERFILL. The batteries can overflow during charging due to expansion.

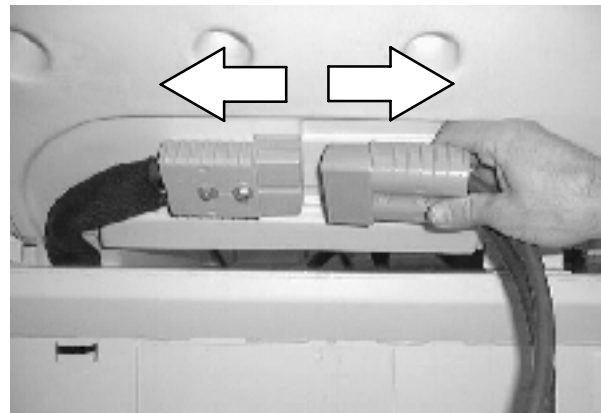
*NOTE: Make sure the battery caps are in place while charging.*

**FOR SAFETY: When maintaining or servicing machine, avoid contact with battery acid.**



7. Unplug the battery connector from the machine connector.
8. Plug the charger connector into the battery connector.
9. Plug the battery charger into the wall outlet.

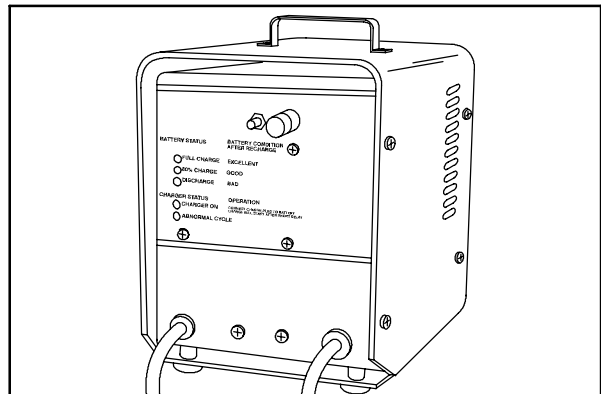
*NOTE: If the red "ABNORMAL CYCLE" lamp lights when the TENNANT charger is plugged into a wall outlet, the charger can not charge the battery and there is something wrong with the battery.*



10. The Tennant charger will start automatically. When the batteries are fully charged, the Tennant charger will automatically turn off.

*NOTE: Use a charger with the proper rating for the batteries to prevent damage to the batteries or reduce the battery life.*

*NOTE: If the charger needs to be disconnected from the machine before the batteries are fully charged and the charger has not automatically shut off, turn off the charger before disconnecting it.*

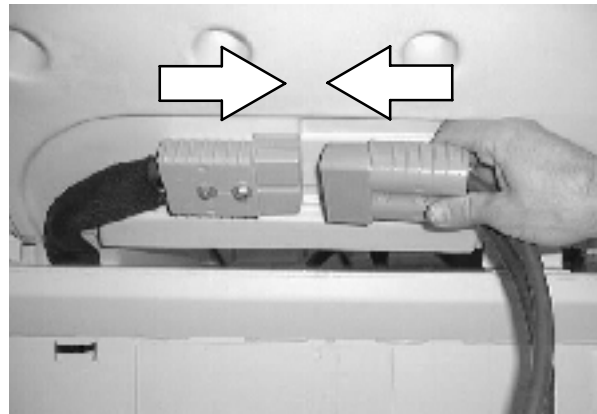


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11. After the charger has turned off, unplug the charger from the wall outlet.
12. Unplug the charger connector from the battery connector on the machine.
13. Reconnect the battery connector to the machine connector.
14. Check the electrolyte level in each battery cell before and after charging. If needed, add distilled water to raise the electrolyte level to about 12mm (0.4in) below the bottom of the sight tubes.

**FOR SAFETY: When maintaining or servicing machine, avoid contact with battery acid.**

15. Close the rear battery compartment door. Disengage the support arm, and close the top battery compartment cover.

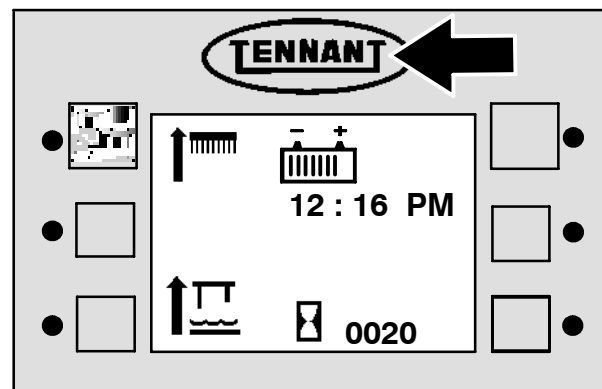


## CONTROL PANEL

The control panel can be used to run a self-diagnostic test of the machine electrical components and system. When the self-diagnostic test is running, motors and actuators on the machine will activate.

**FOR SAFETY: When servicing machine, avoid moving parts. Do not wear loose jackets, shirts, or sleeves.**

1. Turn the machine off.
2. Press and hold the logo switch.
3. Turn the machine power on.
4. Continue pressing the logo switch for 15 seconds or until the down pressure display screen appears.
5. Press and release the TENNANT logo button two more times. The SELF TEST screen will appear on the display.



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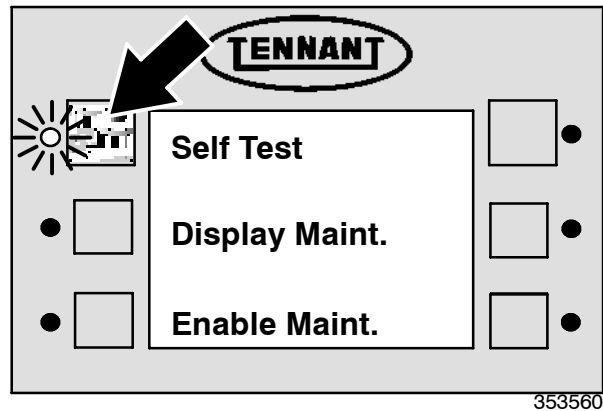
6. Press the switch next to SELF TEST.
7. While the diagnostic is running, the machine systems will activate as follows:

- The brushes and squeegee raise.
- The rear squeegee lowers and then raises back up.
- The scrub head lowers and moves out to the edge scrub position. The scrub head moves back in again and raises.
- The brushes turn on and off.
- The solution tank auto-fill valve (option) turns on and off.
- The ES™ pump turns on and off, if the machine has the ES™ option.
- If the machine has FaST™, the FaST™ system turns on and off.
- The vacuum fan relay is momentarily energized (the vacuum fan does not turn on).
- The brushes turn on and off.
- The recovery tank auto-fill valve (option) turns on and off.

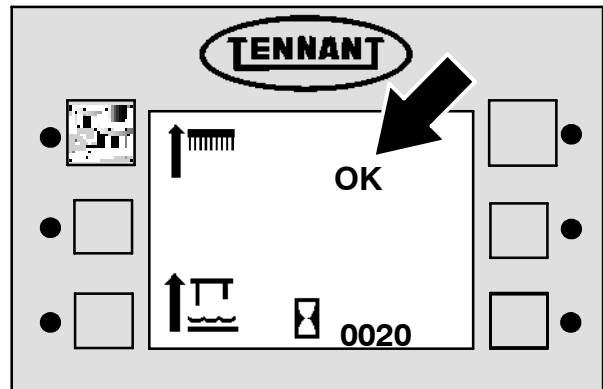
8. If the electrical system passes the self-diagnostic test, an OK message will appear on the control panel display.

If the self-diagnostic test finds an error in the system, an error message will appear on the control panel display. Note the error message displayed, and contact the service personnel.

9. Turn off the diagnostic by turning off the machine power.



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**ELECTRIC MOTORS**

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The carbon brushes on the sweeping and scrubbing vacuum fan motors should be inspected every 500 hours of machine operation. The brush drive motors and propelling motor should be inspected every 1000 hours of operation.

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**PROPELLING CIRCUIT**

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The propelling circuit is a transistorized controller. It controls the forward and reverse speed of the machine and is located in the controller panel. The circuit cannot be serviced by the user - only trained personnel should be allowed to work on it. Do not steam clean or spray the panel with water because the electrical system may be damaged.

*NOTE: A static discharge grounding strap should be used when servicing the electronic circuitry.*

### SWEEPING ASSEMBLY

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The sweeping assembly allows the machine to pick up small debris.

### DUST FILTER

The dust filter filters the air pulled up from the hopper. The dust filter is equipped with a shaker to remove the accumulated dust particles. The dust filter shaker will activate automatically for ten seconds when sweeping stops. It can also be activated by pressing the filter shaker switch.

Shake the dust filter before emptying and cleaning the hopper at the end of every work shift. Check and clean or replace the dust filter every 50 hours of operation.

To clean the dust filter, use one of the following methods:

- **SHAKING** – Press the *sweep switch* to stop sweeping, or press the *filter shaker switch*.
- **TAPPING** – Tap the filter gently on a flat surface, with the dirty side down. Do not damage the edges of the filter element or the filter will not seat properly in the filter frame.
- **AIR** – Blow air through the dust filter, opposite the direction of the arrows. This may be done with the dust filter in the machine. Always wear eye protection when using compressed air.

**FOR SAFETY: When servicing machine, wear eye and ear protection when using pressurized air or water.**

- **WATER** – Soak the dust filter in a water and mild detergent solution. Rinse the dust filter until it is clean. Air dry the wet dust filter; do not use compressed air.

*NOTE: Be sure the dust filter is dry before reinstalling it in the machine.*



## REMOVING THE DUST FILTER

1. Stop the machine, set the parking brake and turn the machine power off.

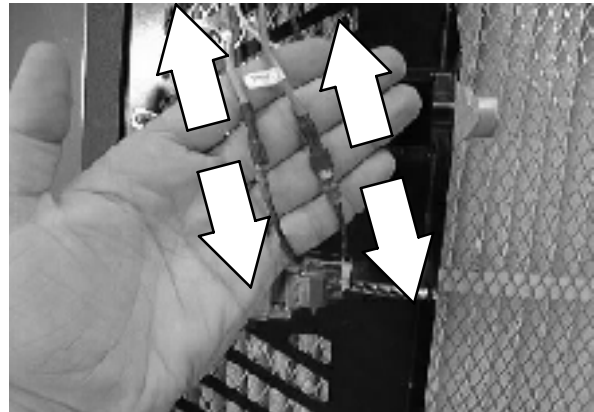
**FOR SAFETY: Before leaving or servicing machine; stop on level surface, set parking brake, turn off machine and remove key.**

2. Unlatch both sides of the hopper cover, and remove the hopper cover from the machine.

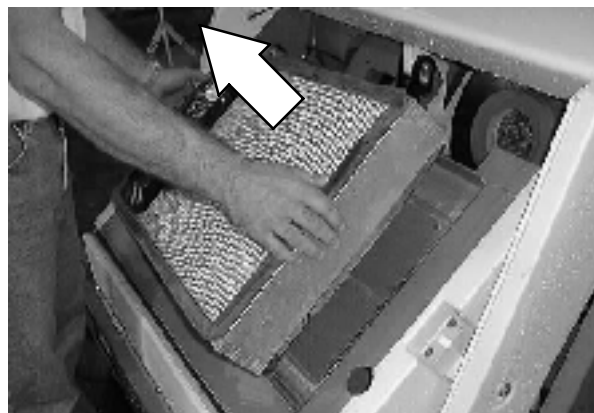


3. Unplug the filter shaker from the main harness.

*Note: Carefully pull the wires apart from the bodies of the plugs. Do not unplug the connections from the shaking mechanism. Do not pull on the wires. Damage could occur to the wires or the shaking mechanism.*

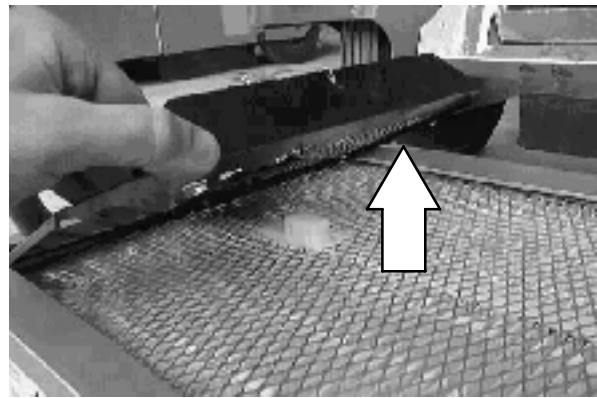


4. Lift the dust filter element out of hopper.



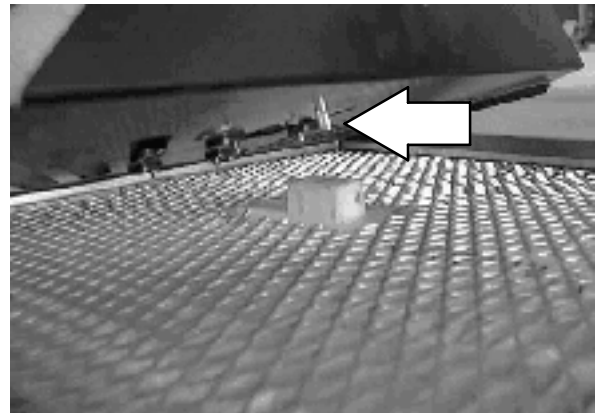
## MAINTENANCE

5. Cut any cables ties securing the VCS™ system filter shaker to the filter, and lift the VCS™ system filter shaker off of the filter.



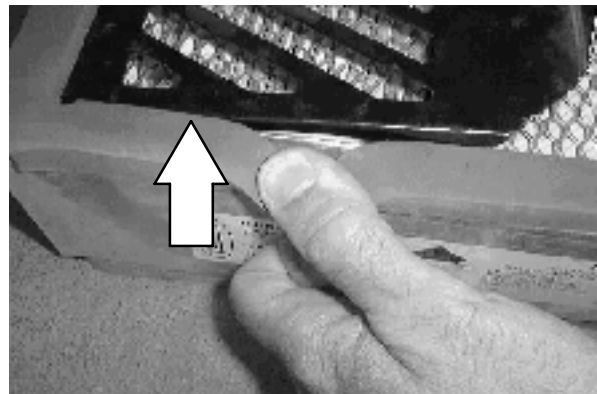
6. Clean or discard the Instant Access™ filter as required.

7. Place the VCS™ system filter shaker onto the new or cleaned filter. Use care to insert the shaking pin into the filter comb correctly.



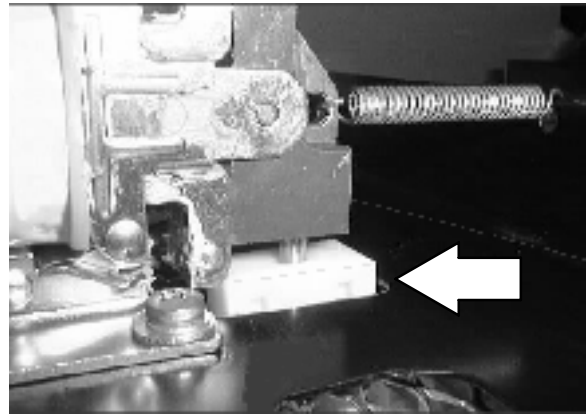
8. Place the edges of the shaker firmly between the filter and the filter seal. Secure the VCS™ system filter shaker to the filter with cable ties.

*NOTE: When installed properly, the shaker plate cannot move in either front-to-back or side-to-side directions. If the shaker is loose, it will not function properly.*

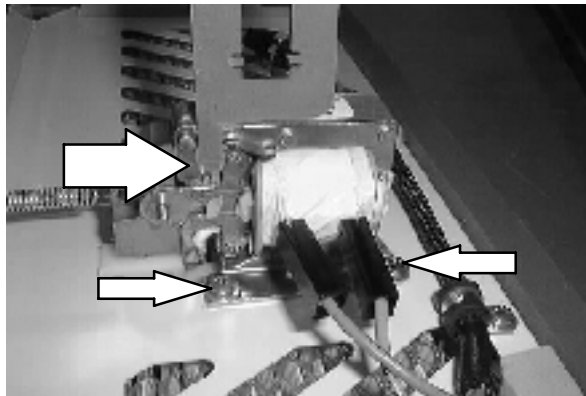




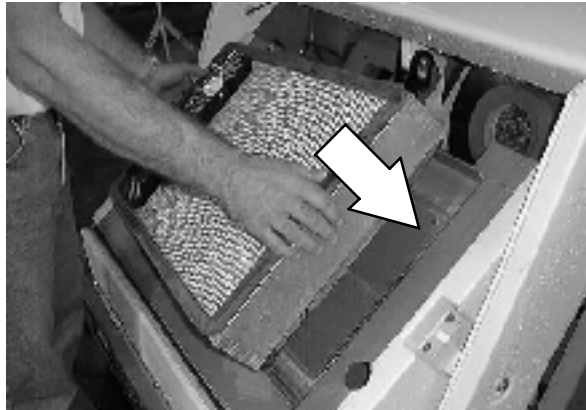
9. The filter shaker should lay flat against the filter. Check to make sure the comb tab is not caught below the filter shaker plate.



10. Check the shaker solenoid gap with the end of the shipping tab. The gap should be the same width as the tab. If it is not, loosen the mounting screws, adjust the gap by repositioning the shaker solenoid, then retighten the screws.

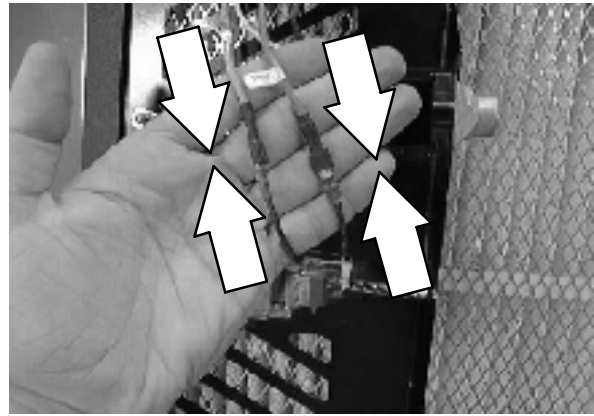


11. Return the filter back into the machine. Fasten the VCS™ system filter shaker to the filter with two new cable ties.

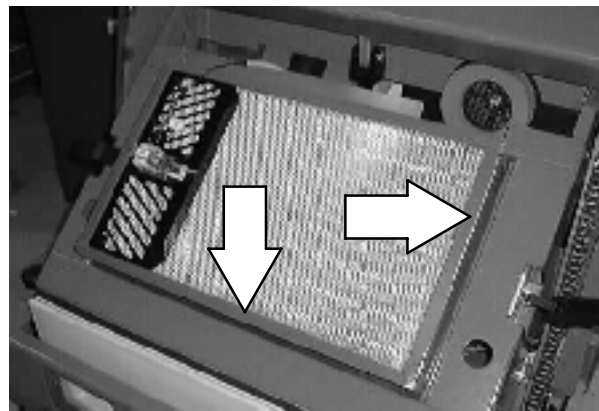


## MAINTENANCE

12. Reconnect the main harness to the shaker mechanism.



13. Check the dust filter seals.



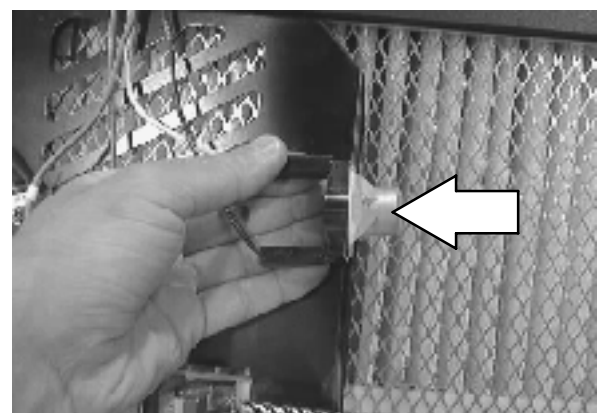
14. Replace hopper cover and secure with latches.



### THERMO SENTRY

The Thermo Sentry senses the temperature of the air pulled up from the hopper. If there is a fire in the hopper, the Thermo Sentry stops the vacuum fan air flow.

If this occurs, drive the machine to a safe location, open the hopper and eliminate the source of heat. Turn the machine off and back on to reset the Thermo Sentry.



## MAIN SWEEPING BRUSH

The main sweeping brush is cylindrical and spans the width of the sweeping assembly. The brush sweeps small debris into the debris hopper.

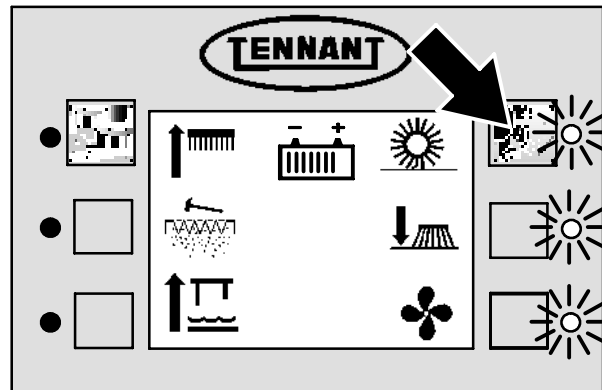
The brush should be inspected daily for wear and damage. Remove any string or wire found tangled on the brush, brush drive hub, or brush idler.

Check the main brush pattern every time a new brush is installed. The brush should be replaced whenever the bristles measure 30 mm (1.25 in) or less in length.

## REPLACING THE MAIN SWEEPING BRUSH

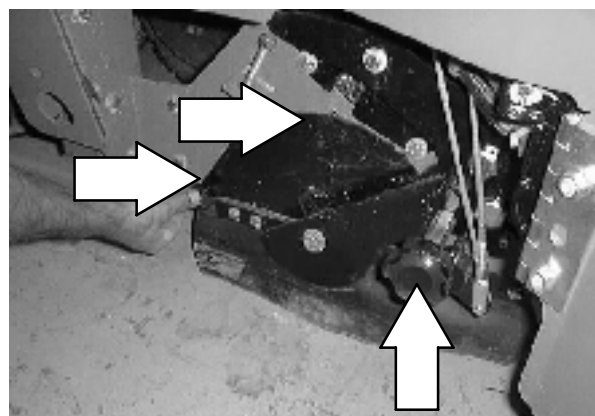
1. Lower the sweeping assembly.
2. Turn the machine power off when the brush just touches the floor, and set the parking brake.

**FOR SAFETY: Before leaving or servicing machine; stop on level surface, set parking brake, turn off machine and remove key.**



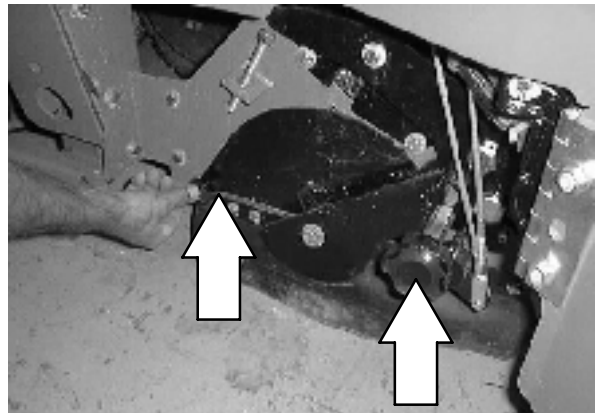
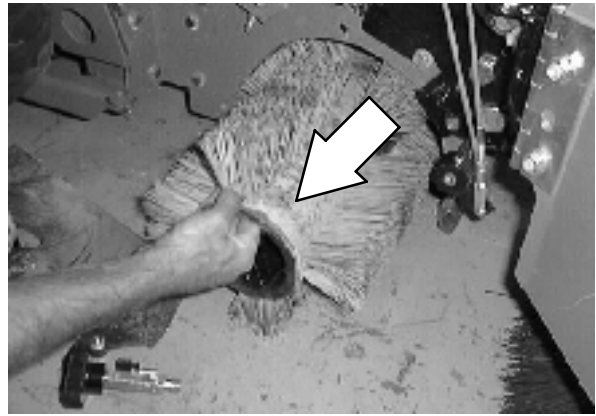
353573

3. Unlatch and open the right side main brush door.
4. Remove the hardware mounting the brush idler plate to brush arm.



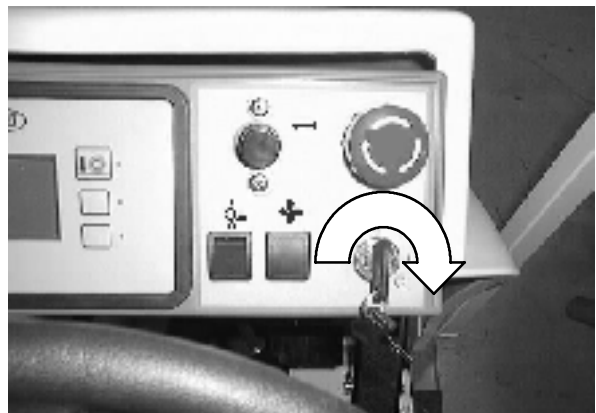
## MAINTENANCE

5. Remove the idler plate and the old brush.
6. Install the new brush in the machine. Line up the drive end of the new brush with the drive plug.
7. Install the idler plate to the brush arm with the mounting hardware.
8. Check the brush pattern as described in *CHECKING AND ADJUSTING THE SWEEPING MAIN BRUSH PATTERN*.
9. Close and latch the main brush door.



### CHECKING AND ADJUSTING THE MAIN SWEEPING BRUSH PATTERN

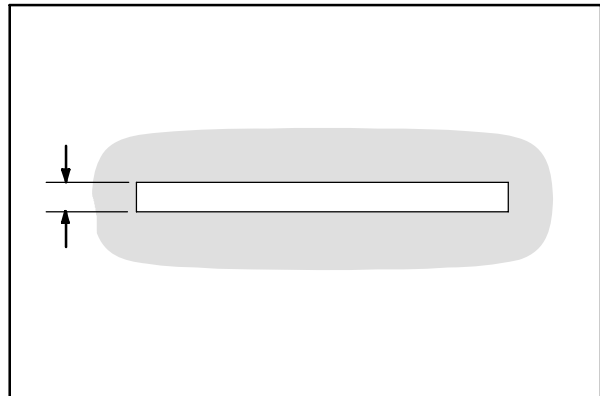
1. Apply chalk, or some other material that will not blow away easily, to a smooth, level floor.
2. Turn the machine power on.
3. With the sweeping assembly raised, position the sweeping assembly over the chalked area.



4. With a foot on the brake to keep the machine from moving, lower the sweeping assembly to the floor for 15 to 20 seconds.
5. Raise the sweeping assembly and back the machine away from the test area.

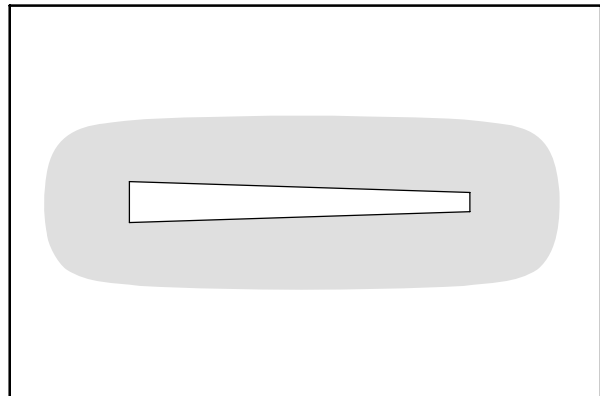
*NOTE: If no chalk or other material is available, allow the brush to spin on the floor for two minutes.*

6. Look at the main brush pattern made. The pattern should measure evenly 50 to 75 mm (2 to 3 in) across the length of the brush.



00582

7. If the brush pattern is tapered more than 15 mm (0.50 in) from one end of the pattern to the other, the main brush needs to be leveled.



00601

To level the main brush, open the right side brush panel. Loosen the hex nut on the adjustment screw, and raise or lower the adjustment screw to raise or lower the main sweeping brush. Tighten the nut on the adjustment screw.



## MAINTENANCE

### CYLINDRICAL CONVEYOR

The cylindrical conveyor operates above the main sweeping brush, and spans the width of the sweeping assembly. The cylindrical conveyor lifts small debris swept up by the main sweeping brush, into the debris hopper.

The conveyor should be inspected every 100 hours of operation for wear and damage. Remove any string or wire found tangled on the conveyor, drive hub, or idler.

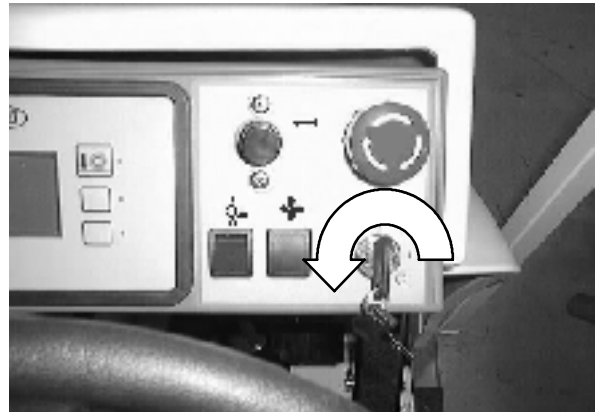
Check the cylindrical conveyor every time the main sweeping brush is replaced. The conveyor should be replaced whenever the bristles measure 30 mm (1.25 in) or less in length.

### REPLACING THE CYLINDRICAL CONVEYOR

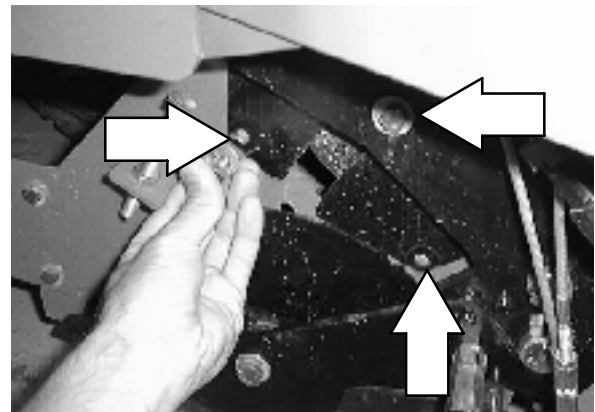
1. Turn the machine power off and set the parking brake.

**FOR SAFETY: Before leaving or servicing machine; stop on level surface, set parking brake, turn off machine and remove key.**

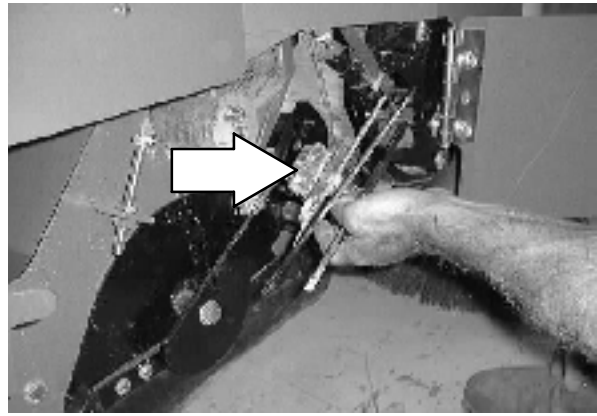
2. Unlatch and open the right side main brush door.



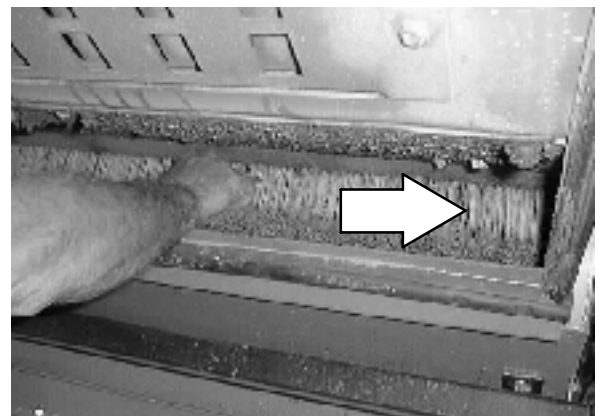
3. Remove the hardware mounting the idler plate to the conveyor.



4. Remove the idler plate and the old cylindrical conveyor.
5. Engage the hopper support bar. See the ENGAGING THE HOPPER SUPPORT BAR section of the manual.



6. Install the new cylindrical conveyor into the machine. Reach under the debris hopper to help guide the conveyor onto the drive plug.
7. Install the cylindrical conveyor idler plate with the mounting hardware.
8. Close and latch the main brush door.



9. Disengage the hopper support bar. See the DISENGAGING THE HOPPER SUPPORT BAR section of the manual.

### SIDE SWEEPING BRUSH

The side sweeping brush(es) sweep debris into the path of the main brush. Check the side brush(es) daily for wear or damage. Remove any string or wire found tangled on the side brush(es) or side brush drive shafts.

The side sweeping brush(es) pattern should be checked periodically. The side brush bristles should contact the floor in a 10 o'clock to 3 o'clock pattern when the brush is in motion. The side brush pattern adjustment is made by turning the side brush adjustment knob.

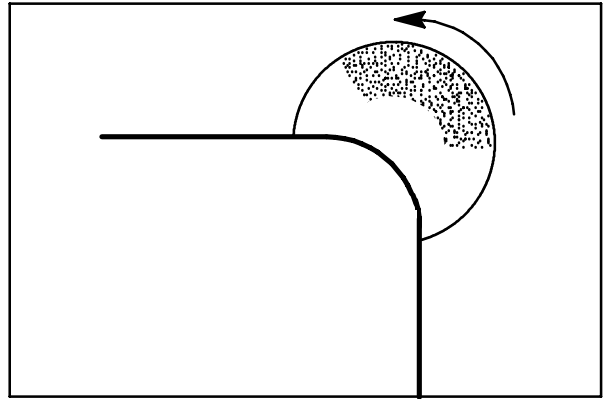
The side sweeping brush(es) should be replaced when the remaining brush bristle measures 50 mm (2 in) or less in length.

### REPLACING AND ADJUSTING THE SIDE SWEEPING BRUSH(ES)

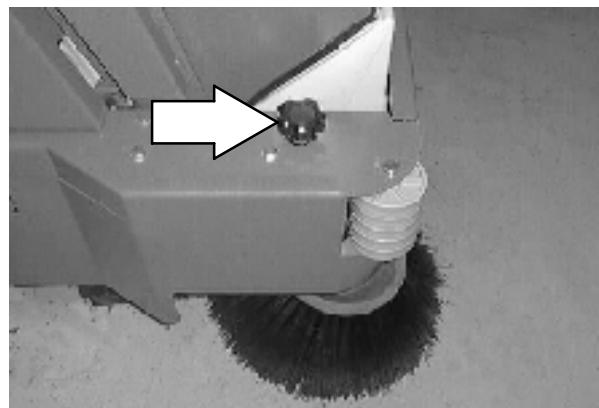
1. Turn the machine power off and set the parking brake.

**FOR SAFETY: Before leaving or servicing machine; stop on level surface, set parking brake, turn off machine and remove key.**

2. Remove the retaining hardware mounting the side brush to the side brush drive shaft.
3. Slide the side brush off the side brush drive shaft.
4. Slide the new side brush onto the side brush drive shaft.
5. Mount the new side brush to the drive shaft with the mounting hardware.
6. Lower the hopper assembly
7. Check the side brush pattern. To increase the bristle contact with the floor, turn the side brush adjustment knob counter-clockwise. To decrease, turn the side brush adjustment knob clockwise.



03376





## SCRUB HEAD

The machine can be equipped with either disk or cylindrical heads. There are two scrub head widths available for each type of scrub head. The scrub head floor skirts control water spray from the brushes.

The MaxPro 1000 disc head has two disks, and a 1020 mm (40 in) scrubbing path. The MaxPro 1200 disc head has three disks, and a 1220 mm (48 in) path.

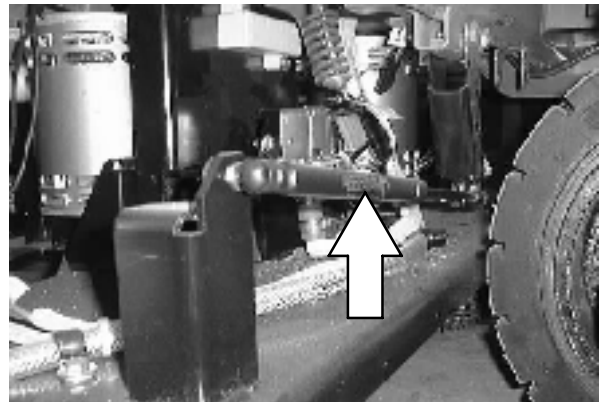
The MaxPro 1000 cylindrical head has a 1020 mm (40 in) scrubbing path, and the MaxPro 1200 cylindrical head has a 1220 mm (48 in) path.

## SCRUB HEAD GAS SPRING

Check the scrub head gas spring for wear and proper operation every 500 hours of operation.

## SCRUB HEAD ADJUSTMENTS

The cylindrical scrub head is factory adjusted, and the measurements should not be changed unless scrub head parts are damaged or are replaced.



### SCRUB BRUSHES

The machine can be equipped with either *disk* or *cylindrical* scrub brushes. Check scrub brushes daily for wire or string tangled around the brush or brush drive hub. Also check for brush damage and wear.

### DISK BRUSHES

The disk brushes should be replaced if a large number of bristles are missing or if bristle length is less than 10 mm (0.38 in).

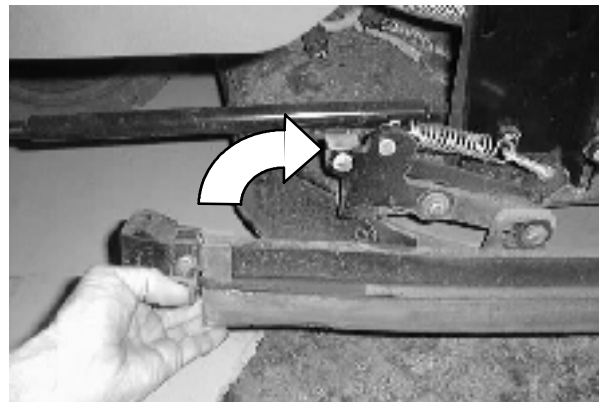
*NOTE: Replace worn brushes in sets. Scrubbing with brushes of unequal bristle length will result in diminished scrubbing performance.*

### REPLACING THE DISK BRUSHES

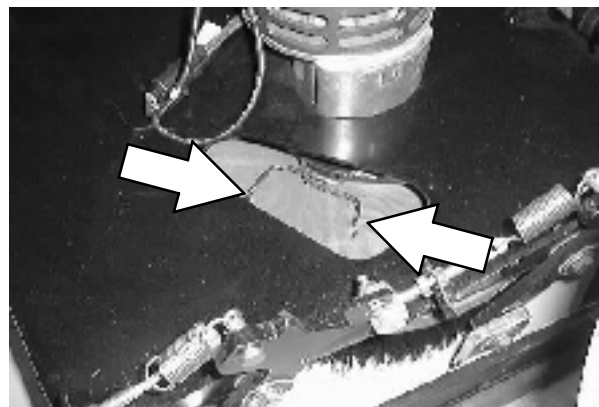
1. Raise the scrub head.
2. Turn the machine power off and set the parking brake.

**FOR SAFETY: Before leaving or servicing machine, stop on level surface, set parking brake, turn off machine, and remove key.**

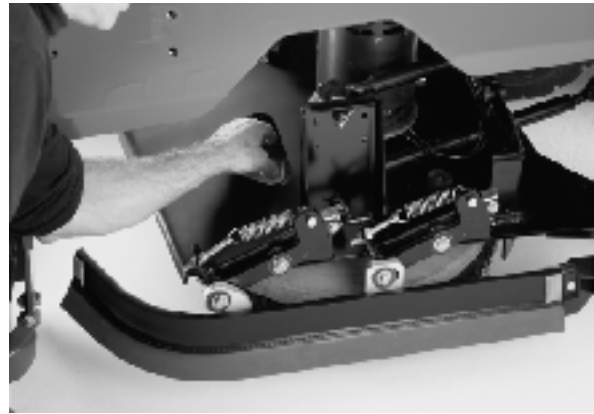
3. Raise the side squeegee and lock in the up position using the side squeegee double scrub latches.



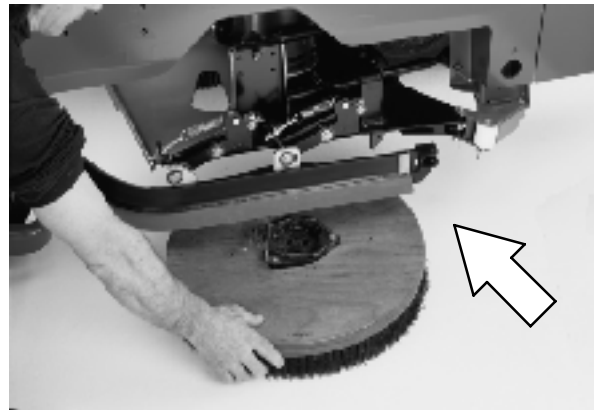
4. Turn the brush until you can see the brush spring clip.



5. Squeeze the brush spring clips together with your thumb and index finger. The brush will drop off the brush drive hub. Pull the brush out from under the scrub head.

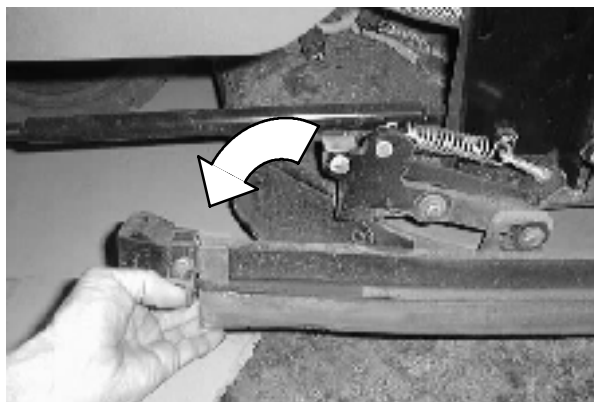


6. Place the new scrub brush on the floor in front of the scrub head. Push the brush under the scrub head.
7. Line up the brush drive socket with the drive plug.
8. While squeezing the brush spring clip together with your thumb and index finger, lift the scrub brush onto the drive plug.



9. Check to make sure the brush is securely mounted on the brush drive hub.
10. Lift up on the side squeegee while releasing the side squeegee double scrub latches. Lower the side squeegee to the down position.

11. Repeat for the other brush.



### CYLINDRICAL BRUSHES

Check the brush taper and rotate the brushes from front-to-rear every 50 hours of machine operation for maximum brush life and best scrubbing performance. Check and clean the cylindrical head debris trough daily.

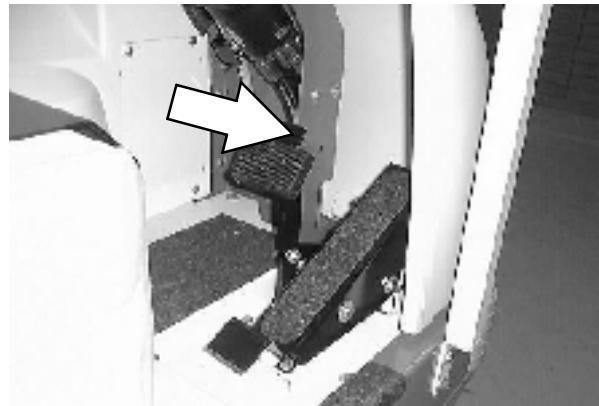
The cylindrical brushes should be replaced if large amounts of bristles are missing, or if the remaining bristle length is less than 10 mm (0.38 in).

*NOTE: Replace worn brushes in pairs. Scrubbing with brushes of unequal bristle length will result in diminished scrubbing performance.*

*NOTE: Fill the solution tank before checking or adjusting the brush pattern.*

### CHECKING AND ADJUSTING CYLINDRICAL BRUSH PATTERN

1. Apply chalk (or another material that will not easily blow away), to a smooth, level section of the floor.
2. Set the parking brake.

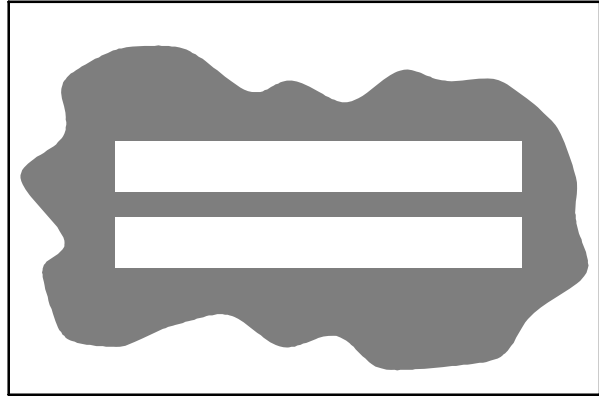


3. Lower the scrub head in the chalked area. Allow the machine to scrub in the same place for 15 to 20 seconds.

*NOTE: If chalk or other material is not available, allow the brushes to spin on the floor for two minutes. A polish mark will remain on the floor.*

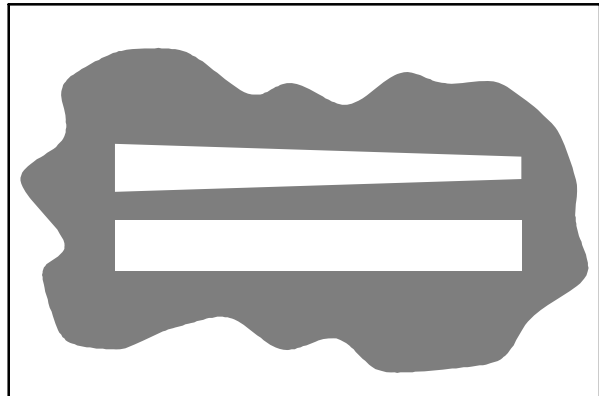
4. Raise the scrub head and move the machine away from the chalked area. Turn the machine power off.

5. Observe the shape of the brush patterns. If the brush patterns have parallel sides, the brushes do not need adjustment.



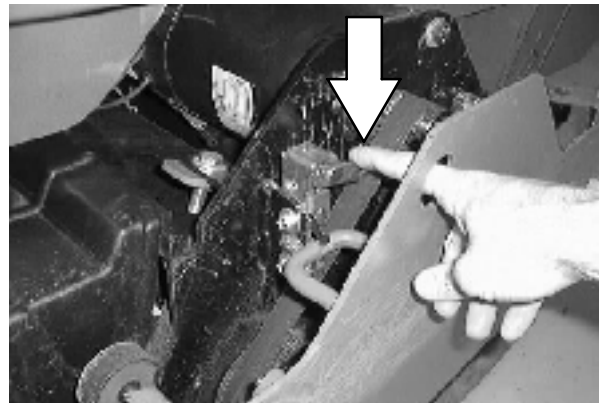
10355

If one, or both of the brush patterns are tapered, the brushes need adjustment to straighten the brush pattern.

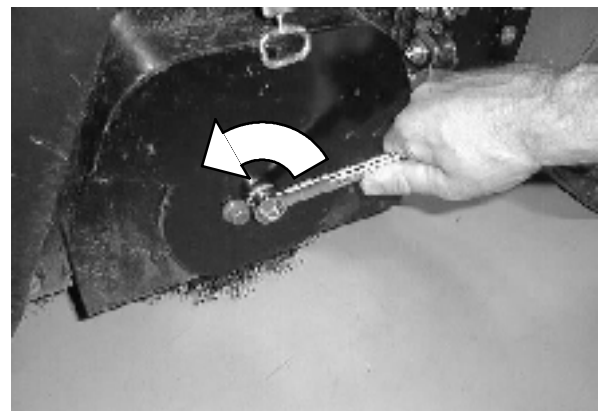


10356

- A. Open the side squeegee support door with the latch. Swing the support door outward to access the idler support cover.

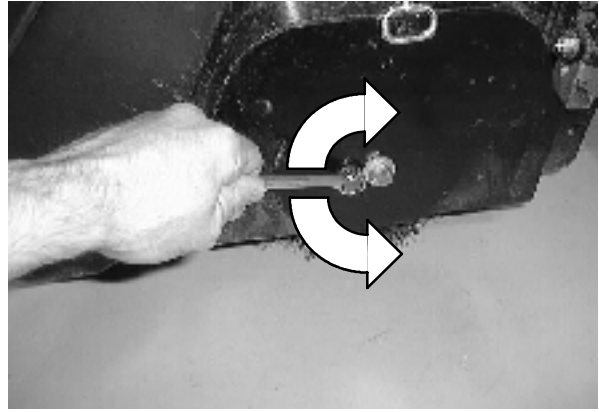


- B. Loosen the larger mounting screw on the outside of the idler door.

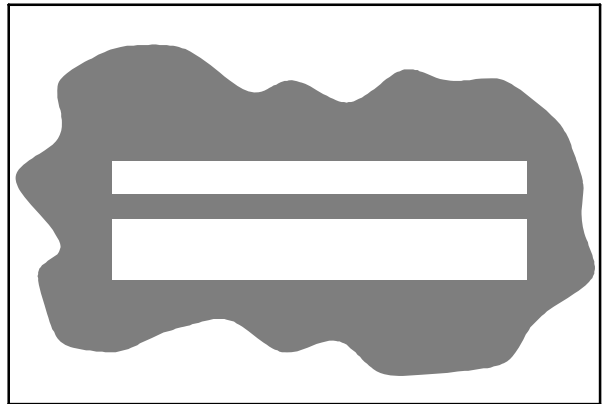


## MAINTENANCE

- C. Raise or lower the end of the brush with the smaller brush adjustment screw as needed to straighten the brush pattern.
- D. Tighten the mounting screw to secure the brush.
- E. Close the side squeegee support door. Check the brush patterns again and readjust as necessary until both patterns are the same.



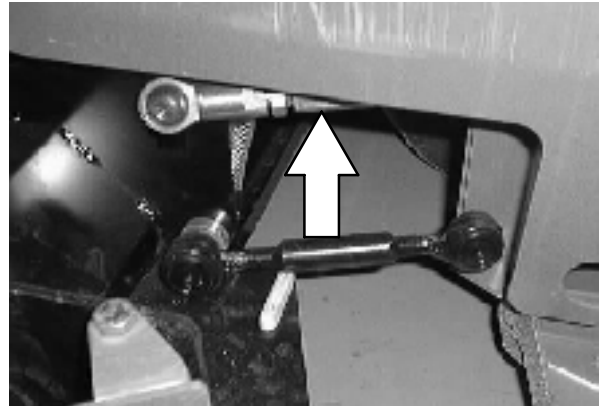
- 6. If one brush pattern is wider than the other, the scrub head needs to be leveled.



350630

Level the scrub head by turning the top scrub head drag link arm on both sides of the scrub head.

Check the brush patterns again and readjust as necessary until both patterns are the same.



## REPLACING THE CYLINDRICAL BRUSHES

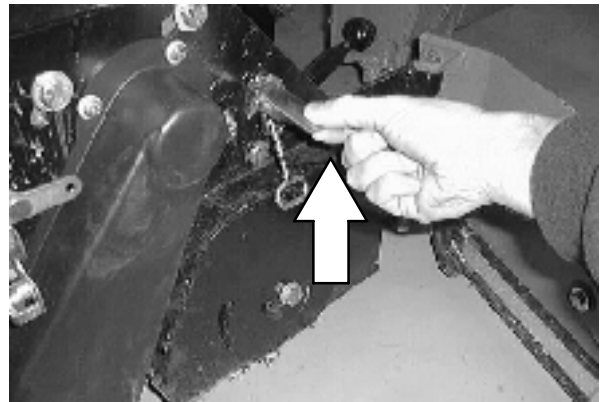
1. Press the scrubbing switch. When the scrub head is approximately 25 mm (1 in) from the floor, turn the machine power off.
2. Set the parking brake.

**FOR SAFETY: Before leaving or servicing machine, stop on level surface, set parking brake, turn off machine, and remove key.**

3. Open the side squeegee support door with the latch. Swing the support door outward to access the idler support cover.



4. Lift up on the idler support latch to release the idler support cover.

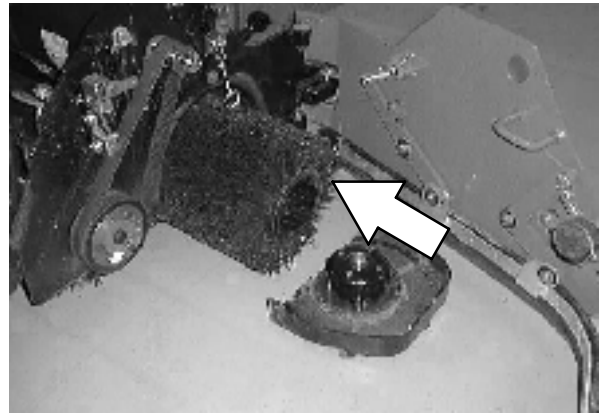


5. Pull the idler plug off the brush, and pull the old brush out of the scrub head.

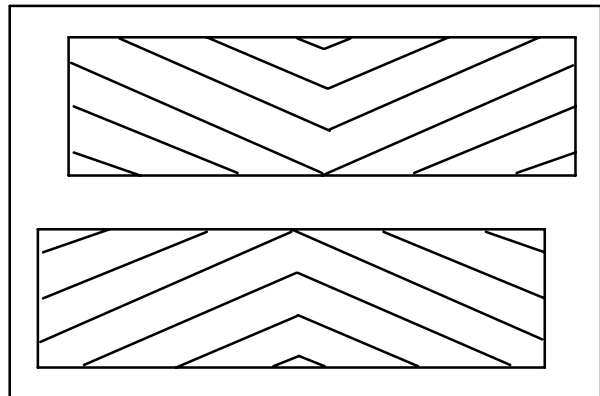


## MAINTENANCE

6. Position the brush with the *double row end towards you*. Guide the new brush onto the drive hub.

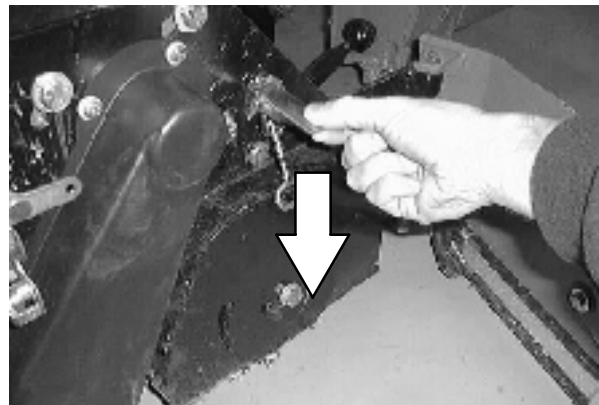


*NOTE: Cylindrical scrub brushes must be installed with the herringbone patterns on the brushes pointing towards each other for best debris pick up.*

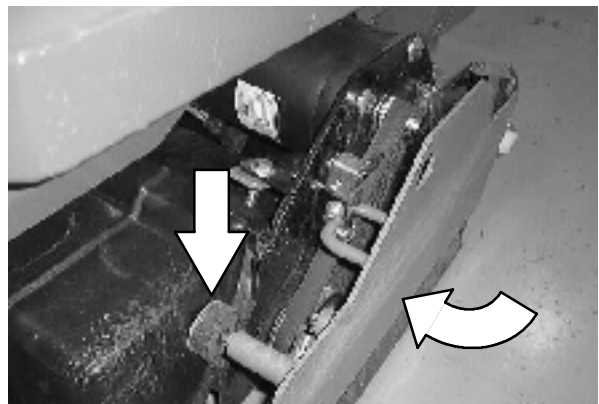


7. Insert the Idler plug (on the inside of the idler support cover), into the brush.

8. Secure the idler support cover with the idler support latch.



9. Firmly close the side squeegee support door. Check that the door bumper is tight against the debris tray.
10. Repeat for the other brush on the other side of the scrub head.



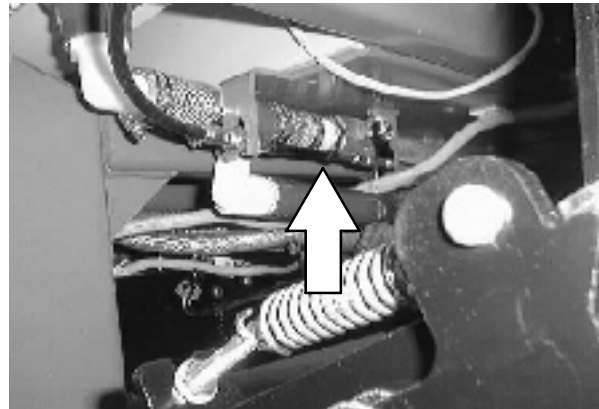


## SOLUTION SYSTEM

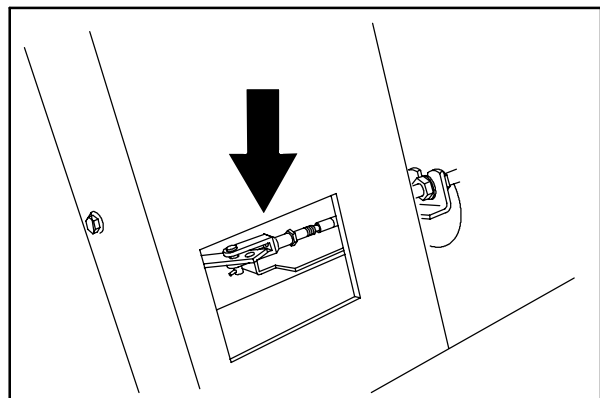
### SOLUTION VALVE

The solution valve controls the flow of solution to the scrub brushes. The valve linkage should provide the valve with fully open to fully closed positions.

The solution control cable can be adjusted at the solution lever or valve ends of the cable. To adjust the cable at the solution lever end, open the machine cover. To adjust the cable at the solution valve end of the cable, locate the valve by the scrub head. Adjust the cable with the valve in the off position.



The solution lever has two mounting holes for the solution cable clevis. In the factory, the cable is mounted on the inside hole. The cable clevis can be moved to the outside hole for greater solution flow to the floor. This mounting position would be for rough floor conditions only.

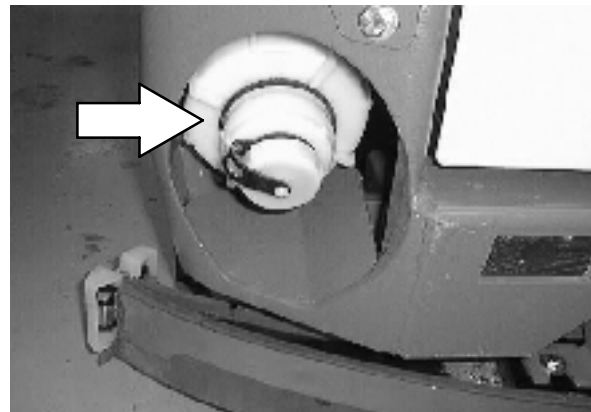


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### RECOVERY TANK

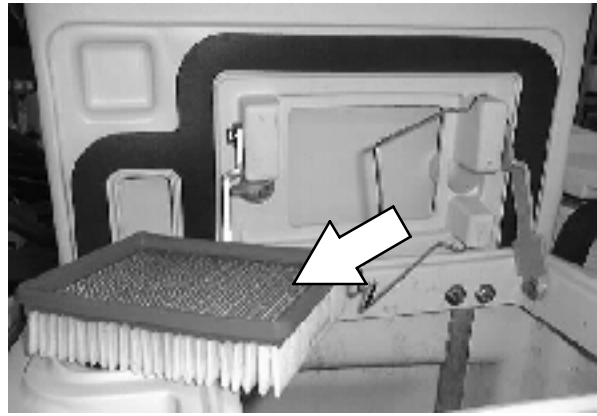
The recovery tank stores recovered solution.

The recovery tank should be drained and cleaned daily, after the solution tank is empty, whenever the float stops the vacuum fan, or the recovery tank full indicator lights. See *DRAINING AND CLEANING THE TANKS* section of this manual.



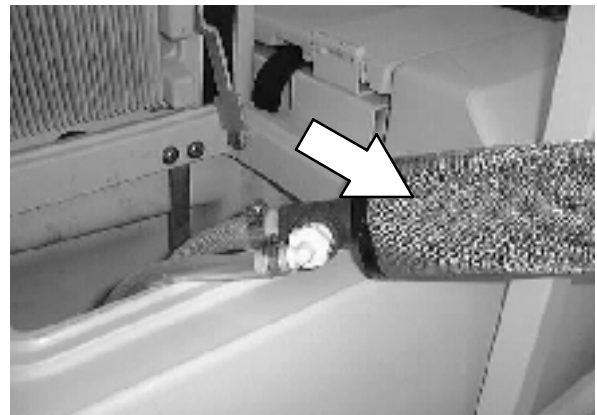
## MAINTENANCE

The vacuum fan filter should be cleaned daily. See *DRAINING AND CLEANING THE TANKS* section of this manual.



ES option: The ES filter should be cleaned daily.

The outside of the tank can be cleaned with vinyl cleaner.



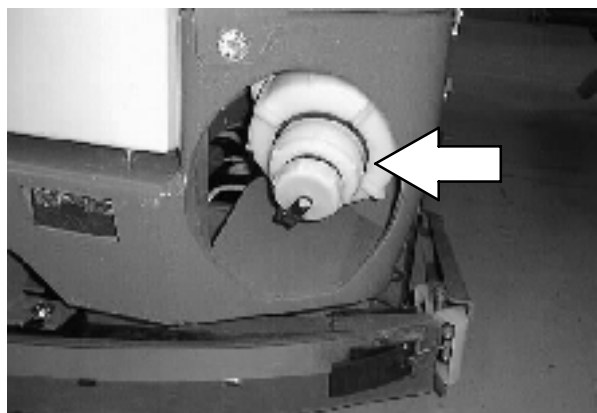
### SOLUTION TANK

The solution tank stores the cleaning solution.

The solution tank does not require regular maintenance. If deposits form on the bottom of the tank, rinse the tank with a strong blast of warm water. The tank can be flushed through the fill opening. Drain the tank with the solution tank drain hose.



ES option: The solution tank should be drained and cleaned daily. Rinse the solution outlet filters at the bottom of the tank through the drain access.



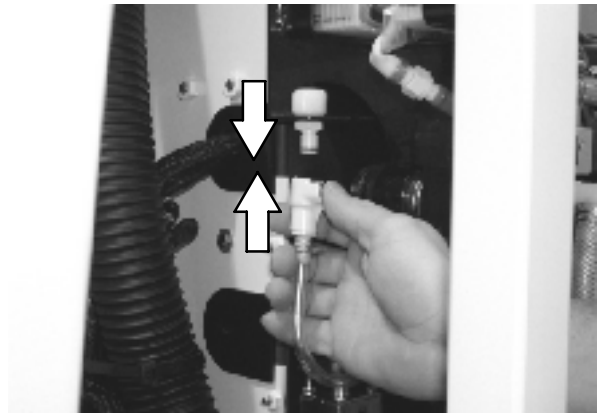
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**FaST SYSTEM**

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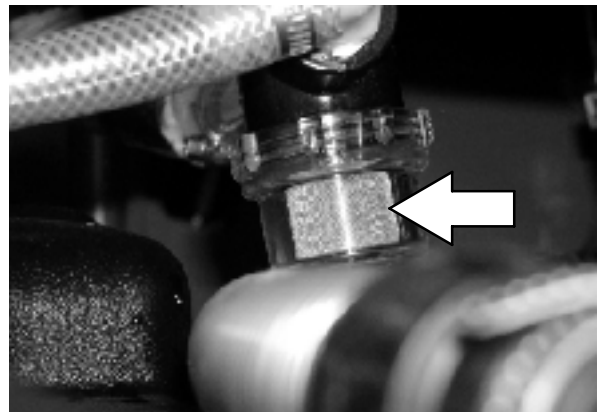
**FaST SUPPLY HOSE CONNECTOR**

The FaST supply hose connector is located below the FaST PAK holder. Soak the connector in warm water if detergent buildup is visible. When a FaST PAK carton is not installed, store the supply hose connector on the storing plug to prevent the hose from clogging.

**FaST SYSTEM FILTER SCREEN**

The FaST system filter screen is located under the solution tank and filters the water from the solution tank as it flows into the FaST system.

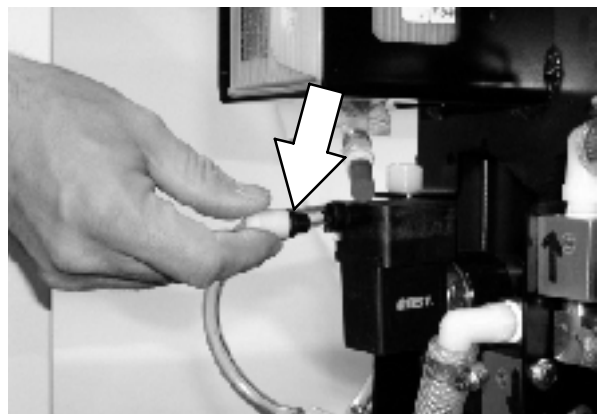
Remove the filter screen bowl and clean the filter screen after every 50 hours of machine operation. Empty the solution tank before removing the filter.

**FaST SYSTEM AIR PUMP FILTER**

The FaST system air pump filter is located on the side of the air pump.

Remove and clean out the air filter with compressed air after every 200 hours of FaST scrubbing.

**FOR SAFETY: When servicing machine, wear eye protection when using pressurized air or water.**



### SQUEEGEES

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As the machine travels forward the squeegees wipe the dirty solution off the floor, which is then picked up and drawn into the recovery tank. The front blade channels the water, and the rear blade wipes the floor.

The side squeegees control water spray and channel water into the path of the rear squeegee.

### REAR SQUEEGEE

Check the squeegee blades for damage and wear daily. Rotate or replace either of the squeegee blades if the leading edge is torn or worn half-way through the thickness of the blade.

The squeegee can be adjusted for leveling and deflection. The deflection and leveling of the squeegee blades should be checked daily, or when scrubbing a different type of floor.

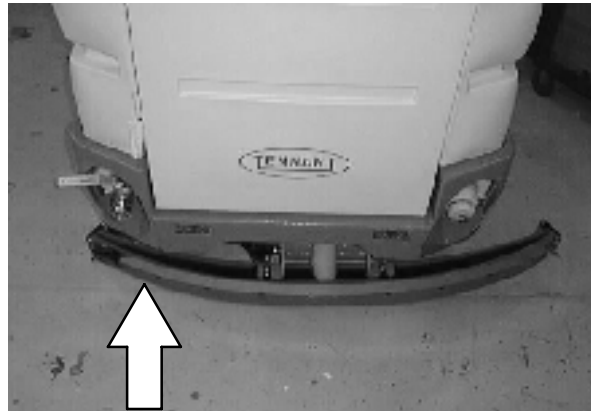
### LEVELING THE REAR SQUEEGEE

Leveling of the squeegee assures even contact the length of the squeegee blade with the surface being scrubbed. Make sure this adjustment is done on an even, level floor.

1. Turn the machine power on.
2. Lower the squeegee.
3. Set the machine parking brake while the driving machine slowly forward, and turn the machine power off.

**FOR SAFETY: Before leaving or servicing machine; stop on level surface, set parking brake, turn off machine and remove key.**

4. Look at the deflection of the squeegee blade, over the full length of the squeegee blade.

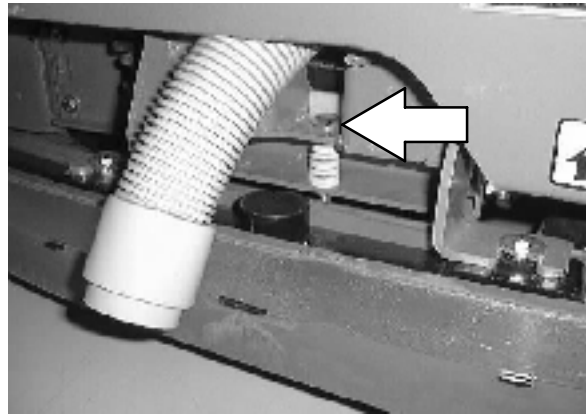


5. If the deflection is not the same over the full length of the blade, adjust the deflection by turning the leveling adjustment screw.

Turn the leveling adjustment screw clockwise to increase the deflection at the ends of the squeegee blade.

Turn the leveling adjustment screw counter-clockwise to decrease the deflection at the ends of the squeegee blade.

6. Release the parking brake and drive the machine forward again with the squeegee down to check the squeegee blade deflection.
7. Readjust the squeegee level if necessary.



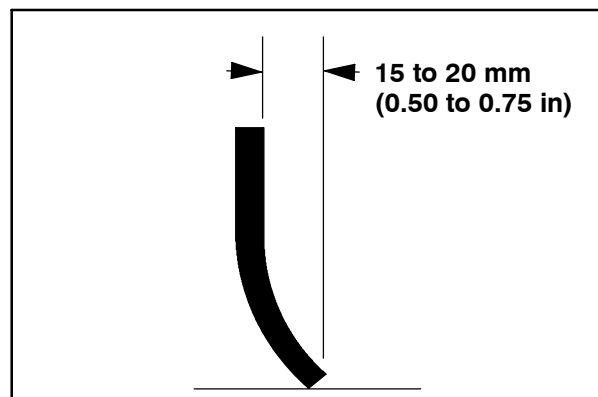
#### ADJUSTING REAR SQUEEGEE BLADE DEFLECTION

Deflection is the amount of curl the squeegee blade has when the machine moves forward with the squeegee lowered to the floor. The best deflection is when the squeegee wipes the floor just dry with a minimum amount of deflection.

1. Turn the machine power on.
2. Lower the squeegee.
3. Set the machine parking brake while driving the machine slowly forward, and turn the machine power off.

**FOR SAFETY: Before leaving or servicing machine; stop on level surface, set parking brake, turn off machine and remove key.**

4. Look at the deflection of the squeegee blade. The correct amount of deflection is 15 to 20 mm (0.50 to 0.75 in).



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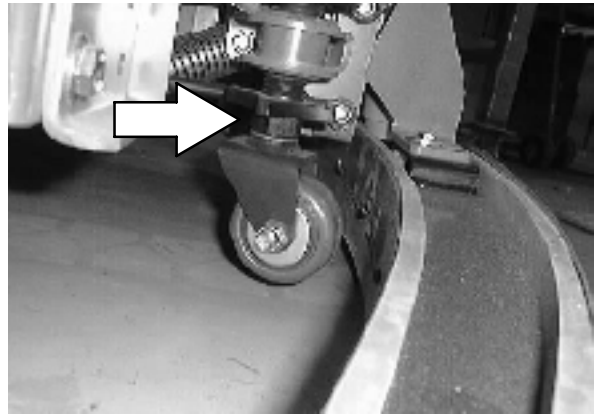
## MAINTENANCE

5. To adjust the amount of deflection, loosen the caster jam nut. Turn the caster shaft using the flats.

Turn the shaft clockwise to decrease the blade deflection. Turn the shaft counter-clockwise to increase blade deflection. Tighten the jam nut.

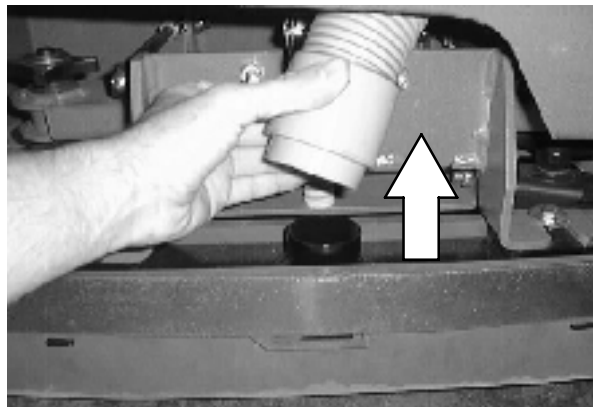
*NOTE: Be sure to turn each shaft the same number of turns.*

6. Release the parking brake and drive the machine forward again to check the squeegee blade deflection.
7. Readjust the squeegee blade deflection if necessary.

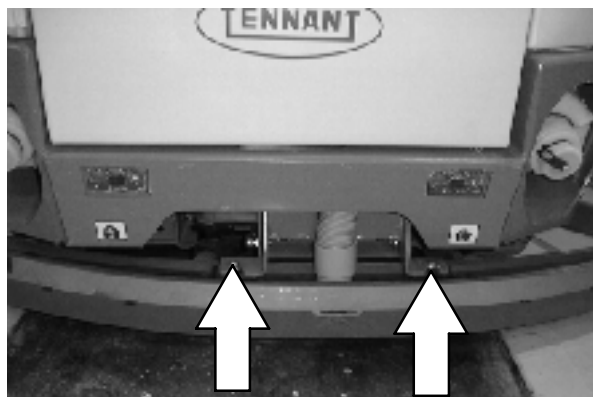


### REMOVING THE REAR SQUEEGEE ASSEMBLY

1. Lower the squeegee to approximately 25mm (1 in) from the floor.
2. Turn the machine power off and set the parking brake.
3. Remove the squeegee suction hose from the top of the rear squeegee.



4. Loosen both squeegee mounting knobs.

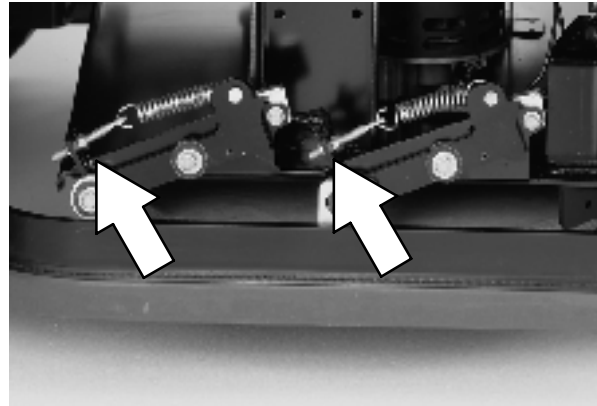


5. Pull the squeegee off the machine.

## SIDE SQUEEGEE

### ADJUSTING THE SIDE SQUEEGEE

The side squeegee has one adjustment; height. To change the height adjustment, loosen the adjustment nuts. Raise or lower the squeegee with the adjustment screws. Tighten the adjustment nuts. The factory setting is toward the lower end of the adjustment screw.



### SQUEEGEE BLADES

The rear squeegee assembly channels water into the vacuum fan suction. The front blade channels the water, and the rear blade wipes the floor.

The side squeegees control water spray and channel water into the path of the rear squeegee.

Replace any worn or damaged squeegee blades.

### REAR SQUEEGEE BLADES

Check the squeegee blades for damage and wear daily. Rotate or replace either of the squeegee blades if the leading edge is torn or worn half-way through the thickness of the blade.

The squeegee has two squeegee blades, the front and rear. Each blade has four wiping edges. To use them all, start with one wiping edge. To use the next wiping edge, rotate the blade end-for-end. To use the next wiping edge, rotate the top edges down, bottom edges up. To use the last edge, rotate the blade end-for-end.



### REPLACING OR ROTATING THE REAR SQUEEGEE BLADES

1. Make sure the squeegee is raised off the floor.
2. Turn the machine power off and set the parking brake.

**FOR SAFETY: Before leaving or servicing machine; stop on level surface, turn off machine.**

## MAINTENANCE

3. Release the squeegee retainer strip clamp on the right hand side of the squeegee.
4. Remove the squeegee retainer strip.
5. Pull the squeegee blades off the squeegee frame.
6. Replace or rotate the squeegee blades to allow a new edge to face the front of the machine.
7. Mount the squeegees back onto the squeegee frame.



*NOTE: Lubricating the squeegee frame where the squeegee makes contact will make it easier to install the squeegee blade.*

8. Mount the retainer strip back over the squeegee blades. Secure the retainer strip with the retainer strip clamp.
9. Adjust the rear squeegee as described in **LEVELING THE REAR SQUEEGEE** and **ADJUSTING REAR SQUEEGEE BLADE DEFLECTION**.





## SIDE SQUEEGEES BLADES

The side squeegees control water spray and channel water into the path of the rear squeegee. Check the side squeegees for damage and wear daily.

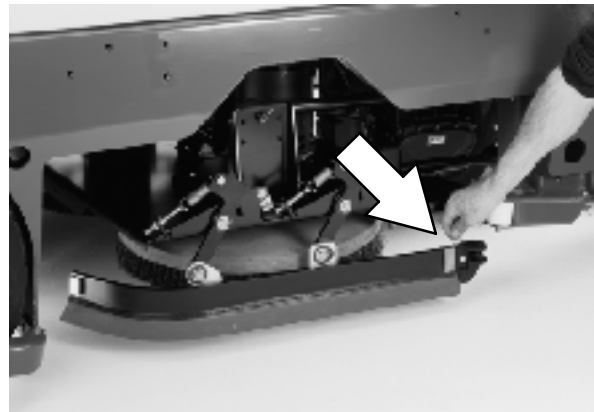
### REPLACING THE SIDE SQUEEGEE BLADES

Replace the side squeegee blades whenever they become damaged or lose their shape or resiliency. Reverse the squeegee point guides from one side squeegee to the opposite side whenever they become worn, or replace when they become worn on both sides.

1. Raise the scrub head.
2. Turn the machine power off and set the parking brake.

**FOR SAFETY: Before leaving or servicing machine; stop on level surface, set parking brake, turn off machine and remove key.**

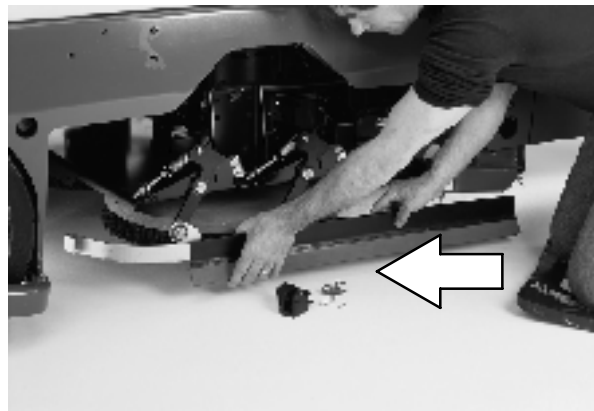
3. Remove the cotter pin, clevis pin, point guide, and the retainer bracket from the front of the side squeegee.
4. Pull the squeegee blade off the front of the squeegee frame.



5. Slide the new squeegee blade onto the frame.

**NOTE:** *Lubricating the squeegee frame where the squeegee makes contact will make it easier to install the squeegee blade.*

6. Replace the retainer bracket, deflector, clevis pin, and cotter pin.
7. Repeat for the side squeegee on the other side of the scrub head.



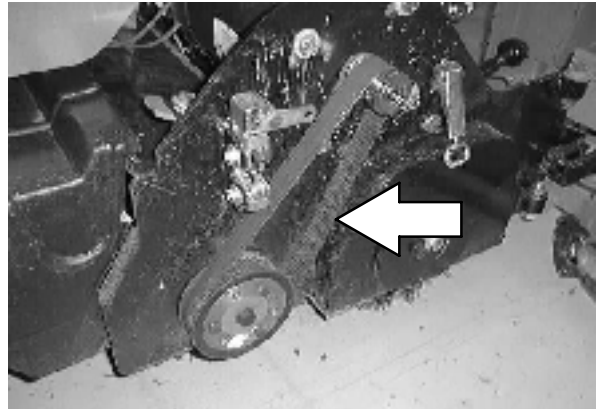
### BELTS AND CHAINS

#### SCRUB BRUSH DRIVE BELTS

The two brush drive belts are located on the cylindrical brush scrub head. One belt is located on each side of the machine. The belts drive the cylindrical brushes. Proper belt tension should be a 4 mm (0.16 in) deflection from a force of 1.8 to 2.0 kg (4.2 to 4.6 lb) at the belt midpoint.

Check the belts for damage, wear and adjustment after every 100 hours of operation.

**FOR SAFETY: When servicing machine, avoid moving parts. Do not wear loose jackets, shirts, or sleeves when working on machine.**

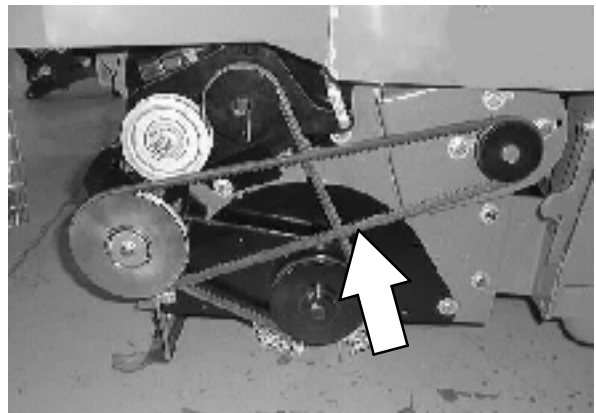


#### SWEEPING BRUSH DRIVE BELT

The sweeping brush drive belt is located on the left hand side of the sweeping assembly. The belt drives the sheave that drives the main sweeping brush belt. Proper belt tension should be a 6 mm (0.25 in) deflection from a force of 0.9 kg (2 lb) at the belt midpoint.

Check the belts for damage, wear and adjustment after every 100 hours of operation.

**FOR SAFETY: When servicing machine, avoid moving parts. Do not wear loose jackets, shirts, or sleeves when working on machine.**

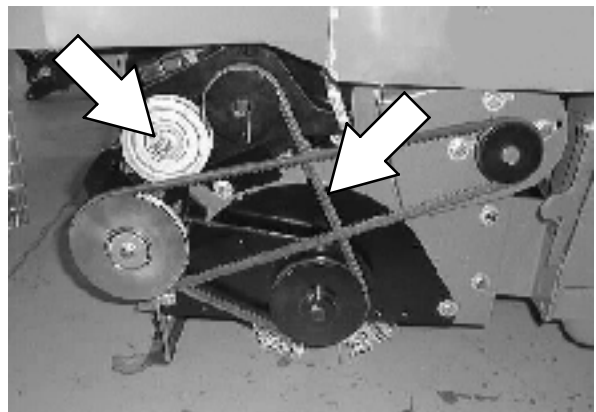


#### MAIN SWEEPING BRUSH BELT

The main sweeping brush belt is located on the left hand side of the sweeping assembly. The belt drives the main sweeping brush and the cylindrical conveyor. Proper belt tension is automatically kept by the idler pulley.

Check the belts for damage and wear after every 100 hours of operation.

**FOR SAFETY: When servicing machine, avoid moving parts. Do not wear loose jackets, shirts, or sleeves when working on machine.**

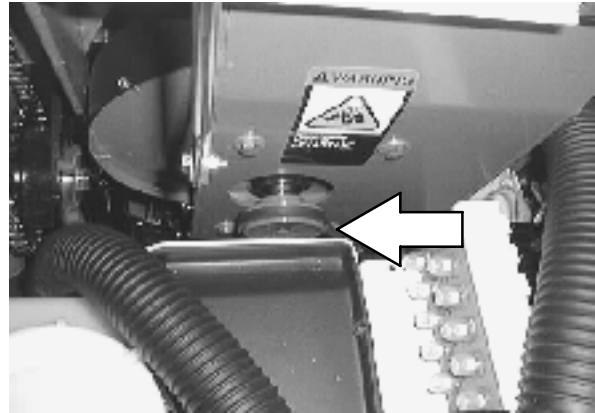


### SWEEPING VACUUM FAN BELT

The sweeping vacuum fan belt is located under the top cover, behind the sweeping vacuum fan. The belt drives the sweeping vacuum fan. Proper belt tension should be a 3 to 7 mm (0.125 to .25 in) deflection from a force of 2.3 kg (5 lb) at the belt midpoint.

Check the belt for damage and wear after every 100 hours of operation.

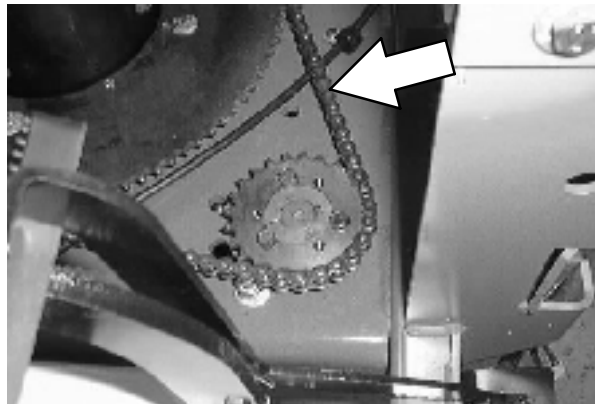
**WARNING: Moving belt and fan. Keep away.**



### STEERING GEAR CHAIN

The steering gear chain tension should be checked after the first 50 hours of operation and every 500 hours thereafter. The deflection should be 3 to 6 mm (0.12 to 0.25 in) between the steering sprocket and the idler sprocket when the steering wheel is turned the tightest position either direction.

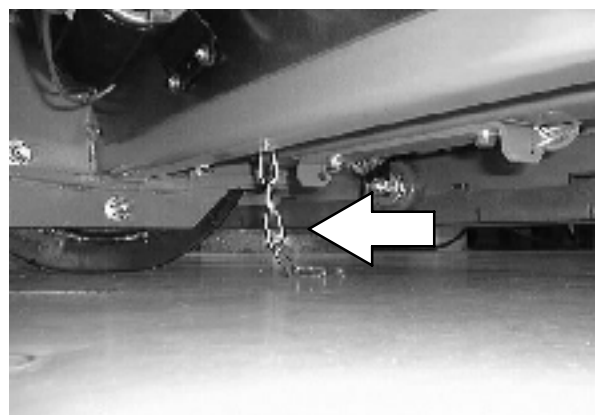
**FOR SAFETY: When servicing machine, avoid moving parts. Do not wear loose jackets, shirts, or sleeves when working on machine.**



### STATIC DRAG CHAIN

A static drag chain prevents the buildup of static electricity in the machine. The chain is attached to the transaxle.

Make sure the chain is always touching the floor.



### HOPPER LIFT DRIVE CHAIN

The hopper lift drive chain is located on the left hand side of the machine, close to the hopper. The chain tension should be checked after the first 50 hours of operation and every 500 hours there after.

Check the chain tension with the hopper raised and in the dump position. There should be no more than 1/8 deflection on the back side of the chain. Adjust the tension with the chain tension adjustment.

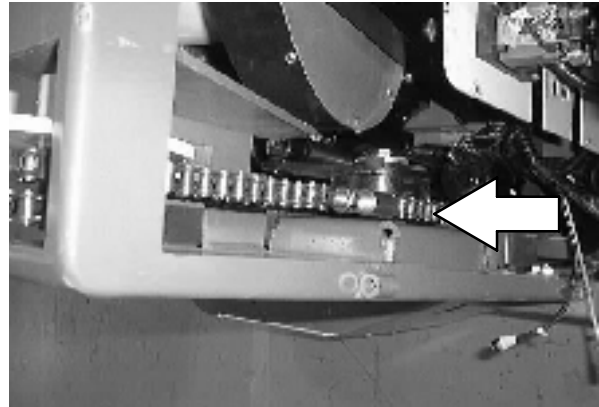
**FOR SAFETY: Before leaving or servicing machine, stop on level surface, set parking brake.**



**WARNING: Lift arm pinch point. Stay clear of hopper lift arms.**



**WARNING: Raised hopper may fall. Engage hopper support bar.**



### HOPPER TILT DRIVE CHAIN

The *hopper tilt drive chain* is located on the left hand side of the machine, along side the hopper lift arm. The chain tension should be checked after the first 50 hours of operation and every 500 hours there after.

Check the chain tension with the hopper raised and in the dump position. There should be no more than 1/8 deflection on the back side of the chain. Adjust the tension with the chain tension adjustment.

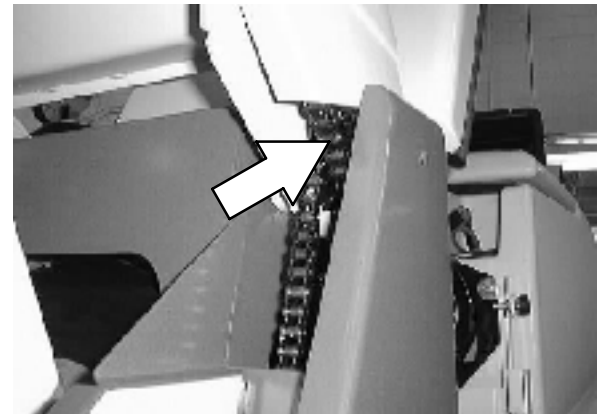
**FOR SAFETY: Before leaving or servicing machine, stop on level surface, set parking brake.**



**WARNING: Lift arm pinch point. Stay clear of hopper lift arms.**



**WARNING: Raised hopper may fall. Engage hopper support bar.**



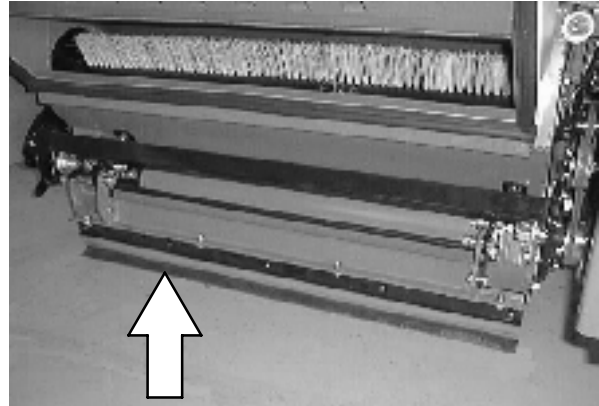
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## SKIRTS AND SEALS

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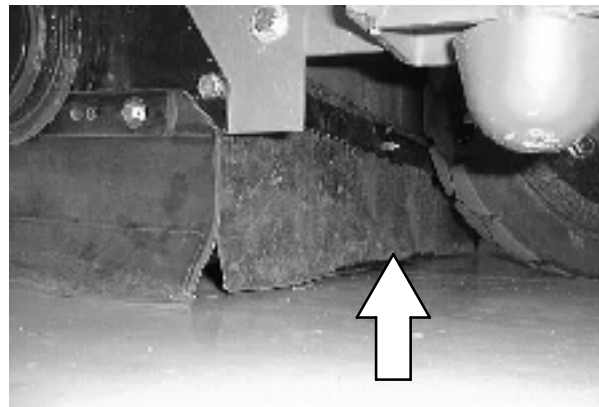
### FRONT FLAP SKIRT

The front flap is located in front of the sweeping assembly. The flap can be raised and lowered by the front flap lever, allowing large debris to be trapped and swept up into the hopper. Check the front flap skirt after every 50 hours of operation for damage or wear. The front flap skirt should be just touching the floor, or 4 mm (0.188 in) off the floor in dusty sweeping conditions.



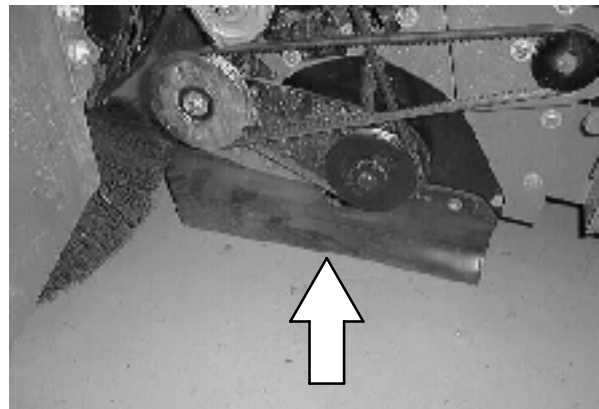
### RECIRCULATION SKIRTS

The recirculation skirts are located behind the main sweeping brush. Inspect the recirculation skirts for damage and wear after every 50 hours of operation.



### SIDE SKIRTS

The side skirts help direct debris into the debris hopper. The side skirts are located on both sides of the main sweeping brush. The side skirts should be just touching the floor. Check the skirts after every 50 hours of operation for damage or wear.

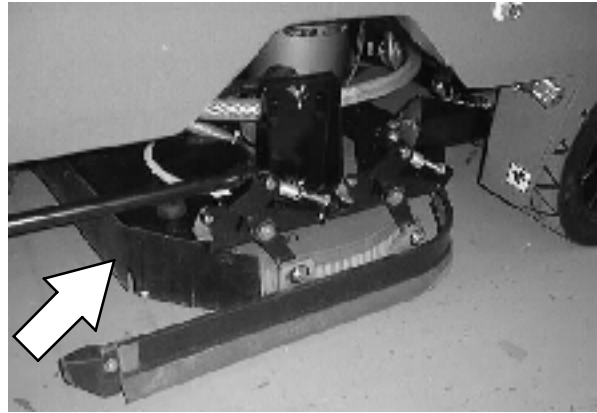


## MAINTENANCE

### SCRUB HEAD FLOOR SKIRTS

The skirts are located in front and rear of the disc brush scrub heads. Check the skirts for damage and wear every 50 hours of operation.

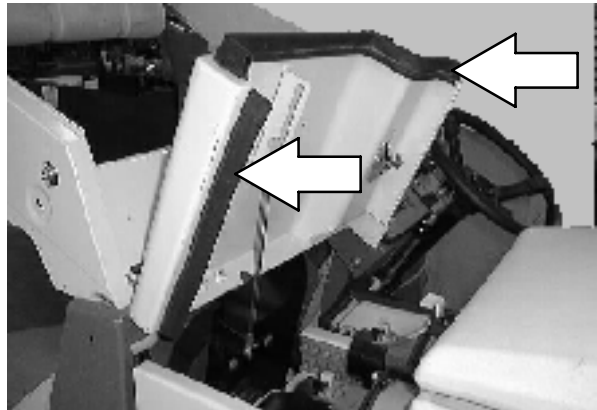
The skirts should clear the floor by 0 to 6 mm (0 to 0.25 in) when the scrub brushes are new, and the scrub head is down.



### TOP COVER SEALS

The top cover seals are located around the edge of the top cover, between the front hopper, and the side door.

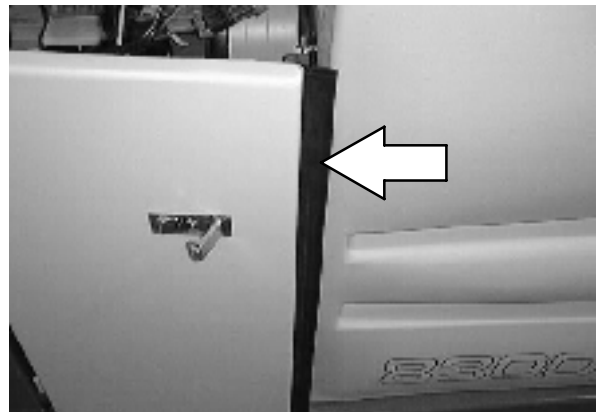
Check the seals for wear or damage every 100 hours of operation.



### SIDE COVER SEAL

The side cover seal is located on the edge of the side cover door.

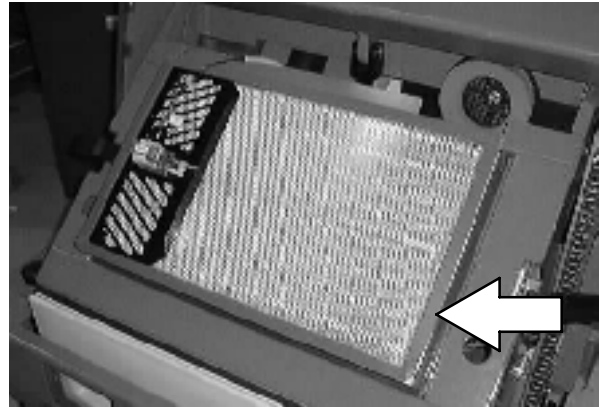
Check the seal for wear or damage every 100 hours of operation.



### HOPPER FILTER SEALS

The hopper filter seals are located around the outer edge, on both sides of the hopper filter. The hopper filter seals seal the hopper filter in between the hopper baffle plate and the hopper filter cover when the hopper filter cover is latched down in the proper operating position.

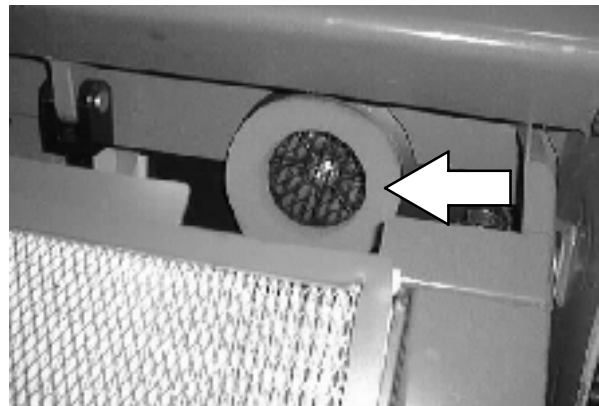
Check the seals for damage and wear after every 100 hours of operation.



### HOPPER VACUUM FAN SEAL

The vacuum fan seal is located between the hopper cover and vacuum fan inlet.

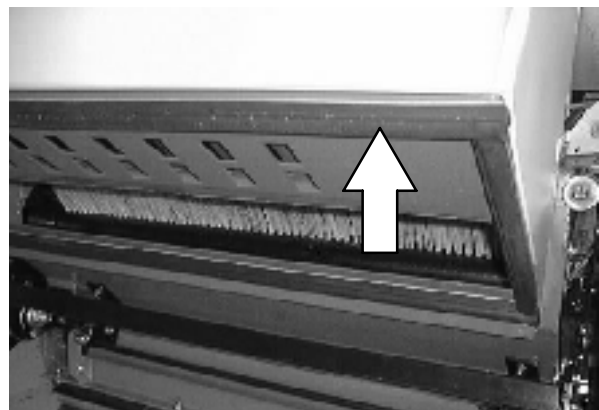
Check the seal for damage and wear after every 100 hours of operation.



### HOPPER SEALS

The hopper seals are located on the bottom side of the machine frame that contact the top edge of the hopper.

Check the seals for damage and wear after every 100 hours of operation.



### SOLUTION TANK COVER SEAL

The solution tank cover seal is located under the solution tank cover.

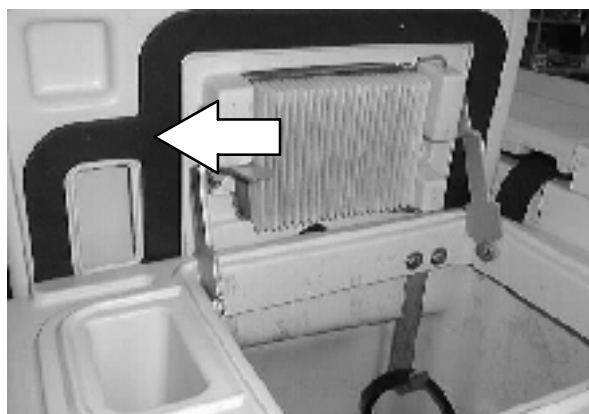
Check the seal for wear or damage every 100 hours of operation.



### RECOVERY TANK COVER SEAL

The recovery tank cover seal is located under the recovery tank cover.

Check the seal for wear or damage every 100 hours of operation.





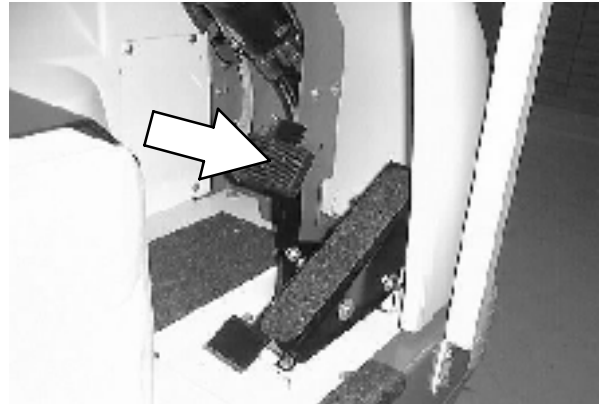
## BRAKES AND TIRES

### BRAKES

The foot brake and the parking brake operate the linkage that controls the brakes on the rear wheels.

The foot pedal should not travel more than 25 mm (1 in) to engage the brake. Check the brake adjustment after every 100 hours of operation.

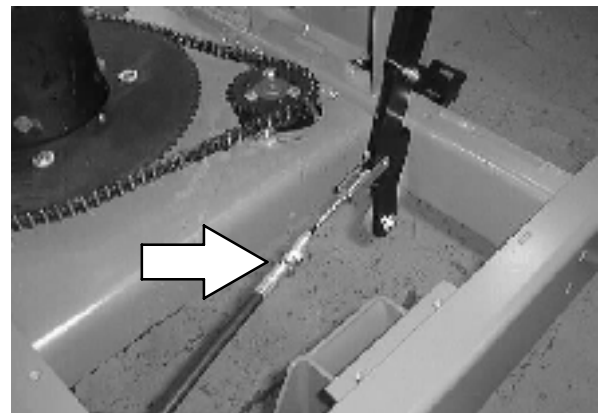
Park the machine on a level surface. Turn the machine power off, and block the machine tires.



Loosen the adjustment nuts. Adjust the brake cable with one nut and lock in place with the other nut.

Adjust the brake cable so that the brake pedal travels no more than 25 mm (1 in) to fully engage the brakes. Readjust the brake cable if necessary.

Remove the blocks from the machine tires.

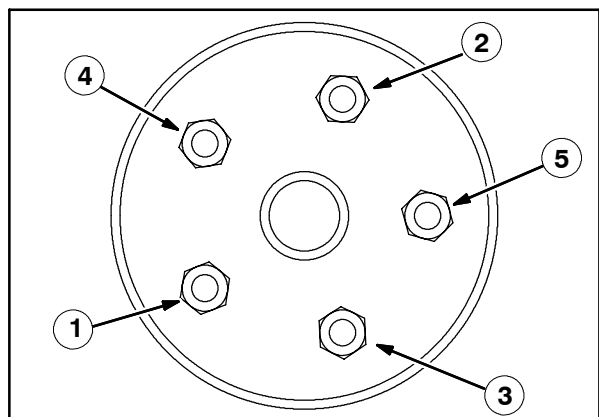


### TIRES

All the machine tires are solid. Check the tires for damage and wear every 100 hours of operations.

### FRONT WHEEL

Torque the front wheel nuts twice in the pattern shown to 122 to 155 Nm (87–111 ft. lbs) after the first 50 hours of operation, and every 500 hours of operation.



## PUSHING, TOWING, AND TRANSPORTING THE MACHINE

### PUSHING OR TOWING THE MACHINE

If the machine becomes disabled, it can be pushed from the front or rear, but only tow it from the front.

Only push or tow the machine for a *very short distance* and do not exceed 3.2 kp/h (2 mph). It is NOT intended to be pushed or towed for a long distance or at a high speed.

**ATTENTION! Do not push or tow machine for a long distance or damage may occur to the propelling system.**

### TRANSPORTING THE MACHINE

1. Position the front of the machine at the loading edge of the truck or trailer.

**FOR SAFETY: Use a truck or trailer that will support the weight of the machine.**

*NOTE: Empty the recovery and solution tanks before transporting the machine.*

2. If the loading surface is not horizontal or is higher than 380 mm (15 in) from the ground, use a winch to load machine.

If the loading surface is horizontal AND is 380 mm (15 in) or less from the ground, the machine may be driven onto the truck or trailer.

3. To winch the machine onto the truck or trailer, attach the winching chains to the front tie down locations. The front tie-down locations are on the front sides of the machine. Make sure the machine is centered.

**FOR SAFETY: When loading machine onto truck or trailer, use winch. Do not drive the machine onto the truck or trailer unless the loading surface is horizontal AND is 380 mm (15 in) or less from the ground.**

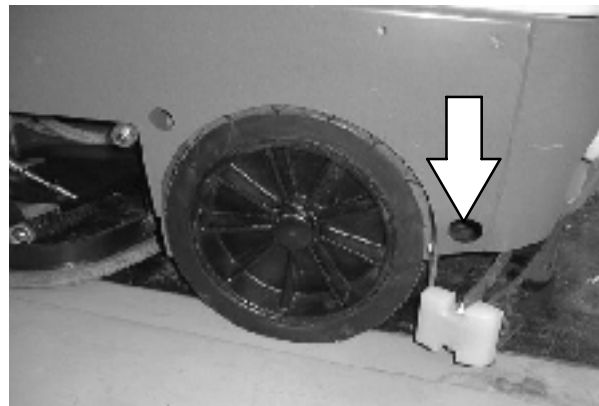


4. Position the machine onto the truck or trailer as far as possible. If the machine starts to veer off the centerline of the truck or trailer, stop and turn the steering wheel to center the machine.
5. Set the parking brake, lower the scrub head and block the machine tires. Tie down the machine to the truck or trailer before transporting.

The front tie-down locations are on the front sides of the machine.



The rear tie-down locations are on the rear corners of the machine.



6. If the loading surface is not horizontal or is higher than 380 mm (15 in) from the ground, use a winch to unload machine.

If the loading surface is horizontal AND is 380 mm (15 in) or less from the ground, the machine may be driven off the truck or trailer.

**FOR SAFETY: When unloading machine off truck or trailer, use winch. Do not drive the machine off the truck or trailer unless the loading surface is horizontal AND 380 mm (15 in) or less from the ground.**

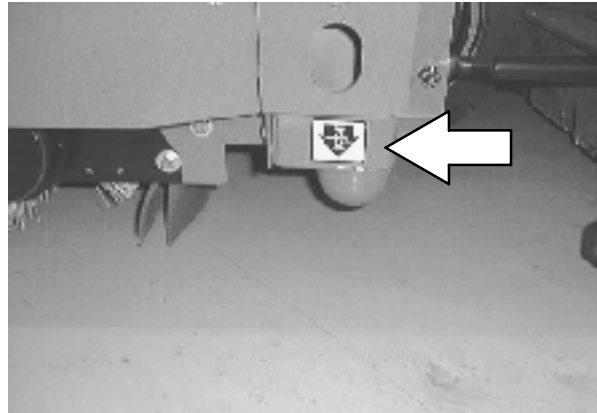
### MACHINE JACKING

You can jack up the machine for service at the designated locations. Use a jack that will support the weight of the machine. Always stop the machine on a flat, level surface and block the tires before jacking up the machine.

The front jacking locations are located on both sides of the machine, behind the sweeping assembly.

**FOR SAFETY: Before leaving or servicing machine, stop on level surface, set parking brake.**

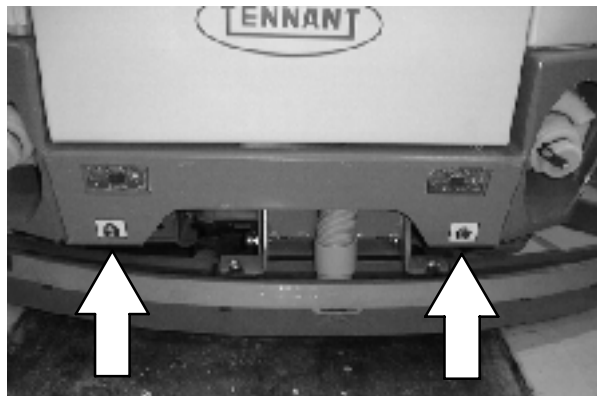
**FOR SAFETY: When servicing machine, use a hoist or jack that will support the weight of the machine.**



The rear jacking locations are located on the rear bumper, behind the rear tires.

**FOR SAFETY: When servicing machine, block machine tires before jacking machine up.**

**FOR SAFETY: When servicing machine, jack machine up at designated locations only. Block machine up with jack stands.**



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## STORAGE INFORMATION

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The following steps should be taken when storing the machine for extended periods of time.

1. Drain and clean the solution and recovery tanks.  
  
ES™ machines: Run clean water through the solution system and the ES™ solution pump.
2. Raise the rear squeegee and the scrub head.
3. Park the machine in a cool, dry area.
4. Remove the batteries, or charge them after every three months.

*NOTE: Storing or transporting machines equipped with the ES or the FaST system in freezing temperatures requires special procedures. Consult a TENNANT representative for more information.*

## SPECIFICATIONS

### SPECIFICATIONS

#### GENERAL MACHINE DIMENSIONS/CAPACITIES

Item	Dimension/capacity
Length	2641 mm (104 in)
Width, frame (with dual side brushes)	1220 mm (48.5 in)
Height, standard	1450 mm (57 in)
Height with overhead guard option	2070 mm (81.5 in)
Cylindrical brush diameter	229 mm (9 in)
Sweeping path width, single side brush (RH)	1270 mm (50 in)
Sweeping path width, dual side brushes	1625 mm (64 in)
Hopper weight capacity	135 kg (300 lbs)
Hopper volume capacity	84.6 L (3 ft <sup>3</sup> )
Dust filter area	4.8m <sup>2</sup> (52.5 ft <sup>2</sup> )
Solution tank capacity	216 L (57 gal)
Recovery tank capacity	216 L (57 gal)
Tank capacity with ES option	340 L (90 gal)
Propelling gear box 90 wt. gear lubricant capacity	2.7 L (2.7 qt)
Ceiling height minimum dumping clearance	1525 mm (60 in)
GVWR	2060 kg (4580 lb)

Item	Max Pro 1000	Max Pro 1200
Disc brush diameter	510 mm (20 in)	406 mm (16 in)
Cylindrical brush length	978 mm (38.5 in)	1180 mm (46.5 in)
Rear Squeegee width	1300 mm (51 in)	1510 mm (59.5 in)
Scrubbing path width	1020 mm (40 in)	1220 mm (48 in)

#### FaST SYSTEM

Item	Measure
Solution pump	36 Volt DC, 5A, 5.7 LPM (1.5 GPM) open flow, 45 psi bypass setting
Low solution flow rate	2.08 LPM (0.55 GPM)
High solution flow rate	4.16 LPM (1.1 GPM)
Detergent pump	36 Volt DC
Low concentrate flow rate	2.14 CC/Minute (0.07 Liquid Ounces/Minute)
High concentrate flow rate	4.28 CC/Minute (0.14 Liquid Ounces/Minute)
Air pump	36 Volt DC, 0.6 Maximum Amp draw
Air pump flow rate	8.7 LPM (0.3 CFM) open flow

**GENERAL MACHINE PERFORMANCE**

Item	Measure
Maximum forward speed	7.2 km/h (4.5 mph)
Maximum reverse speed	4.8 km (3mph)
Minimum turning radius, left	4547 mm (179 in)
Minimum turning radius, right	4648 mm (183 in)
Minimum aisle turn	2946 mm (116 in)
Maximum rated climb and descent angle with full tanks	6°
Maximum rated climb and descent angle with empty tanks	8°

**POWER TYPE**

Type	Quantity	Volts	Ah Rating	Weight
Batteries, Dry	1	36	500 @ 6 hr rate	617 kg (1370 lb)
	1	36	750 @ 6 hr rate	893 kg (1984 lb)
Batteries, Sealed	1	36	600 @ 6 hr rate	810 kg (1800 lb)
Batteries, Wet	1	36	380 @ 6 hr rate	436 kg (960 lb)
	1	36	500 @ 6 hr rate	617 kg (1370 lb)
	1	36	750 @ 6 hr rate	893 kg (1984 lb)

Type	Use	VDC	Kw (hp)
Electric Motors	Sweep brush	36	0.60 (.8)
	Scrub brush	36	0.75 (1)
	Heavy Duty scrub brush	36	1.12 (1.5)
	Vacuum fan	36	0.63 (0.85)
	Propelling	36	3.4 (4.6)

Type	VDC	amp	Hz	Phase	VAC
Chargers	36	75	60	1	208-240-480
	36	75	60	3	208-240-480
	36	120	60	1	208-240-480
	36	120	60	3	208-240-480
	36	150	60	1	208-240-480
	36	150	60	3	208-240-480
	36	93	60	1	208-240-480
	36	93	60	3	208-240-480

## SPECIFICATIONS

### STEERING

Type	Power source	Emergency steering
Front wheel, hydraulic and rotary valve controlled	Hydraulic	Manual

### HYDRAULIC SYSTEMS

System	Capacity	Fluid Type
Hydraulic reservoir	1.9L (0.5 gal)	
Hydraulic total	2.6L (0.65 gal)	TENNANT part no. 65870

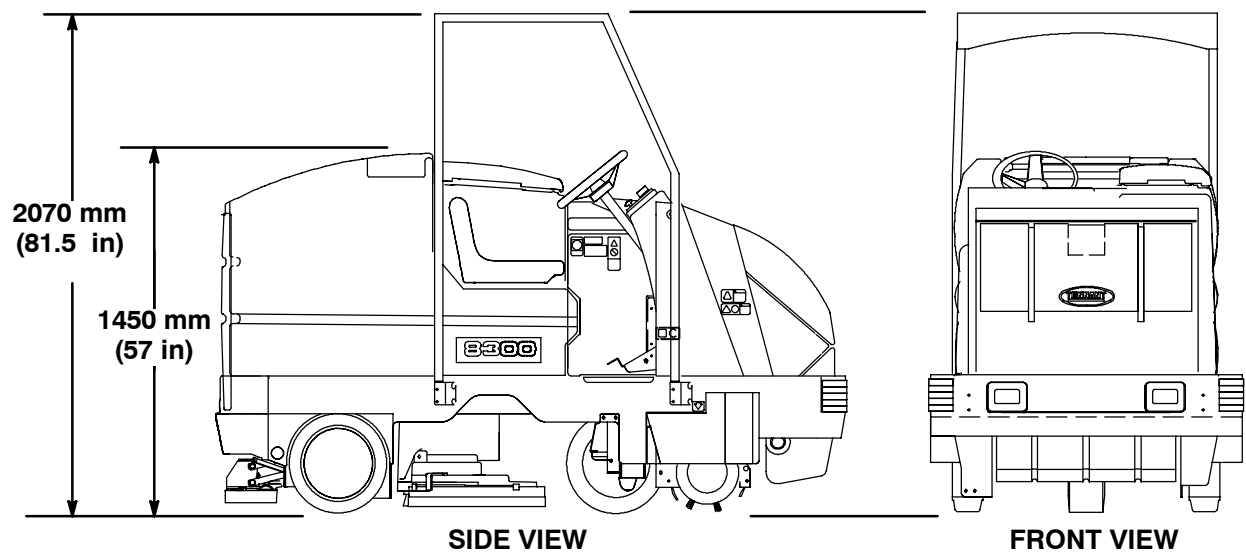
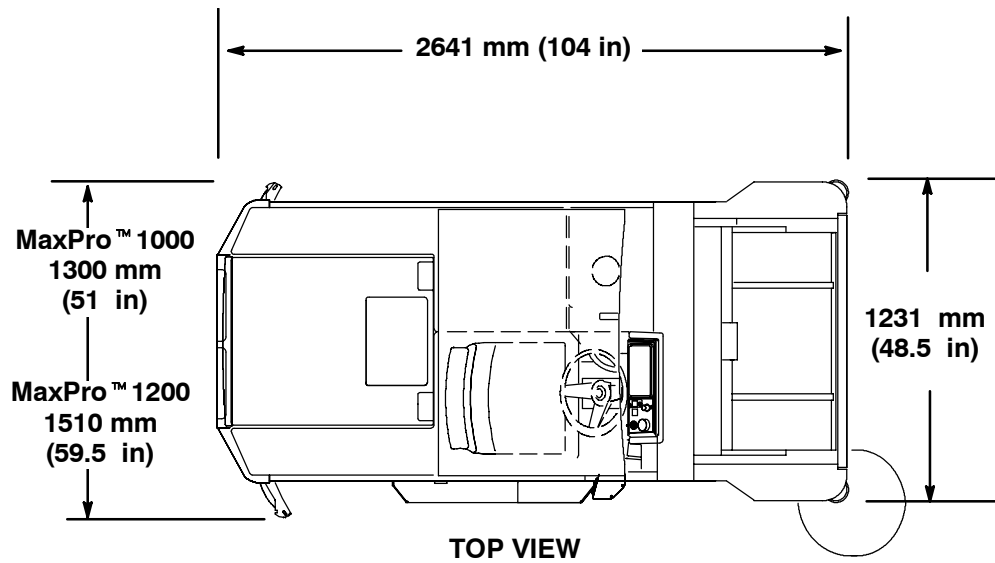
### BRAKING SYSTEM

Type	Operation
Service brakes	Mechanical drum brakes (2), one per rear wheel, cable actuated
Parking brake	Utilizes service brakes, cable actuated

### TIRES

Location	Type	Size
Front (1)	Solid	413 X 152 mm (16.25 x 6 in)
Rear (2)	Solid	406 X 127 mm (16 x 5 in)





**MACHINE DIMENSIONS**

353382



## A

Adjusting rear squeegee blade deflection, 115  
Adjusting the side squeegee, 117  
Adjustments, Service brakes, 127  
Aisle turn, 133  
Adjustments, Steering gear chain, 121

## B

Batteries, 86–89  
Charger specifications, 133  
Charging, 87–89  
Discharge indicator, 18  
Maintenance, 86  
Specifications, 133  
Battery, Fluid level, 40, 65  
Battery discharge indicator, 18  
Bearings  
Front wheel support, 80  
Rear wheel, 82  
Belts, Brush drive, 120  
Belts and chains, 120  
Main sweeping brush belt, 120  
Sweeping brush drive belt, 120  
Sweeping vacuum fan belt, 121  
Brake pedal, 11  
Brakes, 40, 65, 127  
Brakes and Tires, 127  
Braking system, Specifications, 134  
Brush, 65  
Brush drive belts, 120  
Brush pressure adjustment, scrubbing, 20  
Brushes  
information, recommendations, 47  
main brush information, 97  
main sweeping brush replacement, 97  
Maintenance, 40, 65  
Scrubbing, 48  
Drive belts, 120  
side sweeping brush replacement, 102  
Button, Horn, 13

## C

Capacities, 132  
Chain  
Drive, 83, 122  
Steering gear, 83

Chains  
Static drag, 121  
Steering gear, 121  
Changing message display language, 17  
Checking and adjusting the main sweeping brush pattern, 98  
Circuit breakers, 31  
Control panel, 20  
Battery discharge indicator, 18  
Changing message display language, 17  
detergent pump switch (option), 27  
Display clock, 19  
display clock setting & adjusting, 19  
Edge scrub switch, 22  
ES switch, 21  
Filter shaker switch, 24  
functions, 16  
Hopper dump switch, 26  
Hopper lower switch, 25  
Hopper raise switch, 25  
Hopper retract switch, 26  
Hopper Temperature Indicator, 25  
Hourmeter, 18  
maintenance mode, 28, 30  
Rear squeegee switch, 22  
Recovery tank full indicator, 21, 25  
Self-diagnostics, 89  
Side brush switch, 23  
Sweep switch, 23  
Vacuum fan switch, 24  
Controls, 10  
Battery discharge indicator, 18  
Brake pedal, 11  
Circuit breakers, 31  
Directional pedal, 11  
Edge scrub, 22  
ES switch, 21  
FaST switch (option), 15  
Filter shaker switch, 24  
Horn button, 13  
Hourmeter, 18  
On-off key switch, 13  
Operating lights switch, 14  
Parking brake pedal, 11  
Power kill switch, 14  
Power wand switch, 14  
Rear squeegee switch, 22  
Recovery tank full indicator, 21, 25  
Scrub switch, 20  
Side brush, 23  
Side brush adjustment knob, 35  
Solution flow lever, 15  
Steering wheel, 12  
Steering wheel column tilt lever, 15  
Sweep switch, 23  
Vacuum fan, 24

Conveyor, Cylindrical, 100  
Cylindrical brushes  
    Checking and adjusting brush pattern, 106–108  
    Replacing brushes, 109  
Cylindrical Conveyor, 100  
Cylindrical conveyor, 100  
    Replacement, 100

## **D**

Debris tray, Clean, 40, 65  
Detergent pump switch (option), 27  
Dimensions, 132  
Directional pedal, 11  
Display clock, 19  
    setting & adjusting, 19  
Double scrubbing, 58  
Draining and cleaning the tanks, 59–61  
Drive chain, 83, 122  
Dust filter cleaning, 92  
Dust filter removal, 93

## **E**

Edge scrub switch, 22  
Electric motors, 91, 133  
Electrical  
    Batteries, 86–89  
    Charging batteries, 87–89  
    Circuit breakers, 31  
Electrical system, fuses, 33  
Electronics, Propelling circuit, 91  
ES  
    Auto-fill, 46  
    Clean tanks, 40, 65  
    Detergent level, 40, 65  
ES switch, 21  
ES system (option), filling the tanks, 44–46

## **F**

FaST, System, 113  
FaST pak agent, Installing, 41–43  
FaST pak agent installation, 41–43  
FaST Supply Hose Connector, 113  
FaST switch, 15  
FaST System, 113  
    FaST supply hose connector, 113

FaST system, 39  
FaST System Air Pump Filter, 113  
FaST System Filter Screen, 113  
Filling the tanks, 44–46  
Filter  
    FaST System Air Pump Filter, 113  
    FaST System Filter Screen, 113  
    Vacuum fan inlet, 40, 65  
Filter shaker switch, 24  
Filter, dust, cleaning, 92  
Filter, dust, removal, 93  
Front flap lever, 35  
Front wheel  
    Support bearing, 80  
    Torque, 127  
Front wheel support bearing, 80  
Fuses, 33

## **H**

Hopper  
    dust filter cleaning, 92  
    dust filter removal, 93  
    filter seal, 125  
    seals, 125  
    Thermo-Sentry, 96  
    vacuum fan seal, 125  
Hopper dump switch, 26  
Hopper lift arms, 82, 83, 122  
Hopper lower switch, 25  
Hopper raise switch, 25  
Hopper retract switch, 26  
Hopper support bar, 35  
Hopper Temperature Indicator – Thermo Sentry,  
    25  
Horn button, 13  
Hoses  
    Hydraulic hoses, 85  
    Recovery tank drain, 34  
    Solution tank drain, 34  
Hourmeter, 18  
How the machine works, 38  
Hydraulics  
    Fluid level, 40, 65  
    Hydraulic fluid, 85  
    Hydraulic fluid reservoir, 84  
    Hydraulic hoses, 85  
    Specifications, 134  
Hydraulics , 84

## I

### Indicators

- Hopper Temperature, 25
- Recovery tank full, 21, 25
- Scrub brush pressure, 20

## J

Jack points, 130

Jacking, 130

## K

Knobs, Side brush adjustment, 35

## L

Leveling the rear squeegee, 114

### Levers

- Front flap, 35
- Solution flow, 15
- Steering wheel column tilt, 15

### Lubrication, 80

- Drive chain, 83, 122
- Front wheel support bearing, 80
- hopper lift arms, 82, 83, 122
- Propelling gearbox, 80
- Rear wheel bearings, 82
- Scrub head drag link arms, 81
- Steering gear chain, 83

## M

Machine, Jacking, 130

Machine components, 7

Machine dimensions, 135

Machine tie down location, 129

### Main brush

- information, 97
- sweeping brush replacement, 97

Main sweeping brush, Adjusting brush pattern, 98

### Maintenance, 78–102

- Checking and adjusting brush pattern, 106–108
- Cylindrical brushes, 106
- Disk brushes, 104–109
- Intervals, 78
- Recommended, 6
- Replacing cylindrical brushes, 109
- Replacing disk brushes, 104
- Scrub brushes, 104–109

Maintenance chart, 78

### Maintenance mode

- definition, 28
- disabling, 30
- resetting timers, 28

Motors, Electric, 91, 133

## O

On-off key switch, 13

Operating lights switch, 14

### Operation, 6–55

- disengaging hopper support bar, 53
- emptying the hopper, 50
- engaging hopper support bar, 52
- stop sweeping, 49
- sweeping, 49

Operation on inclines, 66

### Operations

- control panel functions, 16
- stop scrubbing, 58–60

Operator Responsibility, 6

Operator seat, 36

- suspension (option), 36

### Options, 66–74

- ES switch, 21
- Positive solution control drain, 34
- Power wand, 70–77
- Power wand switch, 14
- Vacuum wand, 66–70

## P

Parking brake pedal, 11

Pedal, Directional, 11

### Pedals

- Brake, 11
- Parking brake, 11

Positive solution control drain, 34

Post-operation checklist, 65

Power kill switch, 14

Power wand, 70–77

Power wand switch, 14

Pre-operation checklist, 40

Propelling circuit, 91

Propelling gearbox, 80

Pushing machine, 128

Pushing or towing the machine, 128

Pushing, towing, and transporting machine, 128

**R**

Rated incline and descent, 133

Rear squeegee, 114

- Adjusting deflection, 115
- Leveling, 114

Rear squeegee assembly, Removal, 116

Rear squeegee blades, 117

Rear squeegee switch, 22

Rear wheel bearings, 82

Recirculation skirts, 123

Recovery tank, Drain and clean, 40, 65

Recovery tank, 111

- Drain hose, 34
- Draining and cleaning, 59–61
- Positive solution control drain, 34
- Tank full indicator, 21, 25

Recovery tank cover seal, 126

Recovery tank drain hose, 34

Replacing disk brushes, 104

Replacing rear squeegee blades, 117

Replacing side squeegee blades, 119

Rotating rear squeegee blades, 117

**S**

Safety

- Labels, 4
- Precautions, 3

Screen, FaST System Filter Screen, 113

Scrub brush pressure adjustment, 20

Scrub brushes, 104–109

- Adjusting cylindrical brush pattern, 106–108
- Brush pressure, 20
- Checking cylindrical brush pattern, 106–108
- Cylindrical brushes, 106
- Disk brushes, 104
- Replacing cylindrical brushes, 109
- Replacing disk brushes, 104

Scrub functions, stop scrubbing, 58–60

Scrub head, 103–109

- Adjustments, 103
- Drag link arms, 81
- Floor skirts, 124
- Gas spring, 103

Scrub head adjustments, 103

Scrub head drag link arms, 81

Scrub head floor skirts, 124

Scrub head gas spring, 103

Scrub heads, 38

- Max Pro 1000, Cylindrical, 38
- Max Pro 1000 , disk, Heavy duty, 38
- Max Pro 1200, Cylindrical, 38
- MaxPro 1000 , disk, 38
- MaxPro 1200, disk, 38

Scrub switch, 20

Scrubbing, 55

- Double, 58

Scrubbing brushes, 48

Scrubbing information, 47

Scrubbing pads, 48

Seals

- hopper, 125
- hopper filter, 125
- Tank Cover, 40, 65
- vacuum fan, 125

Seat, suspension, (option), 36

Self-diagnostics, 89

Service records, 40, 65

Side, Skirts, 123

Side brush adjustment knob, 35

Side brush switch, 23

Side brush(es), replacement & adjustment, 102

Side cover seal, 124

Side squeegee, Adjusting, 117

Side squeegee blades, 119

Side squeegees, 117

Side sweeping brush(es), information, 102

Skirts

- Recirculation , 123
- Scrub head floor, 124
- Side, 123
- sweeping brush, side, 123

Skirts and seals, 123–129

- Recovery tank cover seal, 126
- Side cover, 124
- Solution tank cover seal, 126
- Top cover seals, 124

Solution

- Flow lever, 15
- System, 111
- Tank drain hose, 34

Solution flow lever, 15

Solution System, 111

Solution system, Solution valve, 111

Solution Tank, 112

Solution tank  
 Drain hose, 34  
 Draining and cleaning, 59–61  
 filling, 44–46  
 Positive solution control drain, 34

Solution tank cover seal, 126

Solution tank drain hose, 34

Solution valve, 111

Specifications, 132–134

- Braking system, 134
- Chargers, 133
- Electric motors, 133
- FaST System, 132
- Hydraulic systems, 134
- Machine capacities, 132
- Machine dimensions, 132
- Machine performance, 133
- Power type, 133
- Steering, 134
- Tires, 134

Squeegee, 114–117

- Adjustment, 40, 65
- Blades, 117

Squeegee blades, 117

- Rear, 117
- Replacing or rotating rear, 117
- Replacing side, 119
- Side, 119

Squeezes, Side, 117

Starting the machine, 43

Static drag chain, 121

Steering, 40, 65  
 Specifications, 134

Steering gear chain, 83, 121

Steering wheel, 12

Steering wheel column tilt lever, 15

Stop Scrubbing, 58

Stop the machine, 64

Storage information, 131

Super Scrub switch, 20

Sweep switch, 23

Sweeping assembly, 92  
 Cylindrical conveyor, 100  
 Main sweeping brush, 97

Sweeping brush drive belt, 120

Sweeping brush side skirts, 123

Sweeping brushes  
 main brush replacement, 97  
 side brush information, 102  
 side brush(es) replacement & adjustment, 102

Sweeping information, 47

Sweeping vacuum fan belt, 121

Switch, detergent pump (option), 27

Switches

- Edge scrub, 22
- ES, 21
- FaST, 15
- Filter shaker, 24
- Hopper dump, 26
- Hopper lower, 25
- Hopper raise, 25
- Hopper retract, 26
- On-off key, 13
- Operating lights, 14
- Power kill, 14
- Power wand, 14
- Rear squeegee, 22
- Scrub, 20
- Side brush, 23
- Sweep, 23
- Vacuum fan, 24

Symbol definitions, 8, 9

## T

Tanks

- Recovery, 111
- Solution, 112

Thermo Sentry, Hopper Temperature Indicator,  
 25

Thermo-Sentry, 96

Tie down location, 129

Tires, 127–128  
 Specifications, 134

Top cover seals, 124

Towing machine, 128

Transporting machine, 128

Transporting the machine, 128

Troubleshooting, 76

## V

Vacuum fan switch, 24

Vacuum wand, 66–70

## W

Wheel nuts, Torque, 127

